

1 **Synthesis and characterization of a highly sensitive and selective electrochemical sensor**
2 **based on molecularly imprinted polymer with gold nanoparticles modified screen-**
3 **printed electrode for glycerol determination in wastewater**

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14 **ABSTRACT**

15 Glycerol is widely used as humectant in cosmetics to improve skin's smoothness and
16 moisture. However, its level must be controlled in cosmetics at the risk of causing irritation or
17 allergy. Therefore, determining glycerol concentration in environmental waters with more
18 advanced, inexpensive and accurate sensing systems is of great importance. In this work, a
19 fast, simple, portable and cheap molecular imprinted polymer (MIP) approach is used to
20 develop an electrochemical sensor for glycerol determination. The MIP based screen-printed
21 gold electrode (Au-SPE) is prepared by electro-polymerizing Acrylamide/Bisacrylamide
22 (AAM/ NNMBA) and gold nanoparticles (AuNPs) in the presence of glycerol as a template.
23 Techniques, such as cyclic voltammetry (CV), differential pulse voltammetry (DPV) and
24 electrochemical impedance spectroscopy (EIS) are used for electrochemical measurements.
25 Energy-dispersive X-ray spectroscopy (EDS) is utilized to characterize the chemical
26 composition analysis. In contrast to its high response towards glycerol, the electrochemical
27 sensor exhibits negligible responses when exposed to interfering species, such as glycolic
28 acid, glycerol monostearate, tartaric acid, sodium citrate, ammonium sulfate, decyl-glucoside,
29 caprylyl glucoside and glutamic acid. Under optimal experimental conditions, a detection
30 limit (LOD) as low as 0.001 $\mu\text{g/mL}$ (signal-to-noise ratio $S/N=3$) is calculated over a linear
31 concentration range (20.00 to 227.81 $\mu\text{g/mL}$). Interestingly, the sensor was successfully
32 applied to wastewater samples relating to glycerol determination with a relative standard
33 deviation (RSD) less than 4%. Besides, the reproducibility, the working and storage stabilities
34 of the sensor were proven. According to these outcomes, the electrochemical MIP sensor
35 could be viable enough to detect the presence and levels of pollutants in real water samples.

36 **Keywords:** Glycerol; Electrochemical sensor; Gold nanoparticle; Molecularly imprinted
37 polymer; Screen-printed gold electrode; Wastewater.

38 **1. Introduction**

39 Glycerol is an emollient, humectant, oral care agent, skin protection and skin conditioning
40 agent. It is widely used in many products including toothpastes, creams, shower gels, hair care
41 products and soaps [1]. One key point in favour of glycerol is that it prevents the premature
42 loss of moisture from personal care products [2]. Furthermore, as an indicator of food quality,
43 glycerol is an additive widely utilised to improve or preserve many food products [3]. As a
44 sweetening agent, it is sometimes added to pharmaceuticals, and utilized as a tablet-coating
45 agent. Glycerol concentration varies regarding the nature of the product and manufacturing
46 process. Indeed, it typically ranges from 2 to 10% and from 1 to 2% in cosmetic and cleaning
47 products, respectively [4]. However, after application of glycerol at concentrations around 10
48 g/100 mL, slight skin irritation occurs after 48 h [5]. At higher concentrations, it can cause
49 severe skin irritation. Moreover, ingested glycerol is rapidly absorbed from the
50 gastrointestinal tract [6]. A toxicity of waters containing glycerol concentrations over than 1
51 mg/mL has been reported [7]. Since the presence of glycerol-based products has become a
52 habit in most people's lives, the identification and accurate measurement of glycerol, as a
53 suspicious substance, have been also reported as a desideratum in assorted environmental
54 studies [8].

55 A large amount of literature has been evolved for glycerol detection. Electrochemistry [9, 10],
56 biosensor [11], spectrophotometry [12], chemical analysis [13] and enzymatic reactions have
57 been deployed in this respect [14]. Among these techniques, traditional detection methods
58 usually include high-performance liquid chromatography (HPLC), and chromatography-mass
59 spectrometry [15, 16]. Although these techniques are known to be reproducible and sensitive
60 for qualitative and quantitative analysis, their defects are unfortunately and inevitably
61 obvious. However, these methods suffer from limitations, such as high cost, long and
62 complex pre-treatment as well as the need for trained personnel [17]. In the case of biological
63 analysis, the detection heavily relies on the test conditions (e.g., temperature and pH) because
64 of the poor stability of biological materials, such as antibodies and enzymes. These later are
65 very expensive, sometimes unavailable, and less reproducible [18].

66 Compared with the classical techniques, electrochemical methods are preferred thanks to their
67 simplicity, high sensitivity, rapidity, energy saving devices, good stability, on-site monitoring,
68 and low-cost instrumentation analysis [19]. Recently, molecularly imprinted polymers (MIPs)
69 technology has received great attention. With regards to the context, MIPs, renowned types of
70 electrochemical sensors, have been carefully considered to achieve the purpose of the study.
71 The molecular imprinting strategy comprises polymerization of a functional monomer in the

72 presence of the template molecules and subsequent template extraction from the polymer
73 network. This involves creation of cavities that are capable of selectively recognizing the
74 target molecules in any matrix of interest [20, 21]. Among others, MIPs are commonly
75 immobilised by different methods including the electropolymerization technique. Through
76 electropolymerization conditions (e.g., applied voltage, cyclic scan, ratio/concentration of
77 target/monomer, etc.), key advantage of this technique lies in the possibility to control the
78 film thickness of the electrodeposited film and the deposition rate [22].
79 Nowadays, the combination of surface molecular assembly with nanostructures in the
80 imprinting technology is very promising for enhancement and enlargement of conductivity
81 and active surface area, respectively. In fact, AuNPs have attracted considerable attention in
82 electrochemical studies because they allow a fast electron transfer between the redox probe
83 and electrode surfaces [23]. Besides, SPEs have been identified as potential sensor substrates
84 to develop systems of disposable MIPs [24]. For this reason, gold, one of the most stable
85 metals, is widely used in the fabrication of SPEs thanks to its noteworthy stability [25].
86 In the present work, a MIP sensor for glycerol detection, through electropolymerization of
87 AAM/ NNMBA, and AuNPs on Au-SPE, was developed. Given the wide use of glycerol and
88 the need to control and monitor it, the aim of this study is the development of an
89 electrochemical sensor based on MIP including AuNPs on Au-SPE for glycerol detection in
90 wastewater. To our knowledge, this strategy has never been reported in the literature.
91 Therefore, the new innovative electrochemical sensor presented in this work demonstrates
92 that the combination of the polymer with AuNPs is an effective and sensitive approach
93 compared to the functionalization with AuNPs on Au-SPE. In addition, relative to others
94 (without inclusion of AuNPs), a greater enhancement of the conductivity as well as a larger
95 active area are achieved by the proposed method as reported [26]. CV, DPV, and EIS were
96 used as electrochemical characterisation techniques at each step of the sensor development
97 process. The chemical composition analysis of the prepared sensor is characterized by EDS
98 technique. The experimental parameters and analytical performance of the MIP sensor with
99 regard to its linear range, LOD, LOQ, sensitivity, stability, and its interference behaviour
100 were evaluated, optimized and compared to those of reported works in this topic. Finally, the
101 sensor practical application was studied in environmental matrices (wastewater samples), and
102 results were validated by using the spectrophotometry method.

103 **2. Materials and methods**

104 **2.1. Reagents and solutions**

105 Glycerol (99.5%), glycerol monostearate, ethanol, phosphate buffered saline (PBS), glycolic
106 acid, tartaric acid, sodium periodate, acetylacetone, gold (III) chloride trihydrate
107 ($\text{HAuCl}_4 \cdot 3\text{H}_2\text{O}$) (99.99%), trisodium citrate, ammonium sulfate, decyl-glucoside, caprylyl
108 glucoside, and glutamic acid were purchased from Sigma Aldrich. *N*'-methylene-
109 bisacrylamide (NNMBA), acrylamide (AAM), *N, N, N', N'*-Tetramethyl-ethylenediamine
110 (TEMED), ammonium persulphate (APS), potassium ferricyanide $\text{K}_3[\text{Fe}(\text{CN})_6]$ and potassium
111 ferrocyanide $\text{K}_4[\text{Fe}(\text{CN})_6]$ were all obtained from Fluka. Sodium citrate was from Riedel de
112 Haën. PBS solution (0.01 M, pH 7.0) was prepared by dissolving a PBS tablet in 200 mL of
113 distilled water (DW). A standard solution of glycerol (1 mg in 1 mL of DW) was diluted using
114 DW to obtain less concentrated glycerol solutions over the adopted range (20.00 to 227.81
115 $\mu\text{g}/\text{mL}$). All the experiments were carried out at room temperature (25°C).

116 **2.2. Sample preparation**

117 Domestic wastewater samples were collected from three different wastewater sites of Meknes
118 (Morocco), and its surroundings. Prior to measurement, the samples were mixed using a
119 microfuge and then filtered through membrane filters of 0.45 μm pore size before
120 immediately performing the analysis. A volume of 50 μL of wastewater samples was exposed
121 to the Au-SPE/ MIP+AuNPs sensor.

122 Tap water sample free of glycerol was also collected from our laboratory. Indeed, the tap
123 water sample is aliquoted into three and then spiked with different glycerol concentrations
124 (20.00, 30.00 and 50.00 $\mu\text{g}/\text{mL}$). After thoroughly stirring, a volume of 50 μL of each spiked
125 aliquot was deposited onto the working electrode. The standard addition method was utilized
126 to analyse the tap water samples to generate accurate results.

127 **2.3. UV-Vis spectrophotometry analysis**

128 Absorbance measurements were performed by using a UV-Vis spectrophotometer. The
129 domestic water samples were analysed via an ANACHEM instruments UV220
130 spectrophotometer by using a quartz cell (1 cm path length). Each wastewater sample was
131 pre-treated by adding 1.2 mL of a sodium periodate solution (10 mM). Furthermore, 1.2 mL
132 of acetylacetone solution (0.2 M) was added to the previous solution. The absorbance of the
133 obtained solution was finally read in a spectrophotometer at a wavelength of 410 nm [27].

134 The glycerol levels of each sample were calculated using a linear calibration curve derived
135 from synthetic glycerol measurements.

136 **2.4. Synthesis of AuNPs**

137 AuNPs were prepared by using citrate reduction method. For this purpose, $\text{HAuCl}_4 \cdot 3\text{H}_2\text{O}$ was
138 dissolved in DW (0.005 g/50 mL) and the obtained solution was heated. As the solution began
139 boiling, 0.5 mL of trisodium citrate (0.5 g/50 mL) was added in a dropwise fashion until the
140 colour changed from yellow to deep red, indicating the formation of AuNPs. Here, trisodium
141 citrate is used as a reducing and stabilizer agent [28].

142 Furthermore, the AuNPs size was measured using an optical technique named, Dynamic Light
143 Scattering (DLS). This measurement was performed by placing 500 μL of the AuNPs solution
144 in a plastic cuvette at 25°C. The obtained AuNPs size was 131.8 nm. The solution was left in
145 dark until use.

146 **2.5. Preparation of MIP and non-imprinted polymer (NIP) sensors**

147 First, pre-treatment of the Au-SPE was performed by rinsing with ethanol and DW. Second,
148 in a 1:1 volume ratio, AAM (11 mg/mL) and NNMBA (71 mg/mL) were mixed in a PBS
149 buffer (0.01 M, pH 7.0). In addition, 1 mL of APS solution (13 mg/mL) and 20 μL of
150 TEMED (5%) were added to the previous mixture to initiate and accelerate polymerization,
151 respectively. A volume of 1 mL glycerol (1 mg/mL in DW) was also added to the previously
152 obtained solution. The final chemical mixture is called P_1 .

153 Electropolymerization processes were chosen to design the MIP. It was performed using CV
154 technique over a potential range between -0.2 to 1.2 V at a scan rate of 100 mV/s for 10
155 cycles.

156 For the first sensor elaboration, a small drop (50 μL) of P_1 was electropolymerized on Au-
157 SPE and the obtained sensor is denoted Au-SPE/ MIP.

158 Since AuNPs have notable electrical properties, and are expected to improve the active
159 surface, electron transfer rate and electrode sensitivity, the effect of their inclusion on the MIP
160 sensor preparation was investigated. Indeed, an AuNPs solution was prepared.

161 Then, for the second sensor fabrication, the Au-SPE was first functionalized with AuNPs (50
162 μL). Then, 50 μL of P_1 was electropolymerized to obtain the Au-SPE/ AuNPs/ MIP sensor.
163 To prepare the third sensor, P_1 is mixed with 1 mL of AuNPs. A volume of 50 μL of the
164 obtained solution is used for the electropolymerization to fabricate the Au-SPE/ MIP+AuNPs
165 sensor.

166 A judicious choice of functional monomer is crucial for successful imprinting, which requires
167 a solid binding of the template. AAM, which is hydrophilic in nature, provides multiple
168 functional groups for hydrogen bonds. This allows it to form a solid bond with several
169 substances. For the electropolymerization process, AAM as a functional monomer was chosen
170 because it contains -NH₂ groups that offer a rapid and very specific interaction through
171 hydrogen bonds with the -OH groups of glycerol [29]. In addition, AAM is stable,
172 inexpensive and can be polymerized under mild conditions. Indeed, the functional monomer,
173 the crosslinking agent, gold nanoparticles and the template molecule interact in solution. After
174 the electro-polymerization step on the electrode surface, the AAM spatially forms a mesh
175 around the glycerol template leading to a homogeneous structure. This later contains
176 recognition sites formed after hydrogen bonds between the AAM and glycerol. This reduces
177 the activity of non-specific bonds. Thus, a sensitive mimetic layer (AAM-Glycerol) was
178 obtained.

179 Then, the glycerol extraction step was carried out with ethanol for 20 minutes at room
180 temperature (25°C) [30]. After thoroughly washing with DW, the MIP sensor was ready for
181 use.

182 As a control test, the NIP sensor was prepared in the same procedure but without adding
183 glycerol to the electro-polymerization process.

184 **2.6. Characterization methods**

185 All electrochemical experiments were performed using a Potentiostat (Palmsens³, Spain)
186 interfaced with a computer. The MIP sensor was designed on a standard Au-SPE (DropSens,
187 DRP-C223BT) configuration consisting of a gold working electrode (0.19 cm²), a gold
188 counter electrode (0.54 cm²) and a silver reference electrode. Parameters, such as potential
189 range from -0.4 V to 0.6 V and a scan rate of 50 mV/s were used for electrochemical
190 characterization by CV. Differential pulse voltammograms were recorded over a potential
191 range from -0.3 to 0.3 V and a scan rate of 100 mV/s. The EIS measurements were carried out
192 at a frequency range of 0.1 Hz - 50 kHz. The Nyquist plots were recorded at a DC potential of
193 0.01 V/ref and an AC potential of 25 mV. The charge-transfer resistance (R_{ct}) was determined
194 after a best fit with the simple Randles equivalent circuit using the implemented EIS spectrum
195 analyzer software. All the electrochemical characterisations were performed using a solution
196 of [Fe(CN)₆]^{3-/4-} as redox probe to study the performance of the prepared sensor [31]. For this
197 purpose, 50 μL of [Fe(CN)₆]^{3-/4-} was dropped onto the surface electrode.

198 Moreover, the chemical composition analysis of the electrode was carried out using EDS (FEI
199 Quanta 250).

200 3. Results and discussion

201 3.1. Electrochemical characterization of the different modified electrodes

202 In this study, three different sensors are developed, and their sensitivity are compared. The
203 first sensor (Au-SPE/ MIP) was developed by a direct immobilization of the MIP. The second
204 sensor (Au-SPE/ AuNPs/ MIP) was fabricated by first modifying the electrode surface with
205 AuNPs and then the MIP was immobilized. The third sensor (Au-SPE/ MIP+AuNPs) was
206 developed by immobilizing the complex of MIP+AuNPs onto the electrode surface. After the
207 development of these three sensors, the CV method is operated in a potential range of -0.4 V
208 to 0.6 V at 50 mV/s using a PBS buffer (supporting electrolyte at pH = 7) containing 5 mM
209 $[\text{Fe}(\text{CN})_6]^{3-/4-}$. Fig. 1A shows all the corresponding cyclic voltammograms.

210 The unmodified gold electrode (Au-SPE) shows a reversible redox signal of the $[\text{Fe}(\text{CN})_6]^{3-/4-}$.
211 It can be seen that the signal corresponding to Au-SPE/ MIP admits an anodic current
212 amplitude (I_{pa}) of about 20 μA with a peak separation ($\Delta E_p = E_{pa} - E_{pc}$) of about 0.57 V. For
213 the Au-SPE/ AuNPs/ MIP sensor, an increase of current ($I_{pa} \approx 40 \mu\text{A}$) with ($\Delta E_p \approx 0.45 \text{ V}$) is
214 observed. It is noted that the third sensor (Au-SPE/ MIP+AuNPs) admits a higher anodic
215 current I_{pa} of about 60 μA with ($\Delta E_p \approx 0.27 \text{ V}$) compared to those of the two previous sensors.
216 Indeed, ΔE_p of sensors with AuNPs are lower than that without AuNPs. In other words, the
217 reason for these lower ΔE_p values could be attributed to the presence of AuNPs. While
218 making the sensors more sensitive, AuNPs play a key role in rate of electrons transfer. As
219 marked, ΔE_p of Au-SPE/ MIP+AuNPs is lower than Au-SPE/ AuNPs/ MIP, suggesting a
220 faster electron transfer of $[\text{Fe}(\text{CN})_6]^{3-/4-}$. This suggests that for better sensitivity, the AuNPs
221 should be mixed with the polymer complex.

222 Moreover, the importance of AuNPs inclusion are justified by exposing several
223 concentrations of glycerol on the three different sensors. As shown in Fig. 1B, sensitivities of
224 -0.05, -0.106 and -0.79 ($\mu\text{A}/(\mu\text{g}\cdot\text{mL}^{-1})$) are obtained for Au-SPE/ MIP, Au-SPE/ AuNPs/ MIP
225 and Au-SPE/ MIP+AuNPs, respectively. As results, it is found that the sensitivity of the Au-
226 SPE/ MIP+AuNPs sensor is 16-fold more sensitive than that of the Au-SPE/ MIP. Then, the
227 Au-SPE/ MIP+AuNPs sensor with higher sensitivity to glycerol was selected as the
228 appropriate sensor for all subsequent measurements in this manuscript.

229 Elsewhere, the active surface area was calculated by taking into consideration the anodic
230 current peak (I_{pa}) and using the Randles-Sevcik Eq. (1) [32].

$$231 \quad I_{pa} = 2.69 \cdot 10^5 n^{3/2} A D^{1/2} C v^{1/2} \quad \text{Eq. (1)}$$

232 Where n is number of electron transfer involved ($n = 1$ for the used redox probe), A is the
233 electrode surface area (cm^2), D is the diffusion coefficient of ferrocyanide taken to be $D =$
234 $7.6 \cdot 10^{-6} \text{ cm}^2/\text{s}$ [33], C is the $[\text{Fe}(\text{CN})_6]^{3-/4-}$ concentration ($5 \cdot 10^{-6} \text{ mol}/\text{cm}^3$) and v is the scan
235 rate (V/s).

236 As results, the surface area was calculated to be $A = 0.02 \text{ cm}^2$ for Au-SPE/ MIP, $A = 0.04 \text{ cm}^2$
237 for Au-SPE/ AuNPs/ MIP and $A = 0.08 \text{ cm}^2$ for Au-SPE/ MIP+AuNPs. To summarize, the
238 electro-kinetic analysis shows that the inclusion of AuNPs significantly improves the active
239 area. In addition, the active area of the Au-SPE/ MIP+AuNPs sensor is higher than that
240 corresponding to the Au-SPE/ AuNPs/ MIP sensor.

241 **3.2. Preparation of glycerol imprinted sensors**

242 Electropolymerization is a straight way to prepare MIPs on a conducting surface electrode.
243 This was carried out using an electrolyte solution of PBS ($\text{pH} = 7$) within a potential range
244 from -0.2 to 1.2 V at a scan rate of $100 \text{ mV}/\text{s}$ for 10 cycles. The imprinted film formation was
245 monitored by changes in the current amplitude per cycle. Indeed, the recorded cyclic
246 voltammograms of the electropolymerization for MIPs and NIPs are recorded in Fig. 2.
247 Fig. 2A clearly shows an obvious oxidation peak at about $+0.1 \text{ V}$, indicating that glycerol
248 molecules were successfully imprinted into the MIP. However, as expected, non-oxidation
249 peaks are observed during the electropolymerization in the absence of glycerol (NIP) (Fig.
250 2B). In the both cases, the current peaks decrease while increasing the cycle number from the
251 1st to the 10th, suggesting that the imprinted compact polymeric film was successfully
252 deposited on the electrode surface.

253 During the MIP electropolymerization, hydrogen bonding occurs between the glycerol
254 hydroxyl groups ($-\text{OH}$) and amine groups ($-\text{NH}_2$) of polyacrylamide. This process is capable
255 of generating cavities in a large area because of the AuNPs' presence, which allow the
256 sensitive recognition of glycerol. The schematic view (Schematic 1) of the mechanism is
257 provided for better understanding of the readers.

258 **3.3. EDS characterization**

259 EDS technique was utilized to determine the chemical composition of the electrode surface.
260 Indeed, Fig. 3 shows the recorded spectra of the atomic composition of the sensor during its

261 elaboration steps. The EDS spectra of the bare Au-SPE indicates 1.92 wt% of aluminum (Al),
262 and a presence of gold (Au) elements in large quantities (90.74 wt%), which confirms that the
263 electrode surface was not modified (Fig. 3A). The Au-SPE/ MIP+AuNPs spectra shows peaks
264 of carbon (C), potassium (K), sodium (Na), phosphate (P), sulfide (S), oxygen (O) and gold
265 (Au) in percentages of 7.77 wt%, 0.12 wt%, 5.64 wt%, 6.72 wt%, 6.16 wt%, 29.15 wt% and
266 40.21 wt%, respectively. This could be attributed to the presence of moieties constituting the
267 complex (AAM/ NNMBA, glycerol, and AuNPs) (Fig. 3B). In this figure, aluminum atoms
268 are not detected in the point of interest, demonstrating that the polymer deposit was
269 homogeneous. Furthermore, the O content is higher, proving the presence of the glycerol
270 molecules. Indeed, the presence of O at lower percentage (16.42 wt%) shows that most of the
271 glycerol molecules were removed from the Au-SPE/ MIP+AuNPs matrix (Fig. 3C). These
272 EDS spectra confirm that the electropolymerization in the presence of glycerol was well
273 performed and indicated that MIP was successfully immobilized on the electrode surface.
274 Therefore, from these outcomes, it could be concluded that the polymer layer deposition and
275 extraction of the glycerol molecules were successfully done.

276 **3.4. Electrochemical characterizations**

277 CV technique was used to characterize the electrochemical behaviour of the bare Au-SPE,
278 Au-SPE/ MIP+AuNPs (before template removal), Au-SPE/ MIP+AuNPs (after template
279 removal) and Au-SPE/ NIP+AuNPs.

280 As expected, a pair of redox peaks was observed for Au-SPE/ MIP+AuNPs (before template
281 removal). As shown, Fig. 4A displays a cyclic voltammogram of the redox probe, which is
282 different in shape and magnitude compared to that corresponding to bare Au-SPE. This
283 demonstrates that the electrode surface is well modified. However, after removal of template
284 molecules, the voltammogram of the electrode Au-SPE/ MIP+AuNPs (after template
285 removal) admits a highest current peak. This is because some holes become available for the
286 electrochemical reaction of active probe to take place at the electrode surface due to removal
287 of glycerol from the MIP film. The Au-SPE/ NIP+AuNPs exhibits an anodic current peak less
288 than that of Au-SPE/ MIP+AuNPs (after template removal). This may be explained by the
289 absence of glycerol (a negatively charged molecule) and the absence of holes [34].

290 Besides, EIS is well known to be a useful technique to study the impedance changes in
291 electrode surfaces during the modification process [35]. The faradaic impedance
292 measurements are in good agreement with the CV results as the diameter of semicircles (the

293 Nyquist diagrams) correlate with variations of the oxidation current peaks inferred by the CV
294 technique (Fig. 4B).

295 These results demonstrate that the imprinted film had a stronger affinity to glycerol, which
296 was ascribed to the specific binding sites in the MIP film.

297 **3.5. Optimization of experimental parameters**

298 In order to develop a sensor with high performance, important parameters, such as the number
299 of cycles for electropolymerization, the pH value of the electrolyte, the extraction time and
300 the incubation time have been previously optimized.

301 *3.5.1. Cycles for electropolymerization*

302 The thickness of the MIP film is indeed an important factor influencing the sensitivity and
303 stability of a MIP sensor. In this study, the appropriate number of electropolymerization
304 cycles is investigated for the fabrication of the Au-SPE/ MIP+AuNPs sensor. For this
305 purpose, numbers of cycles ranging from 7 to 15 are used. After each of these cycle numbers,
306 the glycerol molecules are extracted and the current peaks of the ferrocyanide generated by
307 the sensor are shown in Fig. 5A. As seen, the sensor current peaks increase up to 10 cycles.
308 This finding can be explained by an increasing number of imprinted sites, which facilitate the
309 access of the ferrocyanide to the electrode surface. Nevertheless, beyond 10 cycles, a high
310 resistance to charge transfer is formed. This makes the electrode surface compact and the
311 number of sites no longer increases. For this reason, the current peaks of the ferrocyanide
312 decrease. Through these observations, the highest sensitivity for the detection of glycerol is
313 obtained for 10 cycles.

314 Additionally, the electropolymerization process is operated at different potential intervals and
315 the best response is obtained at potential range from -0.2 to +1.2 V.

316 *3.5.2. Effect of pH*

317 The pH of the supporting electrolyte is a crucial key factor in achieving an optimized
318 electrochemical response of the MIP sensor. Therefore, the pH of the PBS containing
319 ferrocyanide has been studied and optimized in order to have a better charge transfer. For this
320 purpose, pH values ranging from 5 to 10 were used. As can be seen in Fig. 5B, pH 7.0 gave a
321 higher signal value and was chosen as an optimum pH for all characterizations in the
322 subsequent studies.

323 *3.5.3. Extraction and incubation time*

324 In order to enhance the sensitivity, selectivity, and reproducibility of the electrochemical
325 sensor, the duration of glycerol extraction step so as to create the recognition cavities are also
326 investigated. Fig. 5C shows the variation of the current at different extraction times (from 10
327 min to 30 min). As shown, from 10 to 20 min, the current increases in accordance with the
328 extraction time. After 20 min, no current variation is observed. Thus, 20 min was chosen as
329 the best removal duration of the glycerol molecules.

330 Similarly, the effect of incubation time after synthetic glycerol concentrations deposit is
331 studied using durations ranging from 10 to 50 min at room temperature (Fig. 5D). The best
332 optimization is achieved for a period of 30 min as optimal incubation time.

333 **3.6. MIP and NIP responses**

334 Compared to CV, the DPV technique is more sensitive and has been extensively applied to
335 electrochemical detection [36]. After the template removal, different synthetic concentrations
336 of glycerol solution were subsequently utilized in order to determine the retention capability
337 of the developed MIP sensor. Indeed, the electrochemical and synthetic-detection of glycerol
338 was achieved by dropping 50 μL of a glycerol concentration solution onto the working
339 electrode of the MIP sensor. After each incubation time (30 min), DPV and EIS
340 characterizations techniques were performed using PBS containing 5 mM $[\text{Fe}(\text{CN})_6]^{3-/4-}$
341 solution at room temperature.

342 By using the DPV technique, the obtained voltammograms are plotted in Fig. 6A. By
343 increasing glycerol concentrations, a decrease in the current peaks of $[\text{Fe}(\text{CN})_6]^{3-/4-}$ signal is
344 observed. Upon increasing the concentration of glycerol, more imprinted sites were rebound
345 with glycerol molecules at the surface of the sensor. This explains the obtained outcomes in
346 Fig. 6A.

347 Moreover, a NIP test was performed to confirm the sensor responses during the MIP test. The
348 objective was to control experiments without glycerol addition during the
349 electropolymerization stage. Fig. 6B represents the DPV signals recorded during the detection
350 of synthetic glycerol concentrations by the non-imprinted device. The oxidation current peaks
351 remain almost unchanged for the different glycerol concentrations. This confirms that the
352 absence of specific cavities able to recognize glycerol results in the lack of sensitivity of the
353 NIP sensor.

354 The linear relationship between the current peaks and their corresponding concentrations
355 is illustrated in Fig. 6C and Fig. 6D. These figures show the calibration curves of MIP and
356 NIP sensors. The relative variation of $(I_c - I_0)/I_0$ is plotted in function of logarithmic

357 concentration of glycerol in a linear range of 20.00 to 227.81 $\mu\text{g/mL}$. As shown in Fig. 6, the
358 equations expressing the relationship between the relative currents and their corresponding
359 concentrations for MIP and NIP are $y = -0.58 \text{ Log } C + 0.33$ and $y = -0.08 \text{ Log } C - 0.002$,
360 respectively. The LOD is calculated using $\text{LOD} = 3 \text{ Sb}/m$, where Sb is the standard deviation
361 of the y-intercept of the regression line and m is the slope of the calibration curve, based on
362 signal-to-noise ratio ($S/N=3$) [37-39]. For the DPV technique, good linearity ($R^2 = 0.99$) is
363 observed over the study range with analytical parameters, such as sensitivity, LOD and LOQ
364 of 0.58 $\text{mL}/\mu\text{g}$, 0.001 $\mu\text{g/mL}$ and 0.025 $\mu\text{g/mL}$, respectively.

365 According to EIS technique, the charge transfer resistances (R_{ct}) of the MIP sensor increase
366 with an elevation of glycerol concentration as shown in Fig. 7A. Glycerol molecules are
367 known to be non-conductive and negatively charged [34]. The characterization, using a
368 negative redox probe $[\text{Fe}(\text{CN})_6]^{3-/4-}$, therefore, involved repulsive interaction between it and
369 the glycerol molecules. This could explain the decrease in the recorded current peaks and
370 correspondingly the elevation in R_{ct} values while increasing glycerol concentration.

371 In contrast, the negligible variations in R_{ct} observed for NIP sensors, reveal the minimal, non-
372 specific interaction existing between the polymer and glycerol (Fig. 7B).

373 A logarithmic linear relationship between electrochemical sensor responses and glycerol
374 concentration is obtained using EIS. The value of $(R_c - R_0)/R_0$ was calculated for each glycerol
375 concentration. As shown in Fig. 7C and Fig. 7D, the equations expressing the relationship
376 between the R_{ct} and their corresponding concentration for MIP and NIP are $y = 0.46 \text{ Log } C -$
377 0.33 and $y = 0.09 \text{ Log } C + 0.71$, respectively. EIS results are in good consistency with those of
378 DPV. The normalized data for the MIP and NIP sensors showed good linearity with R^2 of
379 0.99 and 0.98, respectively. The LOD and LOQ using EIS technique are calculated to be 0.11
380 $\mu\text{g/mL}$ and 0.37 $\mu\text{g/mL}$, respectively.

381 A comparison of experimental data between the relevant MIP sensor and previously reported
382 methods [8, 9, 10, 40, 41] for glycerol determination is summarized in Table 1. The proposed
383 MIP sensor exhibits a high accuracy, a lower LOD, and a higher sensitivity towards glycerol
384 traces detection compared with reported works. Although these works were well performed,
385 the majority of them need expensive reagents, organic solvents for detection, and long
386 synthetic protocols with sometime a problem of over-potential. These disadvantages
387 significantly limit their use in wearable systems. However, the sensor developed in this work
388 departs from all these drawbacks. Moreover, we could hardly find literature on glycerol
389 detection in wastewater that develops a technology similar to the one described in this work
390 with a high sensitivity, and a process as simple as that. As conclusion, with an economical

391 cost, the MIP sensor is easily developed while admitting satisfactory analytical results, such
392 as good stability, sensitivity and specificity.

393 **3.7. Selectivity, reproducibility and stability of the MIP sensor**

394 To be practically viable, the sensor should exhibit little or nil responses towards the
395 interfering species, suspected to be present with glycerol in wastewater. Responses of the
396 developed sensor toward glycerol were first compared with those obtained in the presence of
397 the same concentrations of the interfering species including glycerol monostearate, glycolic
398 acid, tartaric acid, sodium citrate, ammonium sulfate, decyl-glucoside, caprylyl glucoside and
399 glutamic acid. The obtained results are summarized in Fig. 8. As a result, the slopes of the
400 interfering species are found significantly lower than that of glycerol, which demonstrates the
401 MIP sensor selectivity toward glycerol.

402 Second, the existence of matrix effect in the samples was studied by the mixed method [42]
403 using a ratio of glycerol and each interfering substance (1:10). By using the DPV technique,
404 the sensor responses are recorded and the relative errors ($\Delta I_m/\Delta I_o$) are calculated, where ΔI_m is
405 the normalized current when the competitor was included, while ΔI_o is the normalized current
406 without the competitor. Accordingly, Table 2 summarizes the effects of the interfering
407 species. The range of $\Delta I_m/\Delta I_o$ values comprise between 60.97% and 92.01%. Based on these
408 experimental results, it is found that 10-fold competitors did not significantly interfere with
409 the determination of glycerol.

410 In order to explore the reproducibility test, five MIP sensors were developed separately under
411 identical conditions. Responses from these sensors were investigated during exposure to a
412 glycerol concentration of 20.00 $\mu\text{g/mL}$. Indeed, the sensor responses are recorded with a
413 relative standard deviation (RSD) of 5%, indicating good reproducibility of the measurement.

414 The working and storage stabilities of the proposed sensor were also investigated. As shown
415 in Fig. 9A, for several measurement times, there is no obvious decay in the anodic current
416 peaks for successive responses of the sensor using a 20.00 $\mu\text{g/mL}$ glycerol solution. A rinsing
417 step was performed after each measurement. As a result, an RSD of 4.6% is found, suggesting
418 the good working stability of the proposed sensor for glycerol detection.

419 Furthermore, the storage stability test was evaluated by measuring the MIP sensor responses
420 using DPV at 20.00 $\mu\text{g/mL}$ of glycerol. The sensor was stored at 4°C in a refrigerator in PBS
421 (pH = 7.0) solution during the stability test. The results depicted in Fig. 9B indicate that after
422 60 days, the sensor response decreased to 86% compared to its initial response. This means
423 that the proposed sensor has good storage stability.

424 **3.8. Recovery in tap water**

425 To demonstrate the reliability and accuracy of the proposed method for the real samples
426 application, tap water samples were analysed using the standard addition method. The tap
427 water sample is aliquoted into three and then spiked with different glycerol concentrations
428 (20.00, 30.00 and 50.00 $\mu\text{g/mL}$). An appropriate volume of the aliquot (50 μL) was placed in
429 the working electrode for the determination of glycerol. After a period for incubation, the
430 electrode was rinsed and an electrochemical characterization was performed by using DPV
431 technique. The oxidation current peaks obtained from the sensor responses are inserted to the
432 calibration equation ($y = -0.58 \text{ Log } C + 0.33$) in order to determine the content of glycerol.
433 Satisfactory recoveries are obtained from 98.26 to 107.03% of glycerol concentrations with an
434 RSD less than 3%. The results are listed in [Table 3](#). In summary, the most obvious results of
435 this study are that the developed sensor could be successfully applied to the detection of
436 glycerol in tap water.

437 **3.9. Application in real samples**

438 As a final step, to ascertain practical applicability of the proposed method, the MIP sensor
439 was used for glycerol analysis in wastewater samples and the experimental results are shown
440 in [Table 4](#). Accordingly, the obtained results from the proposed sensor by DPV technique are
441 in good agreement with those obtained by using a spectrophotometry method as reference
442 method. An RSD lower than 4% is found, which reveal the proposed MIP sensor reliability
443 with respect to glycerol determination. An RSD less than 6% was also obtained by using the
444 spectrophotometry measurements. The results clearly show that the developed sensor could be
445 potentially used in the preparation of portable electrochemical sensors in environmental
446 experiments.

447 **4. Conclusions**

448 In conclusion, the present research study proposes, for the first time, a portable
449 electrochemical sensor employing a matrix of polyacrylamide and AuNPs coated on Au-SPE
450 for glycerol analysis. Correspondingly, the MIP sensor shows a LOD calculated to be 0.001
451 and 0.11 $\mu\text{g/mL}$ by DPV and EIS, respectively over a working range of 20.00 to 227.81
452 $\mu\text{g/mL}$. Similarly, LOQ of 0.025 $\mu\text{g/mL}$ and 0.37 $\mu\text{g/mL}$ are obtained by using DPV and EIS,
453 respectively. One of the significant findings, which emerges from this study, is that the MIP
454 sensor device is 7-fold more sensitive than NIP with a particularity of its simplicity of
455 implementation, its portability and low cost. The developed sensor displays high sensitivity

456 and selectivity, short response time, good reproducibility, working and storage stabilities.
457 Moreover, better analytical parameters are found in comparison with previously reported
458 works. Taking into account all these outcomes, the MIP sensor well demonstrates its ability
459 towards glycerol determination in tap water and wastewater samples. Spectrophotometry was
460 utilized as a validation method. Of greater significance, this approach for achieving a highly
461 sensitive and selective glycerol electrochemical sensor could be easily extended for other
462 applications in environmental fields.

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597 **Figure captions**

598 **Fig. 1.** Electrochemical comparison in 5 mM $[\text{Fe}(\text{CN})_6]^{3-/4-}$ in PBS buffer at pH 7.0 of: Au-
599 SPE, Au-SPE/ MIP, Au-SPE/ AuNPs/ MIP and Au-SPE/ MIP+AuNPs: (A) Cyclic
600 voltammograms and (B) Calibration curves.

601 **Fig. 2.** Electropolymerization of (A) MIPs electrode and (B) NIPs electrode using cyclic
602 voltammograms.

603 **Schematic 1.** Procedure of the MIP sensor preparation.

604 **Fig. 3.** EDS results of: (A) Bare Au-SPE, (B) After electropolymerization and (C) After
605 glycerol extraction.

606 **Fig. 4.** Electrochemical characterization in PBS buffer (pH 7.0) containing 5 mM $[\text{Fe}(\text{CN})_6]^{3-}$
607 $^{4-}$ of Au-SPE, Au-SPE/ MIP+AuNPs (before template removal), Au-SPE/ MIP+AuNPs (after
608 template removal) and Au-SPE/ NIP+AuNPs: (A) Cyclic Voltammograms and (B) Nyquist
609 plots.

610 **Fig. 5.** Optimization of factors affecting the performance of the MIP sensor in PBS buffer (pH
611 7.0) containing 5 mM $[\text{Fe}(\text{CN})_6]^{3-/4-}$: (A) Effect of the cycles number, (B) pH, (C) Extraction
612 and (D) Incubation times on the current response.

613 **Fig. 6.** Differential pulse voltammograms in 5 mM of $[\text{Fe}(\text{CN})_6]^{3-/4-}$ obtained after glycerol
614 detection at different concentrations on (A) MIP and (B) NIP sensors; Normalized calibration
615 curves corresponding to (C) MIP and (D) NIP sensors.

616 **Fig. 7.** Nyquist impedance plots in 5 mM of $[\text{Fe}(\text{CN})_6]^{3-/4-}$ for glycerol detection at different
617 concentrations on (A) MIP and (B) NIP sensors; Normalized calibration curves of (C) MIP
618 and (D) NIP.

619 **Fig. 8.** Sensor responses toward interfering molecules.

620 **Fig. 9.** (A) Working and (B) Storage stabilities of the MIP sensor.