Alginate-based hydrogels for cancer therapy and research

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16 Abstract: Cancer is a major health issue concerning to all of us. Current treatment options are 17 still limited due to not-selective action. Encapsulation is contemplated as an innovative approach 18 to address systemic toxicity and tumor resistance caused by traditional therapies, while increasing encapsulated compounds bioavailability. The coating material of capsules strongly determines 19 the success of the system. Since alginate has been proved non-toxic, biocompatible and 20 21 biodegradable, it is considered a potential vehicle for therapeutic factors encapsulation. Besides, 22 it has the particular ability to form hydrogels, which hold a high-water content and greatly resemble 23 to natural soft tissues. The present review exposes the state-of-the-art and the most sophisticated 24 alginate-based systems for cancer therapy and research. It begins with an overview of alginate 25 hydrogels and the qualities that make them especially suitable for biomedical applications. In the following section, the application of alginate hydrogels as pioneering strategies for cancer 26 treatment is described. Several examples of alginate-based delivery systems of therapeutic 27 28 drugs, proteins and nucleic acids are provided. Significant emphasis is placed in both oral delivery 29 systems and colorectal cancer therapy. Moreover, the role of alginate 3-D scaffolds for both cell 30 culture and delivery is explained. Lastly, other applications of alginate-based hydrogels such as 31 tumor biomarkers immunosensing and fluorescent surgical marker are included.

Keywords: alginate; cancer; chemotherapy; drug delivery; protein delivery; cell encapsulation; 3 D scaffold.

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35 **1. Introduction**

36 Cancer is one of the main causes of mortality around the world. The Global Cancer Observatory database of the International Agency for Research on Cancer, which provides incidence and 37 mortality for 36 cancer types in 185 countries, estimated that 9.6 million people worldwide died 38 39 because of cancer only in 2018. In addition, 18.1 million people were diagnosed for first time 40 and 43.8 million suffered from recurrent cancer within 5 years or less [1,2]. Lung, prostate, 41 colorectal, stomach and liver are the most prevalent cancer types among men, whereas breast, 42 colorectal, lung, cervix and thyroid cancer are the most frequent types among women. 43 Nowadays one in five men and one in six women are diagnosed with cancer throughout their 44 lives [2]. Unfortunately, one in eight diagnosed men and one in eleven diagnosed women will 45 not overcome this illness [3]. 46 The global cancer burden rises in most of countries. The mortality differences between

46 The global cancel burden rises in most of countries. The mortality differences between 47 countries with high, low and medium Human Development Index (HDI) are minor: although

48 incidence rate in countries with low and medium HDI is inferior, the survival rate is also lower

49 due to the late detection and limited access to efficient treatments [3]. Current treatments

- 50 include surgery, immunotherapy, chemotherapy, targeted therapy, hormonal therapy and
- 51 radiotherapy [2,4]. In spite of favorable results, the non-selective action of these procedures
- results in severe side effects which seriously compromise patients' welfare. Tumor resistance

- caused by selective pressure is as well a serious drawback that impedes patients total recovery 1
- 2 [4]. Hence, oncological research is making huge efforts so as to address these challenges. In
- 3 this regard, encapsulation represents a promising strategy [5].
- 4 Encapsulation is the process of coating solid, liquid or gaseous compounds into a continuous
- 5 layer or shell, giving rise to beads. Microbeads diameter range from 1 to 1000 µm whereas
- 6 nanobeads measure from 10 to 1000 nm [6-8]. Beads are called "spheres" if they are spherical 7
- matrices with dispersed active compounds within, or "shell/core capsules" if they are composed
- 8 by a core of a confined compound surrounded by a coating layer or shell (Figure 1) [6–11].



10 Figure 1: Scheme of beads classification based on encapsulated compound distribution. The active compound is represented in blue. This can be confined in the inner part of the bead forming 11 12 a core, which is known as shell/core capsule. It can also be dispersed within the bead matrix,

13 which is known as sphere.

Encapsulation allows the controlled delivery of encapsulated therapeutic compounds [2,5,12]. 14 15 The release profile strongly depends on the matrix composition. Hence, it determines the success of the delivery system. In order to be used for biomedical purposes, coating material 16 17 has to compile some fundamental requirements, such as suitable physicochemical 18 characteristics and biocompatibility. Synthetic and natural polymers are typically used for 19 encapsulation purposes [13]. Some of the synthetic polymers that have been employed as 20 delivery systems are: poly lactic acid (PLA) [14], polyglycolic acid (PGA) [15], poly(D,L-lactideco-glycolide) (PLGA) [16], polyethylene glycol (PEG) [17], poly(vinyl alcohol) (PVA) [18,19], 21 22 polycaprolactone (PCL) [20], poly(beta-amino esters) (PbAE) [21,22] and ethylene-vinyl acetate 23 (EVA) [23]. Natural polymers employed as coating materials include both polysaccharides such 24 as alginate [24], pectin [25], chitosan [26], cyclodextrins [27], dextran [28], agarose [29], 25 hyaluronic acid [30], carrageenan [31], fucoidan [32], starch [33], polyhydroxybutyrate (PHB) [34] and poly(3-hydroxybutyrate-co-3-hydroxyvalerate) (PHBV) [35], and proteins such as 26 27 keratin [36], gelatin [37] albumin [38], collagen [39] and gliadin [7,11,24,40].

28 Among natural polymers, polysaccharides are especially valuable for biomedical applications 29 because they are abundant in nature and derive from renewal sources; they exhibit a wide 30 diversity of compositions and structures [40]. They are stable, highly water soluble, non-toxic and biodegradable [6,41]. Owing to these properties among others, this review focuses on 31 32 alginate. An overview of alginate properties and gelation ability is presented in the next 33 sections.

34 2. Alginate

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2.1 Chemical structure

36 Alginate is the generic nomenclature that refers to a family of linear polysaccharides such as alginic acid and alginate salts, composed by $\beta(1\rightarrow 4)$ linked β -D-mannuronic acid (M) residues 37 and its C-5 epimer α -L-guluronic acid (G). These monomers are arranged in a non-regular 38 block-wise pattern consisting of homosequences of consecutive M or G residues (M- or G-39

- 1 blocks) alternated with G/M heterosequences (Figure 2) [42–44]. The composition, molecular
- 2 weights and hence, material properties of alginate depends on the source of extraction [42-44].



6 **Figure 2**: Representative chemical structure of alginate. β(1→4) linked β-D-mannuronic acid (M) 7 and α-L-guluronic acid (G) monomers and schematic representation of M-blocks, G-blocks and 8 G/M heterosequence.

9 2.2 Sources and extraction

Alginates are found in a wide range of brown algae such as *Macrocystis pyrifera*, *Laminaria hyperborea*, *Laminaria digitate*, *Laminaria japonica*, *Durvillaea Antarctica*, *Ecklonia maxima*, *Lessonia nigrescens*, *Sargassum spp*. and *Ascophyllum nodosum* [43,45]. Its molecular weight
goes from 32 to 400 kg/mol [43]. Variability is mainly due to the specie and algae age [6].

Alginate biosynthesis is as well performed by two bacterial genera: both *Pseudomonas* and *Azotobacter* synthesize alginate as an exopolysaccharide [46]. In *P. aeruginosa*, alginate has a
vital role in the configuration of biofilms. Besides, *Azotobacter* employs high G-content alginates
as a part of the resistant desiccation structure of cysts [46]. Generally, bacterial biosynthesis
provides high quality alginate with better characterized structures and properties [45,47].

Nowadays, more than 200 types of alginate are commercially available [42]. In spite of the
 heterogeneous composition, most of them come from farmed brown seaweeds.

21 Algal alginate extraction starts with the removal of counterions followed by the neutralization

and solubilization of alginic acid through alginate salts generation [10]. Sodium carbonate or

sodium hydroxide are usually employed as alkali compounds, which produce sodium alginate

[48]. Once extracted, alginate formulation presents many impurities such as heavy metals,
 proteins, endotoxins and polyphenols (Figure 3) [45]. These contaminants seriously

compromise biocompatibility [43,46]. Ultrapure amitogenic alginates are mandatory for

- biomedical applications [14]. For this reason, further extraction and rigorous purification
- 28 processes are necessary.



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30 **Figure 3**: Schema of algal alginate extraction process.

1 2.3 Alginate gelation

2 Alginates have the particular gel-forming ability. It can occur either by ionotropic gelation or by 3 acid precipitation [49]. The current review focuses on the former gelation method: ionotropic

4 gelation occurs when negatively charged carboxyl moieties of alginate chains interact with

5 multivalent cations or with cationic polymers [45,50]. Aqueous alginate solution, also referred as

6 "sol" phase, can be cross-linked by both bivalent and trivalent cations [51,52]. Alginate

7 crosslinking gives rise to "sol-to-gel" transition, which results in alginate hydrogels that retain

8 high content of water molecules through hydrogen bonds [53].

9 Gelation kinetics and features of the obtained hydrogels substantially depend on the ion's

10 properties, such as the valence and radius [49]. Cations employed as crosslinking agents can

11 be arranged according to their affinity to alginate, as follows: Mn < Zn, Ni, Co < Fe < Ca < Sr <

12 Ba < Cd < Cu < Pb [49]. Alginate interaction with trivalent ions such as Fe and Al is stronger 13 than with divalent ions [49].

14 The interaction between multivalent cations and alginate is described by the "egg-box" model. It

15 suggests that two G-blocks of adjacent chains form electronegative cavities - "egg box

16 junctions", which are able to host cations [47]. Normally, "egg box junctions" are occupied by 17 alginate counter-ions, such as sodium in case of sodium alginate [10]. Nevertheless, these can

18 be replaced by multivalent ions whose size and charge also fit in the cavities [50]. As a result of

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the ion exchange, the "egg box" structure forms (Figure 4) [47]. Although just G-blocks were considered to be involved in intermolecular crosslinking [42], MGM-blocks may also contribute 20

21 to gelation through weak interactions with cations [45,48].



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23 Figure 4: Schema of alginate "sol-to-gel" and "egg-box" model.

24 lonotropic gelation may occur via external or internal mechanisms [6]. The difference lies in the 25 source of crosslinking agent and the gelling kinetics (Figure 5). External gelation is based on the diffusion of an external source of multivalent cations. Hydrogels are produced when the alginate 26 27 "sol" phase, usually in form of droplets, is introduced into an aqueous crosslinking solution, 28 which is commonly a soluble salt such as calcium chloride (Figure 5a). Crosslinking ions guickly 29 diffuse into the "sol" phase. As a result, cations distribution within the gel is heterogeneous. 30 being less concentrated in the inner parts of the droplets. This gradient is controlled by the 31 diffusion rate of the crosslinking agent [6,48,49].

32 Internal gelation mechanisms involve the incorporation of an inactive form of the crosslinking 33 agent within the "sol" phase. For example, insoluble calcium salts such as calcium oxalate, 34 tartate, phosphate, carbonate and citrate are usually used as internal calcium source (Figure 35 5b). Cations release and crosslinking activation is performed through controlled alterations of 36 the system properties such as pH fluctuation or ion solubility [48]. Hence, homogeneous gels 37 with uniform ion distributions are obtained [10]. However, they are often soft and prone to be 38 clustered [24,54].





3 Alginate can also interact with oppositely charged polyelectrolytes and produce hydrogels [41].

4 Electrostatic attraction between the anionic groups of alginates and the cationic groups of

5 polycations leads to polyelectrolyte complexation. This approach is usually coupled with

6 ionotropic gelation [44]. Crosslinking cations reinforce the polyelectrolyte complex [6].

7 Beads obtained through polyelectrolyte complexation can be produced via layer-by-layer

8 deposition (LbL) (Figure 6). It results in alternated layers of oppositely charged polyelectrolytes

9 sequentially arranged which surround the core material [55]. Some polyelectrolytes that have

10 been applied in combination with alginate are chitosan [56] and poly-L-lysine [57].



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12 Figure 6: Schematic layer-by-layer deposition

13 lonotropic gelation is a simple, fast and cost-effective process. It is performed under mild 14 conditions [6,24,44]. For polyelectrolytes complexation, complexation promoters are not needed

15 and thus, further purification processes are not required [6].

16 Alginate gelation may occur as well by photo-crosslinking [58], gamma irradiation [59] or by a

17 combination of these methods with ionotropic crosslinking. In addition, alginate can be

18 covalently crosslinked by means of agents as glutaraldehyde [60,61] or poly(ethylene glycol)-

19 diamine [62]. However, these are not as safe as ionic crosslinking for biomedical applications [45].

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3. Alginate hydrogels application in cancer therapy

22 3.1 Benefits of alginate for biomedical applications

23 Alginate has been applied by many industries such as food, textile and paper-printing, as well 24 as in agriculture, aquaculture and industrial waste-water treatment [8,49,63,64]. For example, 25 recently it was patented the encapsulation of fungal microsclerotia such as Metarhizium spp.

within alginate. The patent 16/960413 teaches that alginate enhances the efficacy and stability
 of encapsulated entomopathogenic fungi towards a variety of insects.

- 3 Alginate has been employed as well in fish and crustacean's vaccines. The invention
- 4 KR2019/017275 discloses the formulation of an acid-treated low-molecular-weight alginic acid
- 5 and an attenuated microorganism for oral vaccination. It addresses issues such as the
- 6 improvement of water quality in farms and costs lowering. Also the patent 16/062445 teaches
- 7 several methods for removing organic acid anions, heavy metal ions and thermally degraded
- 8 organic products from a liquid by means of calcium alginate-based adsorbents.

In addition, the patent WO/2020/118080 discloses a novel alginate-based fiber. This is made of
 alginate, cellulose and a polyol plasticizer, such as glycerol, and it is an innovative alternative to
 petrochemical based textile polymers.

- 12 Certainly, alginate is particularly valuable for the biomedical field. For example, it has been used
- to provide dressings with antimicrobial properties. The patent EP3660191A4 discloses a novel
 method to manufacture antimicrobial alginate fibers. It overcomes technical challenges such as
- 15 the cancellation of active compound's antimicrobial activity.
- 16 Furthermore, the United States Patent 9421220 discloses an alginate-based anti-cancer
- 17 formula for the treatment of colorectal cancer. It comprises an iron chelator and allows selective
- 18 therapeutic action. Other innovative anti-cancer formulation is described in the patent
- 19 KR2020/004875. It teaches low molecular weight alginic acid as active ingredient together with
- 20 an anticancer adjuvant as a method for preventing or treat cancer.
- 21 Not only is alginate employed as therapeutic agents' carrier, but also as 3-D scaffold for tissues
- 22 engineering and cell culture substrate, among others. For instance, the invention
- US2020/031877 provides a thrombin-free plasma-alginate gel to support stem cell growth. The
- 24 material includes fibrin, alginate and calcium. Also modified alginates have been patented for
- 25 pancreatic islet cells encapsulation, especially useful for diabetes treatment. Besides, the patent 26 CN2018/109187 discloses a formulation based on alginate hydrogel so as to preserve cellular
- 27 activity of cell solutions during storage at low temperatures. The preservation solution is
- 28 composed by sodium alginate, calcium chloride and hyaluronic acid.
- Doubtlessly, alginate presents many advantages that make it especially useful for therapeutic
 agents' encapsulation (Figure 7): it is abundant in nature and derive from renewable sources
 [45,47]; it is inexpensive and commonly available [24,53].
- 32 Owing to the hydroxyl and carboxyl groups of each G and M residue, alginate is highly reactive.
- Chemical functionalization has been widely explored and a wide variety of derivatized alginates
 is available, which enables tailoring hydrogels properties accurately for specific applications
 [43,47].
- 36 Alginate meets the safety requirements concerning to biocompatibility, biodegradation and
- toxicity. Given its inert nature, it is not irritant, toxic nor immunogenic [8,24,42,47,49]. Although
- 38 the human organism does not synthesize specialized enzymes for it, alginate biodegradation
- 39 has been proved [8,24,42,45]. What's more, disintegration does not cause any harmful effect
- 40 on genetic information nor cytotoxicity. Alginates whose molecular weight is lower than 50 kDa
- 41 are effectively removed by kidneys [44].



Figure 7: Benefits of alginate for biomedical applications

3.2 Alginate-based hydrogels as delivery system of anticancer therapeutic compounds

5 Alginate beads protect encapsulated compounds from the environment and improve their

bioavailability [45,65]. Encapsulation enables the sustained and local delivery of loaded factors.
 Therefore, higher concentrations are achieved in targeted parts of the organism with minimal

8 side effects at undesired places.

9 Ionotropic gelation is the most employed method to produce alginate capsules [43,46]. Hence,
 10 encapsulation takes place in an aqueous medium, under mild conditions and with non-toxic

11 solvents involved [66]. Calcium is the most commonly used cross-linking agent.

12 Encapsulated compounds are released through matrix degradation or diffusion. The delivery 13 rate rises when alginate matrix swells. For instance, sodium alginate hydrogels cross-linked with 14 CaCl₂ swell in the presence of Na⁺ ions; afterwards ion exchange occurs and electrostatic 15 repulsive forces increase. Hence, surface pore size extends and release rate boosts [24,67,68]. Neutral and basic pH values also produce beads swelling and destabilization. On the contrary. 16 17 acid pH values vield to alginate carboxylic mojeties protonation and beads shrinkage. Most of 18 the times, the release mechanism is a combination of diffusion and matrix degradation [24]: when beads matrix swells, active compounds diffuse and surface dissolves. 19

20 3.2.1 Alginate-based hydrogels as drug delivery systems

Recent studies aim to encapsulate chemotherapeutic drugs within alginate matrix following
different methodologies. For instance, Kwon et al. prepared redox-responsive cystamine-loaded
alginate microspheres by emulsification followed by ionotropic gelation (Fig. 8a) [69], whereas
Lin et al. encapsulated astaxanthin (AST), which is a carotenoid with powerful anti-oxidative and
anti-inflammatory properties [70], by means of extrusion followed by ionotropic gelation (Fig. 8b)
[71].



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3 **Figure 8**: Scheme of beads production through (a) extrusion and (b) emulsification method

The methodology to encapsulate the same drug may differ too. For example, not only has AST
been encapsulated through extrusion [71] but also, by double emulsion. Such is the case of
Zhang et al. who employed this technique so as to produce astaxanthin-loaded calcium alginate

7 microspheres [72]. The obtained beads demonstrated the efficient inhibition of hepatoma

8 HepG2 cancer cells. Generally, the size of beads obtained though extrusion is considerably

9 larger than when obtained by emulsification-gelation.

Among other chemotherapeutic drugs that have been encapsulated within alginate matrix is
 arsenic trioxide (AOT), which is usually employed for the treatment of acute promyelocytic
 leukemia and advanced primary liver cancer. Lian et al. prepared AOT-loaded alginate capsules
 by ionotropic gelation and further coated them with red blood cell membrane [73]. *In vivo* studies with human liver cancer SMMC-7721 cells-bearing mice pointed the relieve of AOT

15 systemic toxicity while anti-tumor effects improved.

16 Besides, Boi et al. encapsulated doxorubicin hydrochloride (DOX)-loaded microvoids delimited 17 by a dextran sulfate sodium salt and poly-L-arginine hydrochloride within alginate hydrogels 18 through extrusion followed by ionotropic gelation [51]. DOX is a widely employed antitumor agent for the treatment of diverse solid tumor types such as leukemia, aggressive lymphoma, 19 ovarian, breast, stomach, lung, and bladder [74]. The capsules' cytotoxicity was proved on 20 human breast adenocarcinoma MCF-7 cells. With this approach Boi et al. achieved a sustained 21 and slower release rate compared to free DOX-loaded alginate beads. 22 23 Drug release kinetics highly depend on the interaction between alginate and the loaded

24 therapeutic compound, which is governed by electrostatic forces [63]. Given the anionic nature 25 of alginate across a wide range of pH values, it effectively interacts with positive charged 26 molecules. Although encapsulation of anionic drugs is also possible, they are faster released 27 [49]. If chemical interactions are weak, the release rate is mainly controlled by the nature of the 28 therapeutic agents [47]. Generally, hydrophilic compounds diffuse guicker though the alginate 29 matrix than hydrophobic compounds [40,63]: the reason is that hydrophobic drug-loaded 30 alginate beads do not swell as much as hydrophilic ones do. For this reason, some 31 encapsulation strategies include alginate modification so as to improve the affinity for the loaded 32 active compound. For example, Jia et al. prepared DOX-loaded nanoparticles based on PEGylated oxidized alginate crosslinked with fluorescent carbon dots [75]. They aimed at pH-33 34 responsive DOX delivery in acidic environment. DOX was linked to PEGylated oxidized alginate nanoparticles through acid-labile "Schiff-Base" conjugation. Cytotoxicity and cellular uptake 35 assays with ovarian cancer SKOV3 cells evidenced pH-triggered and nucleus-targeted DOX 36 37 delivery. Thus, DOX anticancer effects were enhanced. Moreover, the fluorescence

1 competence of the nanoparticles permitted their application for imaging-guided drug delivery.

2 Besides, Talebian et al. modified alginate hydrogels in order to achieve affinity-controlled

3 release of DOX and gemcitabine [76]. Dopamine-modified alginate was part of the core and

4 improved chemotherapeutic agents' affinity, whereas the shell was composed by

5 methacrylated-alginate. A slower drug release was evidenced compared to unmodified alginate

6 delivery system. DOX- and dual-loaded capsules considerably inhibited tumor growth of

pancreatic cancer cell lines MIA PaCa-2, PANC-1, and BxPC3. As well Rezk et al. conjugated
 alginate with polydopamine [77]. They aimed at pH-responsive delivery of bortezomib as drug

9 release studies confirmed.

10 Alginate has been also modified in order to promote targeted therapeutic effect. For instance,

11 Sarika et al. produced galactosylated alginate-curcumin micelles to enhance hepatocytes

12 affinity [78]. Curcumin is a polyphenol with a well-known anti-inflammatory and antioxidant

13 capacity due to its potent free radicals scavenging activity [79]. Results pointed the galactose

14 moiety to enable a selective curcumin release to human liver carcinoma HepG2 cells. Alginate

functionalization improved curcumin cellular uptake, accumulation and targeted cytotoxic effects
 against HepG2 cells.

17 Despite anticancer drug-loaded alginate hydrogels are effective delivery systems, additional 18 materials often constitute the alginate-based matrix. Alginate can complex other polyelectrolytes 19 such as polysaccharides and proteins. For example, Sohail et al. studied the feasibility of 20 chitosan and alginate capsules for the delivery of amygdalin [80]. Chitosan is a natural 21 polysaccharide that has been widely applied for encapsulation purposes both alone and in combination with alginate and other components. When amygdalin is hydrolyzed by 22 glucosidases, it gives rise to hydrocyanic acid, which has both antitumor and anti-inflammatory 23 24 properties [81]. In this study, beads were prepared through LbL technique (Figure 6). Assays 25 with lung cancer H1299 cells evidenced an increased amygdalin cellular uptake and 26 cytotoxicity.

Further investigation teams have employed chitosan-alginate formulations for the encapsulation of anticancer agents. Such is the case of Alsmadi et al. who produced a delivery system for the intratracheal administration of cisplatin (CDDP) [82]. CDDP is a chemotherapeutic drug that comprises a platinum atom. In spite of its high toxicity, it has been employed for several years and it is still in use. *In vivo* toxicity tests demonstrated the success of the CDDP delivery system. Both the CDDP toxicity and the mortality rate of rats greatly decreased after intratracheal administration.

34 Apart from chitosan, other natural polysaccharides have been used together with alginate for 35 chemotherapeutic drugs encapsulation. For instance, Hassani et al. employed Gum Arabic for 36 the encapsulation of curcumin [83]. The anticancer capacity of the system was characterized in diverse cancer cell lines: human liver cancer HepG2, human colon cancer HT29, human breast 37 38 cancer MCF-7 and human lung cancer A549 cells. Results pointed the higher toxicity of 39 curcumin-loaded beads compared to free curcumin. In addition, Upadhyay et al. prepared 40 microbeads based on a formulation of locust bean gum and sodium alginate [52]. In this assay, 41 aluminum chloride was employed as the cross-linking agent. Beads were loaded with 42 capecitabine. The formulation was further optimized for the treatment of colonic tumors. 43 Pharmacokinetic parameters improved after oral administration to healthy rats. Drug release 44 occurred in a controlled manner. Cytotoxicity assays with human colon cancer HT-29 cells 45 confirmed a higher reduction of tumor growth compared to free capecitabine.

46 Synthetic polymers have also been applied together with alginate for encapsulation purposes. 47 Such is the case of PVA, which was used to encapsulate green tea polyphenols [84] and 5-48 fluorouracil (5FU) [85] by Chen et al. and Dalei et al. respectively. Besides, Hosseinzadeh et al. designed a brain implant made of temozolomide (TMZ)-loaded PLGA microspheres embedded 49 50 within an alginate matrix for glioblastoma therapy [86]. This would enable the precise location of 51 the delivery system at the tumor site and the sustained TMZ release. The implant - GlioMesh 52 was produced by means of microextrusion 3D-printing technology and ionotropic gelation. 53 Cellular viability tests on glioblastoma U-251 MG and U-87 MG cells, western blotting and 54 mitochondrial damage evaluation evidenced the greater efficiency of the novel delivery system 55 over free TMZ.

A different strategy involves alginate complexation with proteins. In 2020 Elbialy et al. prepared 1

2 capsules of DOX-loaded caseinate nanoparticles with alginate shell [87]. The presence of

3 casein makes possible the encapsulation of both hydrophobic and hydrophilic drugs. Although

4 free DOX is barely internalized by cancer cells, alginate-coated beads ameliorated anticancer

5 effectiveness of DOX in Ehrlich carcinoma-bearing mice.

6 Moreover, alginate have been employed in combination with both polysaccharides and proteins.

7 For instance, Shen et al. employed alginate-chitosan multilayers as coating material of DOX-

8 loaded bovine serum albumin (BSA)-gel-capsules [61]. BSA enables pH-sensitive drug delivery

9 since it triggers DOX release just in acidic environments, such as tumor microenvironment. 10 Alginate-chitosan DOX-loaded BSA-gel-capsules were injected within the tumor of MCF-7/ADR

cells xenografted mice, a breast cancer model. Both DOX concentration and retention time at 11

12 the injection site improved.

13 Alginate allows smart delivery, which is the controlled release of encapsulated factors triggered 14 by a stimulus. This can be a pH fluctuation [61,77,88,89], a particular temperature [90], a 15 magnetic field [91,92] ultrasound [93] or redox potential [69]. For example, Xing et al. employed CaCO₃ nanoparticles, which are especially sensitive to pH, as intelligent carriers [88]. These 16 17 were loaded with DOX and coated with both alginate and chitosan by means of LbL technology. 18 In vitro studies with human cervical cancer HeLa cells evidenced a pH-sensitive DOX release. 19 Besides, Rezk et al. employed alginate polydopamine hydrogels to achieve pH-responsive 20 bortezomib (BTZ) delivery [77]. They took advantage of the dissociation of catechol group that bound polydopamine to BTZ at acidic pH, to control the precise BTZ release at tumor's

21 22 microenvironment. Release profile studies proved the success of the delivery system.

23 Wei et al. also prepared a smart delivery system composed by DOX-loaded gelatin core and 24 alginate-polydopamine (PDA) shell, which has a strong photothermal conversion effect [90]. The 25 effect of the hydrogels on breast cancer 4T1 cells was studied. When irradiated with near 26 infrared light, PDA increased core material temperature and promoted DOX diffusion. In 27 addition, Yun et al. combined sodium alginate with graphene oxide for the development of an electro- and pH-sensitive drug carrier [89]. The loaded drug was methotrexate. In vitro release 28 29 kinetics studies proved the electro- and pH-responsive methotrexate delivery.

30 Magnetic beads suppose an attractive approach for controlled drug release since they enable a 31 precise and on-demand delivery by means of a magnetic field. For instance, Song et al. 32 employed Fe_3O_4 as the magnetic compound, together with alginate and chitosan multilayers, for the targeted delivery of curcumin [91]. Therefore, higher cellular internalization and cytotoxicity 33 34 were achieved on breast cancer MDA-MB-231 cells compared to free curcumin. Moreover. 35 Amani et al. included to the magnetic curcumin-loaded alginate Fe₃O₄ composite. BSA and 36 poly((3-acrylamidopropyl)trimethylammonium chloride) [92]. Curcumin stabilization was achieved as well as a controlled drug release under acidic pH. 37

38 Besides, Baghbani et al. coated with alginate multifunctional perfluorocarbon nanoemulsions; 39 namely, perflourohexane (PFH) [93]. Not only act perfluorocarbon nanoemulsions as 40 ultrasound-responsive passive-targeted carriers but also, as ultrasound-responsive imaging 41 contrast agents. DOX-loaded alginate-stabilized PFH nanodroplets were prepared through 42 nanoemulsion followed by ionotropic gelation. Ultrasound responsivity assays evidenced the 43 DOX release triggered after sonication with 28 kHz therapeutic ultrasound. In vivo studies with 44 breast cancer 4T1 cells-bearing mice demonstrated the total tumor elimination.

45 Sometimes, alginate-based delivery systems integrate different therapeutic agents. For

46 example, Wu et al. produced a hydrogel through the combination of previously cross-linked

47 composites (Figure 9) [94]. One composite included peptides (Pept) and cisplatin (CDDP)

48 whereas the other comprised alginate (AlgNP) and irinotecan (IRN). The resulting hydrogel

aimed at the differential release of CDDP and IRN. Its effectivity was tested in pulmonary 49

adenocarcinoma A549 cells and in A549 cells xenografted mouse model. Temporal dual drug 50

51 release was achieved. This strategy supposes a great improvement for combination therapy

52 since it promotes synergistic therapeutic effects.



2 **Figure 9**: Schematic representation of nanocomposite hydrogel produced via double-

3 crosslinking methodology for differential drug release in combination therapy [94]. Pept refers to

4 a peptide whose sequence consisted of 2-Naphthylacetic acid-Phe-Phe-Tyr-Glu-Arg-Gly-Asp.

5 Non-covalent coordination bonds were formed between cisplatin (CDDP) and Pept, which 6 served as the hydrogel matrix. Irinotecan-loaded alginate nanoparticles (AlgNP/IRN) were

prepared via water-in-oil-in-water (w/o/w) emulsion. AlgNP/IRN incorporation into the hydrogel

8 matrix was possible through electrostatic interactions. The figures were adopted with permission

from Wu, C.; Liu, J.; Zhai, Z.; Yang, L.; Tang, X.; Zhao, L.; Xu, K.; Zhong, W. Double-

10 crosslinked nanocomposite hydrogels for temporal control of drug dosing in combination 11 therapy.

12 In addition, Ibrahim et al. incorporated within alginate matrix both tamoxifen and silver

13 nanoparticles [95,96], whose anticancer activity against colon tumors had been previously

14 confirmed [97]. In vitro studies on breast cancer MCF-7 cells evidenced an enhanced anticancer

15 effect, which was associated to an intensified production of reactive oxygen species (ROS), the

16 down regulation of survival oncogenic genes, and cellular cycle arrest in G2/M phase.

Furthermore, folic acid conjugation in particles' surface significantly improved the composite accumulation within the breast tumor cells.

Combination therapy can also involve, apart from chemotherapy, thermotherapy and radiotherapy. For instance, Alamzadeh et al. prepared an alginate hydrogel co-loaded with cisplatin and gold nanoparticles (AuNPs) [98]. AuNPs transform laser irradiation energy into heat and additionally, they make tumor cells more sensitive to radiation. The system was tested on human mouth epidermal carcinoma KB cells and resulted in the synergistic effect of chemotherapy, photothermal therapy and radiotherapy. Anticancer effects were enhanced and it would enable the decrease of drug and radiation dose.

26 **3.2.1.1** Alginate-based hydrogels for oral drug delivery and colorectal cancer therapy

27 Several trials aim at the development of alginate-based oral delivery systems. Alginate

bioadhesiveness and mucoadhesiveness, as well as its proved biocompatibility, are especially
 valuable properties for adhesive tablets formula. These can be easily introduced within the

30 organism through a minimal invasive manner.

31 Alginate mucoadhesiveness is due to the interaction with glycoproteins of the gastrointestinal

32 (GI) tract, what prolongs GI residence time and drug release. As a result, the bioavailability of

encapsulated factors and the mechanism of action enhance [43]. In addition, alginates have
 been categorized by the U.S. Food and Drug Administration (US-FDA) as "Generally Referred

- 1 As Safe" (GRAS) material. This characterization allows an easier translation of innovative
- 2 outcomes from bench to bedside [43].

3 Moreover, the ability of alginate beads to swell or shrink in response to pH makes them a

4 potentially successful oral delivery vehicle. In the stomach, at low pH values, beads shrink and

5 protect the encapsulated compounds. Across the intestine, pH increases and beads swell.

6 Beads' surface porosity rises [47] and beads destabilize. Hence, loaded compounds are

7 released [6,43,68].

8 For example, Bautista et al. developed an oral delivery system based on zein-alginate

9 complexes for the encapsulation of limonin and nomilin [99]. Zein was known to provide beads

10 with heat and water resistance and hence, to improve encapsulated compound's bioavailability. 11 Beads' stability was proved in vitro with simulated gastric fluids. Encapsulated compounds' 12 release was performed in simulated intestinal environment. In addition, both limonin and nomilin kept their chemopreventive bioactivities, namely free radical-scavenging and anti-angiogenic 13 activity. Besides, Kiaei et al. prepared an alginate-pectin biocomposite for the encapsulation of 14 15 folic acid [100]. Pectin was added so as to improve beads' stability in gastric environment. Also burst release of folic acid in stimulated GI fluids was prevented. Both approaches evidenced the 16 17 potential of alginate as oral drug vehicle. For these reasons, alginate-based hydrogels are

18 notably useful for the treatment of GI diseases though oral drug administration.

19 The International Agency for Research on Cancer places colorectum cancer in the top 3 of the 20 most common types of tumor. Only in 2018 it supposed the 10.2 % of the new cases diagnosed to females and the 10.9 % diagnosed to males [1]. According to Global Cancer Statistics data, 21 22 in 2018 the 9.2 % of cancer deaths were related to colorectal cancer and 881000 people died 23 because of it [3]. In order to prevent colorectum carcinogenesis, Wang et al. prepared an oral 24 colon-targeted delivery system composed of alginate and chitosan [56]. Both natural polymers where chosen for their mucoadhesive properties. Beads were loaded with icariin, whose 25 26 protective and anti-inflammatory functions are well established. Studies in rats with induced 27 colonic mucosal injury showed an increased colonic residence time and icariin release in the 28 colon. Mucosal damage was reduced and hence, colon-protective effects were achieved.

As a way to develop an efficient colorectal cancer treatment, Sarangi et al. encapsulated
naproxen within a matrix of alginate and Assam Bora rice starch [101]. Beads were extra coated
with Eudragit S100, an enteric polymer known to improve colon targeting. Indeed, all *in vitro*, *ex vivo* and *in vivo* studies proved the colon-targeted effects of the oral delivery system.

Alginate functionalization has been broadly exploited for targeted delivery. It involves the
inclusion of ligands within the alginate matrix so as to enhance beads' therapeutic effect [44].
For instance, Raza et al. incorporated chondroitin sulphate in 5-FU-loaded sodium alginate
beads for selective colon delivery [102]. Chondroitin sulphate is commonly found in biological
tissues and its accumulation within tumor stroma has been proved. *In vitro* characterization
studies pointed this approach as a potential colonic targeted 5-FU vehicle when orally
administered.

40 Folate has been widely employed for alginate functionalization. The reason is because different 41 types of cancer cells over-express folate receptors. Not only enables folate targeted receptor-42 mediated endocytosis but also it promotes ligand-activated drug delivery and cellular accumulation [103]. With this aim, Rajpoot et al. attached folic acid (FA) to solid lipid 43 44 nanoparticles (SLNs) loaded with irinotecan hydrochloride trihydrate (IHT) [104]. The composite 45 was coated with alginate and an additional Eudragit S100 layer (Figure 10). The effectivity of 46 the oral delivery system was demonstrated by in vitro cytotoxicity studies on COLO205 cells as 47 well as on HT29 cells xenografted mice, both human colon cancer cell lines. Enhanced targeted anticancer effects for colorectal cancer treatment were evidenced. 48

49



2 **Figure 10**: Schematic preparation of folic acid (FA)-grafted solid lipid nanoparticles (SLNs)

bearing irinotecan hydrochloride trihydrate (IHT) and encapsulated in alginate matrix coated
 with Eudragit S100.

5 **3.2.2** Alginate-based hydrogels as protein delivery systems

6 Alginate has been also employed as a vehicle for therapeutic proteins delivery. Given that 7 ionotropic gelation is performed under mild conditions, adverse effects on protein structure and 8 denaturalization are minimum [66]. In 2016, Sudareva et al. encapsulated superoxide dismutase 9 (SOD), a therapeutic antioxidant enzyme [105]. The delivery system consisted of SOD-loaded 10 calcium carbonate cores coated with alginate and gelatin A. In order to avoid protein degradation after oral administration, the trypsin inhibitors ovomucoid and soybean inhibitor 11 12 were included. The oral delivery system proved to protect SOD activity in simulated intestinal 13 fluids in presence of trypsin.

Similarly, Mahidhara et al. encapsulated iron-saturated bovine lactoferrin (isLF)–loaded calcium phosphate cores within a multilayer shell of chitosan and alginate [106]. Iron saturation have been pointed to enhance LF anticancer action. *In vitro* assays with breast cancer MDA-MB-231 cells demonstrated cellular uptake and anticancer effects. In addition, effective antitumor activity was confirmed after oral administration to MDA-MB-231 cells-bearing mice, a breast cancer xenograft model. What's more, none of the mice fed with isLF beads suffered from breast tumor recurrence whereas not fed mice did.

21 **3.2.3** Alginate-based hydrogels as nucleic acid delivery systems

22 Gene therapy involves the release of genetic information. Hence, nucleic acid-loaded alginate 23 beads may transfect adjacent cells so as to promote therapeutic proteins synthesis or to block 24 cancer-related genes [63]. For example, Goldshtein et al. prepared a plasmid DNA (pDNA) 25 carrier through the complexation of nucleic acids with alginate sulphate in presence of calcium 26 ions [107]. The pDNA encoded for Diphtheria Toxin Fragment A (DT-A), which has intracellular 27 toxic effects. It inhibits the synthesis of proteins, what results in cell death. Therefore, it is an 28 appropriate reporter gene of cellular uptake. The efficiency of pDNA-loaded alginate beads for 29 cancer gene therapy was proved in breast cancer MDA-MB-231 cells.

30 Besides, Rostami et al. encapsulated small interfering RNA (siRNA) for the dual inhibition of S1PR1 (S1P/sphingosine-1-phosphate receptor 1) and GP130 (glycoprotein 130) synthesis 31 32 [108]. They aimed to stop cancer progression. siRNA was confined within an alginate-33 conjugated trimethyl chitosan matrix. The transfection efficiency was tested in different cancer 34 cell lines: breast cancer 4T1 cells, melanoma B16-F10, and colon cancer CT26 cells. Cellular 35 uptake and the blockage of cancer progression signaling pathways were demonstrated. 36 Processes such as cell proliferation, angiogenesis, tumor cells survival and metastasis were 37 effectively suppressed.

38 **3.2.4** Alginate-based hydrogels as cell delivery systems

Alginate is the most employed biopolymer for cell encapsulation [42,45]. It acts as a
 semipermeable membrane that allows bidirectional transport of molecules. Nutrients and

40 semipermeable membrane that allows bidirectional transport of molecules. Nutrients and 41 oxygen are allowed in whereas cellular waste is removed from the cellular environment [50].

42 Given the high surface / volume ratio, nutrient supply and gas exchange are enhanced [45].

43 Once introduced within an organism, encapsulated cells provide continuous synthesis of active

44 compounds [11]. Not only enables cell therapy longer and sustained supply of therapeutic

compounds but also, more complex release profiles [109]. Therapeutic agents such as small
 molecules and proteins are able to diffuse through the alginate layer [110]. Nevertheless,

47 antibodies passage is impeded [109]. Alginate keeps encapsulated cells immunoisolation and

- reduces the risk of rejection. As a result, co-administration of immunosuppressive therapies 1
- 2 might be unnecessary [111]. Any negative effect has not been reported after alginate hydrogels
- 3 transplant. These do not need to be removed from the host's organism because they are
- 4 biodegradable and biocompatible [11].
- 5 Alginate hydrogels produced through ionotropic gelation offer further advantages. Hydrogel
- 6 manufacturing under mild conditions preserves cellular integrity and viability. It guarantees
- 7 cellular functionality and therapeutic factor's delivery. Moreover, fast alginate gelation reduces 8 the time of cell manipulation.
- 9 Biological and mechanical features as well as the high-water content of alginate hydrogels 10 provide cells with a suitable niche, similar to the natural extracellular matrix. In addition, physicochemical properties can be tailored for specific cell types requirements [45].
- 11
- 12 For instance, Saenz del Burgo et al. encapsulated genetically modified human HEK-293 cells 13 within alginate-poly-L-lysine matrix [112]. Cultured cells secreted recombinant bispecific 14 antibodies (bsAbs): anti-CEA (carcinoembryonic antigen) x anti-CD3. These bsAbs bound 15 tumor-associated CEA and simultaneously promoted peripheral blood lymphocytes activation. 16 Results evidenced the potential of this approach to eradicate CEA expressing tumor cells 17 through local T-cell activation.
- 18 In regards to in vivo studies, Johansson et al. encapsulated genetically modified human 19 glioblastoma BHK cells within alginate [113]. Cells overexpressed the extracellular part of 20 protein Lrig1 (sLrig1), which is a tumor suppressor that induces EGFR downregulation and degradation. EGFR gene is commonly amplified and mutated in glioblastoma cancer cells. 21 22 Therefore, the obtained beads were introduced into the brain of glioma-bearing mice. Results
- 23 demonstrated Lrig1 inhibition of tumor growth and the improvement of mice survival.
- 24 A different approach involved the encapsulation of bacterial cells. Funaro et al. used alginate to 25 immobilize recombinant E. coli [114]. Cells were genetically modified and synthetized cytosine deaminase (CD), which catalyzes the conversion of 5-fluorocytosine, a non-toxic prodrug, to 5-26 FU. In vitro assays with rat 9L glioma cells proved an anticancer effect similar to that of free 5-27 FU. However, this strategy would allow a localized 5-FU action and hence, systemic toxicity 28 29 could be avoided.

30 3.3 Alginate-based hydrogels as cell culture substrate

- 31 Physico-chemical characteristics of alginate hydrogels make them similar to the extracellular 32 matrices of soft biological tissues [42,45]. In addition, they hold a high-water content. Because 33 of the similarities with macromolecular-based biostructures, alginate hydrogels are employed as 34 scaffolds for cell culture and they are useful for *in vitro* studies and assays [42].
- 35 For instance, Mandal et al. made use of sodium alginate to study the influence of Wharton's 36 ielly-derived mesenchymal stem cells (WJMSCs) on breast cancer stem cells (CSCs), namely 37 MDA-MB-231 and MCF-7 cell lines [115]. Therefore, WJMSCs were encapsulated and 38 evaluated. Findings in gene expression and paracrine profile considerably differed whether cells 39 were seeded in a 2-D monolayer culture or in an alginate 3-D scaffold. In the 3-D hydrogels 40 WJMSCs stem cell properties remained and their therapeutic effect was enhanced. Alginate 41 hydrogels enabled a more realistic evaluation of cellular interactions in the natural tumor 42 environment. Results determined the antitumorigenic effect of WJMSCs on breast CSCs. 43 In addition, Kletzmayr et al. seeded ovarian cancer SKOV3 cells, lung cancer A549 cells and
- 44 prostate cancer LNCaP cells in an alginate-chitosan 3-D culture. Cells were exposed to 45 doxorubicin and paclitaxel in order to identify possible chemoresistance-associated therapeutic 46 targets [116]. After a proteomic screening, tumor-associated antigens were recognized and 47 targeting antibodies were produced. Hydrogels allowed a feasible assessment of the
- 48 immunotherapy effectiveness. Moreover, a more automated procedure in regards to cell
- 49 seeding, media and therapeutic agents supply, and cell viability test could be performed.
- 50 Otherwise, EI-Sayed et al. enclosed Aspergillus Fumigatus and Alternaria Tenuissima in
- calcium-alginate capsules for the production of Taxol [117]. Taxol is a therapeutic compound 51
- 52 broadly applied for cancer chemotherapy and other diseases. It is obtained from some vegetal
- 53 Taxus species and thus, its application is not sustainable nor eco-friendly. Both fungal strains

- 1 were capable to produce Taxol. Furthermore, the encapsulation conditions were adapted to
- 2 optimize Taxol productivity.

3 **3.4 Further applications of alginate-based hydrogels**

4 Alginate hydrogels have been combined with other compounds such as metals and carbon-

5 based nanomaterials to ameliorate immunosensing devices. Alginate functionalization with

6 antigens or antibodies is performed to enable signal transduction and tumor biomarkers

- 7 detection. Such is the example of Zhao et al. who prepared a sodium alginate-based
- 8 immunosensor for the detection of prostate-specific antigen (PSA) [118]. The design was a
 9 sandwich-type immunoassay based on electrochemical signal transduction. The device was

9 sandwich-type immunoassay based on electrochemical signal transduction. The device was 10 proved to be specific and stable. It was sensible enough to determine up to 0.9 fg/ml of PSA.

11 Besides, Lee et al. developed a system to improve laparoscopic operations based on alginate

hydrogels loaded with human serum albumin (HAS) and indocyanine green (ICG), a dye

13 commonly applied for imaging diagnostic test [119]. The effectivity of the hydrogel as

14 fluorescent surgical marker was tested in a porcine model. It was injected into submucosal

15 spaces of the porcine stomach the fluorescent signal and persisted up to 3 days after without

16 diffusing. Therefore, this laparoscopic fluorescence imaging system was proved as a potential

17 strategy to accurately define tumor location during surgery.

18 Conclusion

19 In summary, this review provides an overview of alginate properties, chemical structure and

20 hydrogel formation ability by means of ionotropic gelation. Given its suitability for a broad

21 spectrum of biomedical applications, it can be said that alginate has good prospects in cancer

therapy and research. As we could see throughout this review, not only is it a smart vehicle for

anticancer drugs, proteins, nucleic acids and cell delivery but also an efficient 3-D scaffold for

both cell culture and immunosensing, and fluorescent surgical marker.

25 Given its ability to shrink, the mucoadhesivess as well as the GRAS classification by the US-

FDA, alginate is a successful component of oral delivery systems, particularly valuable for the

treatment of GI tumors. In addition, the possibility of alginate functionalization and the

combination with other polymers allows a more accurate delivery of therapeutic compounds at
 targeted parts of the organism.

30 Despite the fact that clinical application of alginate-based hydrogels is still limited, it is a

31 promising biomaterial for cancer treatment and research. Alginate is expected to improve

32 traditional therapies and overcome current associated drawbacks such as tumor resistance and

33 systemic toxicity. All in all, alginate hydrogels promote new encouraging opportunities for cancer

34 patients' total recovery.

35 **Supplementary Materials:**

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