

1 **Lignocellulosic residues as catalysts for CO₂**
2 **fixation: complementary experimental and**
3 **computational approaches**

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15 Lignocellulosic wastes obtained from vegetal residues in combination with nucleophiles were used
16 as catalysts for carbon dioxide fixation in epoxides to form cyclic carbonates. An adequate
17 combination of residues and nucleophiles was essential to obtain the carbonates at very low
18 catalyst/nucleophile ratio under mild conditions. The best binary systems were formed by olive
19 bones, grape waste, date pit and corn leaves husk residues with tetrabutylammonium bromide
20 (TBAB). High conversions in the cycloaddition of CO₂ to propylene oxide (76-84%) and 1,2-
21 epoxyhexane (68-79%) were achieved at very low nucleophile loading (0.47 mol% respect the
22 substrate) under mild conditions (95 °C and 10 atm of CO₂). The vegetal wastes were stable under
23 catalytic conditions and could be recycled after adequate supporting the nucleophile TBAB in
24 silica gel. The mechanistic computational study carried out with Density Functional Theory (DFT)
25 calculations on model catalysts describes the contribution of individual lignin and cellulosic
26 components to the experimental substrate conversion into cyclic carbonate. The energy barriers
27 obtained and the experimental data suggest that the contribution of lignin to the total catalytic
28 activity (barrier energy of 9.94 kcal/mol) may be more important than the contribution of cellulose
29 (energy barrier 11.89 kcal/mol).

30 *carbon dioxide, carbonates, lignocellulosic materials, epoxides, DFT calculations*

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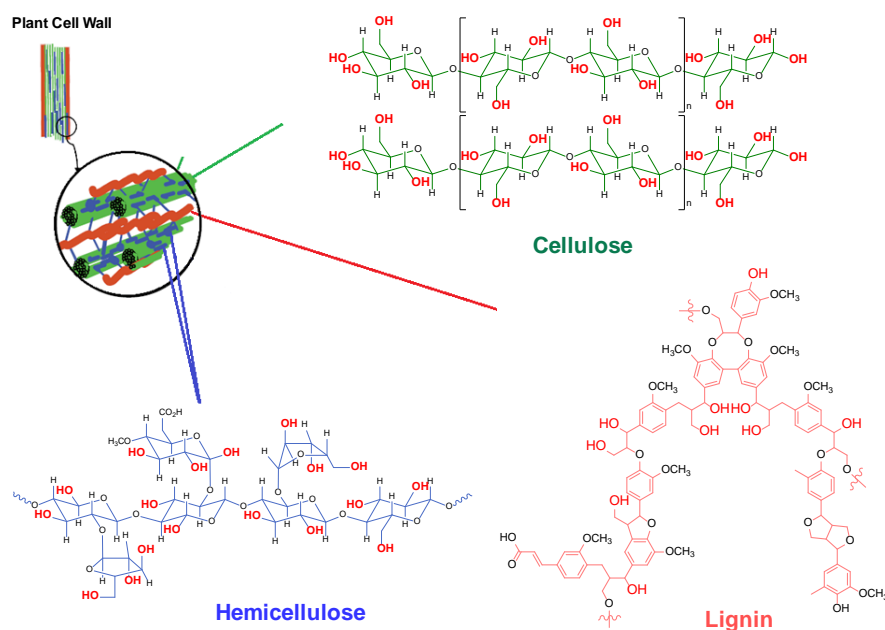
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32 **Introduction**

33 The use of organocatalysts based on natural products to synthesize chemicals is
34 considered as cutting-edge technology due to the safe, non-toxic, and sustainable
35 nature of these products as compared to other catalysts. Lignocellulosic materials
36 obtained from biomass are a sustainable source of resources by chemical
37 transformation (Corma et al. 2007). Moreover, the high functionalized surface of
38 cellulose and lignin-based products is very appropriate to prepare materials for
39 multiple applications (Thomas et al. 2018). Thus, there are many examples in the
40 literature of the use of cellulose derivatives as, for example, bio-based hybrid
41 materials for photocatalysts (Colmenares and Kuna 2017), bio-polymer support for
42 metal catalysts (Dong et al. 2019) or as catalysts for carbon dioxide fixation (Liu et
43 al. 2019). This later application is especially interesting since carbon dioxide is one
44 of the greenhouse gases, which emissions and accumulation cause significant and
45 negative effects on the global environment (Ripple et al. 2017). The use of CO₂,
46 taking advantage of its abundance, availability, non-toxicity and recyclability,
47 represents an option that might contribute to reducing CO₂ accumulation in the
48 atmosphere (Aresta 2010). Moreover, reusing CO₂ not only addresses the balance
49 of CO₂ in the earth's atmosphere but also represents a valuable alternative carbon
50 source to substitute fossil fuels, which are non-sustainable feedstock and will be
51 exhausted in a near future (Aresta 2003; Bhanage and Arai 2014; Centi and
52 Perathoner 2014). Each year about 130 Mt of CO₂ is already used to produce useful
53 chemicals such as urea, salicylic acid, cyclic carbonates and polycarbonates (Alper
54 and Orhan 2017).

55 One of the most attractive processes of CO₂ fixation is the atom-economical
56 synthesis of cyclic organic carbonates by cycloaddition of CO₂ to epoxides, which
57 has been industrialized for more than 50 years (Cooper and Myri 1956; Peppel
58 1958; Alves et al. 2017). This reaction represents a greener and safer alternative to
59 the conventional route from diols and highly toxic phosgene (Comerford et al.
60 2015). Cyclic organic carbonates are of particular interest due to its wide range of
61 applications (North 2013), e. g. as polar aprotic solvents (Schäffner et al. 2010;
62 Alder et al. 2016; Bello Forero et al. 2016), electrolytes in lithium-ion batteries
63 (Zhao et al. 2014), industrial lubricants (Shaikh and Sivaram 1996), monomers for
64 polymer synthesis (Gennen et al. 2017; Gregory et al. 2017; Ruiz et al. 2017) and

65 as useful intermediates for the preparation of a large variety of organic chemical
 66 products (Guo et al. 2018).
 67 During the last two decades, a variety of catalysts have been employed for the
 68 synthesis of cyclic carbonates from CO₂ and epoxides, including metal-based
 69 catalytic systems such as metal-organic complexes (Meléndez et al. 2007;
 70 Decortes et al. 2010; Ema et al. 2014; Maeda et al. 2015; Comerford et al. 2015;
 71 Cuesta-Aluja et al. 2016), metal-organic frameworks (Beyzavi et al. 2015;
 72 Nguyen et al. 2018), metal oxides (Yamaguchi et al. 1999), metal chlorides
 73 (Wilhelm et al. 2014), and organocatalysts such as organic salts (Caló et al. 2002;
 74 Cokoja et al. 2015; Fiorani et al. 2015; Hua and Roy 2016), ionic liquids (Sun et
 75 al. 2005; He et al. 2014; Xu et al. 2015; Chen and Mu 2019) and hydrogen bond
 76 donors compounds (HBDs) (Roshan et al. 2014; Sopeña et al. 2015; Martínez-
 77 Rodríguez et al. 2016; Arayachukiat et al. 2017; Liu et al. 2018). Recent efforts in
 78 this area has been oriented to find catalysts based on natural sustainable products
 79 such as amino acids (Tharun et al. 2014; Roshan et al. 2014), chitosan derivatives
 80 (Sun et al. 2012; Taheri et al. 2018) or naturally occurring carboxylic acids
 81 (Arayachukiat et al. 2017). Among natural products, biopolymers derived from
 82 lignocellulosic wastes are attractive materials for its abundance and low cost. The
 83 -OH groups present in the main components of the lignocellulosic materials,
 84 cellulose (40–60%), hemicellulose (20–40%) and lignin (10–24%) (Fig. 1,
 85 Belgacem and Pizzi 2016; Putro et al. 2016), act as HBD to activate the epoxides
 86 to react with carbon dioxide.

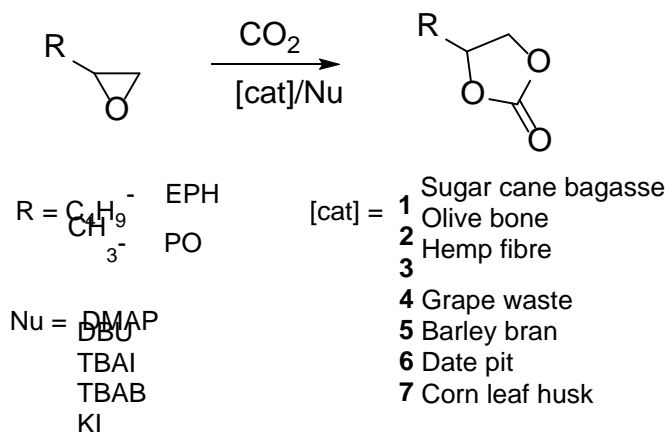


87

88 Fig. 1. Lignocellulosic biomass composition

89 In this context, Wu et al. reported a cooperative green catalyst based on lignin and
90 potassium iodide (KI) in the chemical fixation of CO₂ with epoxides to form cyclic
91 carbonates at 140 °C and 1.0-4.0 MPa (Wu et al. 2013). For their part, Sun et al.
92 performed the reaction with high activity and selectivity using an environmentally
93 benign catalytic system consisting of 1,8-diazabicyclo[5.4.0]-undec-7-ene (DBU)
94 and cellulose (Sun et al. 2014). Chen et al. opened a new way for a simple and
95 highly efficient utilization of lignocellulosic biomass as a potential alternative in
96 green organic synthesis and catalysis (Chen et al. 2015). They reported on a green
97 and an efficient catalytic system consisting of sugarcane bagasse and KI for
98 cycloaddition of carbon dioxide to epoxides and aziridines at 120 °C and 2 MPa of
99 pressure. Recently, we used also sugarcane bagasse in combination with
100 tetrabutylammonium bromide (TBAB) as a catalyst for the synthesis of methyl 2,3-
101 carbonyldioxynonanoate by cycloaddition of carbon dioxide to 2,3-epoxynonanoic
102 methyl ester (Ruiz et al. 2017). This catalytic system has provided similar or even
103 better results than metal-based catalytic systems such as Ytterbium
104 trifluoromethanesulfonate (Yb(OTf)₃), 2-bis(aminopyridinium) tetrachlorozincate
105 ([pyNH₂]₂[ZnCl₄]) and [N,N'-bis(3,5-di-tert-butylsalicylene)-2-aminobenzyl-
106 amino]chloridoaluminium ([Al(salabza)Cl]) in combination with TBAB. In
107 addition, it could be recycled several times without significant loss of activity and
108 selectivity.

109 Herein we report the performance of various lignocellulosic wastes **1-7** (Scheme 1)
110 in combination with the nucleophiles dimethylaminopyridine (DMAP), 1,8-
111 diazabicyclo[5.4.0]undec-7-ene (DBU), tetrabutylammonium iodide (TBAI),
112 tetrabutylammonium bromide (TBAB) and potassium iodide, as inexpensive,
113 renewable and green catalysts for the synthesis of cyclic carbonates by
114 cycloaddition of CO₂ to epoxides (Scheme 1). The effect of temperature,
115 nucleophile and CO₂ pressure on the catalytic activity was studied, and theoretical
116 calculations based on Density Functional Theory (DFT) have been performed to
117 propose a reaction mechanism.



118

119 Scheme 1. Synthesis of cyclic carbonates from 1,2-epoxihexane (EPH) and propylene oxide (PO)

120

121 **Materials and methods**

122 **Chemicals and techniques**

123 Chemicals were purchased at Sigma–Aldrich and used as received. Carbon dioxide
 124 (SCF Grade, 99.9993%, Abelló Linde) was used introducing an oxygen and
 125 moisture trap in the line (Agilent Technologies). NMR spectra were recorded in
 126 CDCl_3 at 400 MHz Varian spectrophotometer with tetramethylsilane as an external
 127 standard. Chemical shifts were expressed in δ (ppm) relative to the resonance.
 128 Scanning Electronic Microscopy (SEM) images were performed in an FEI Quanta
 129 600 electronic microscopy coupled with an X-ray detector Oxford Instruments for
 130 Energy-dispersive X-ray spectroscopy (EDX) measurement. SEM images were
 131 collected at 0.68m Torr, 15 kV high voltage, a working distance of 9.4 mm and
 132 magnification of 200x and 3000x. Fourier-transform Infrared spectroscopy (FTIR)
 133 spectra were recorded in an FTIR JASCO 6700 equipment in ATR mode 4000-400
 134 cm^{-1} .

135

136 **Vegetal wastes**

137 Vegetal wastes **1**, **5-7** were obtained from small street markets in the province of
 138 Tétouan, while samples **2-4** were obtained from local suppliers in the Bni Aarouss
 139 rural area in the province of Larache (northern Morocco). All vegetal wastes were
 140 cleaned manually and dried by exposure to the sun, then chopped to small pieces.
 141 Finally, they were milled into powder using a domestic electric grinder. Barley bran

142 (5) was kept as it was. Before using them as catalysts, all vegetal wastes were
143 screened to 14-16 mesh (1,00-1,18 mm), were dewaxed in a Soxhlet extractor with
144 toluene ethanol (2:1 v/v) for 12 h and then dried under vacuum at 60 °C according
145 to a described procedure (Chen et al. 2015).

146

147 **Preparation of silica gel-supported TBAB**

148 Silica gel-supported TBAB was prepared according to a reported method (Tundo
149 and Selva 2005). In a typical procedure, 1 g silica-gel (chromatography grade, SDS,
150 Chromagel 60Å CC, 35-70 µm, pore diameter 60 Å, specific surface area 550 m²
151 g⁻¹) was added to a solution of TBAB (0.248 g, 0.77 mmol) in MeOH (10 mL) and
152 the resulting suspension was stirred for 15 min. Then, the solvent was evaporated
153 and the solid was heated at 100 °C in an oven for 15 h.

154

155 **General procedure for the synthesis of cyclic carbonates**

156 The catalytic tests were carried out in a 100 mL Berghof autoclave with heating
157 through an oil bath. In a typical experiment, the vegetal residue (0.150 g, 6% w/w
158 respect to the substrate 1,2-epoxyhexane), the nucleophile (0.112 mmol, 0.47
159 mol%) and the substrate (24 mmol) were introduced in the autoclave. The autoclave
160 was closed and vented with 2-3 bar of CO₂. Then, it was pressurized with CO₂ at
161 the desired pressure and introduced in the preheated bath. Reaction temperature
162 indicated in the tables refers to the temperature inside the reactor. After the reaction
163 time, the reactor was cooled down to room temperature with an ice/NaCl bath and
164 slowly depressurized. The conversion (%) was determined by ¹H NMR
165 spectroscopy of the crude mixture by the integral ratio between alkene oxide and
166 cyclic carbonate signals. The reaction mixture was filtered to remove the catalyst
167 and washed with ethyl acetate. The product was obtained by evaporation of the
168 solution. The reactions were run in duplicate or until consistent results.

169

170 **Recycling experiments**

171 After the first catalytic experiment, propylene carbonate was distilled under
172 vacuum. The catalytic mixture was dried off at vacuum and reused for a subsequent
173 cycle.

174

175 **Chemical analysis of biomass samples**

176 To determine the lignin and holocellulose content the vegetal samples **2-5** were
177 treated as described above. Acid-insoluble lignin content (AIL) analysis of the
178 samples was performed by conventional TAPPI T222 method (Ioelovich 2015).
179 The waste (600 mg) was treated with 72% w/w sulphuric acid (6 mL) at 30 °C for
180 1 h; then the concentrated acid was diluted with water to obtain a 3% w/w solution
181 and was refluxed for 1 h. The suspension was cooled down and filtered through
182 glass-filter (n. 3). The sediment of lignin was washed on the filter with water up to
183 pH=7 and then dried at 100 °C for 4 h. The percentage of AIL in the extracted
184 biomass sample was calculated by the equation: $AIL = 100\% (P - P_t)/P_s$ where P is
185 the weight of dry lignin together with glass filter; P_t is the weight of empty glass
186 filter, and P_s is the weight of extracted and dried biomass sample. The filtrate was
187 kept for analysis of the acid-soluble lignin content by UV-absorption at 205 nm.
188 When the absorbance of the direct solution was higher than 1.2 AU the solution was
189 diluted. The content of acid-soluble lignin (ASL) was determined by Beer's law
190 ($A = \epsilon \cdot c \cdot l$, where ϵ : absorptivity $110 \text{ L} \cdot \text{g}^{-1} \cdot \text{cm}^{-1}$, c : concentration $\text{g} \cdot \text{L}^{-1}$, l : optical path
191 cm) (Hatfield and Fukushima 2005).

192 The holocellulose content (HC) was determined according to literature data (Sun et
193 al. 2014). The extracted biomass sample (1 g) was placed into a 250 mL round
194 bottom flask with a refrigerant, and then 32 mL distilled water, 0.3 g sodium
195 chlorite (NaClO_2) and 3-6 drops of glacial acetic acid were added into the flask.
196 The system was heated at 80 °C while stirring. After 1 h an additional portion of 0.3
197 g sodium chlorite and 3-6 drops of glacial acetic acid was added and the treatment
198 was repeated up to 4 additions of sodium chlorite and glacial acetic acid. After
199 cooling at room temperature, the dispersion of holocellulose was filtered through a
200 glass filter (n. 4) and washed with water and acetone. The washed holocellulose
201 was dried at 100 °C for 1 h to constant weight. The percentage of holocellulose in
202 the extracted biomass sample was calculated by the equation: $HC = 100\% (P - P_t)/P_s$

203 where P is the weight of dry holocellulose together with glass filter; P_t is the weight
204 of empty glass filter and P_s is the weight of extracted and dried biomass sample.

205

206 **Computational methods**

207 The geometry optimizations and frequency calculations were performed using the
208 Density Functional Theory (DFT) as implemented in Gaussian 16. The B3LYP
209 functional was chosen to be used due to its good performance in similar systems.
210 The D3 version of Grimme's empirical dispersion was plugged into the method to
211 correct the basis set superposition error (BSSE) among the reaction moieties. The
212 6-31+G(d,p) basis set was used for main group atoms and LanL2DZ for heavier Br
213 atom. This level of calculation will be represented from now on as *Level-1*. To
214 refine the final energies, single-point energy calculations were performed on the
215 previously optimized geometries using B3LYP-D3BJ (Hong et al. 2018; Li et al.
216 2019) method with 6-311+G (2df,p) basis set for main group atoms and SDD basis
217 set for Br atom. This more consuming level of calculation will be denoted as *Level-*
218 *2*.

219 The Solvation Model Based on Density (SMD) was used to describe the reaction
220 media (Marenich et al. 2009) as a polarizable continuum. In the theoretical study,
221 to decrease computational costs, propylene oxide (PO) was selected as a model
222 epoxide. To reproduce its effect as a solvent, instead, we took 2-butanol from the
223 Gaussian library, given that it has similar properties to PO, with a dielectric constant
224 $\epsilon = 15.94$ ($\epsilon = 16$ for PO) and a refractive index, $\eta_D = 1.397$ ($\eta_D = 1.366$ for PO)
225 (Bhanage and Arai 2014; Frisch et al. 2016; Hong et al. 2018).

226 To afford geometry optimization calculations, the geometries of cellulose and lignin
227 (see models used further down) were frozen except for the hydroxyl groups that
228 could potentially interact with the substrates. The skeleton geometry used was
229 optimized in a calculation where the catalyst was the only species in the system,
230 considering the PO solvent as a polarizable continuous media.

231 To take into account the entropic effect, the reaction barriers are reported in terms
232 of free energy of activation (ΔG^\ddagger) which is the free energy difference between
233 transition states and the previous stable structure along the reaction path (reactants
234 or intermediates). The Gibbs free energy changes ΔG are calculated as

$$235 \quad \Delta G = \Sigma(\epsilon_0 + ZPVE + G_{corr})_{product} - \Sigma(\epsilon_0 + ZPVE + G_{corr})_{reactant}$$

236 where ε_0 is the total electronic energy (calculated in this case at *Level-2*), ZPVE is
237 the zero-point vibrational energy and G_{corr} is the thermal correction to Gibbs free
238 energy, both calculated at *Level-1*. Final values of ΔG in the profiles also include a
239 correction of 1.89 kcal/mol, for each reactant moiety. This value comes from the
240 term $RT \ln (c_s / c_g)$, that accounts for the change on the Gibbs free energy value due
241 to the change from the standard condition in the gas phase (1 atm) to the standard
242 state in solution (1 mol L⁻¹) (Yu et al. 2017). For this reason, c_s is the standard molar
243 concentration in solution (1 mol L⁻¹) and c_g is the standard molar concentration in
244 the gas phase (0.0446 mol L⁻¹), considering the reaction at 298 K, and being R the
245 gas constant.

246 The reference energy of the reactants was obtained computing the energy of CO₂ in
247 an independent calculation, considering that this reactant does not interact initially
248 with the species formed by the catalytic system with the PO substrate and the
249 bromide ion. However, all the other intermediates, transition states, and products
250 were studied including all the moieties together.

251 The intrinsic reaction coordinate (IRC) method was used to confirm that the TS
252 located connect the desired minima. However, in the cases where the IRC
253 calculation did not converge, the appropriateness of the transitions states was
254 checked by the analysis of the reaction coordinated given by the normal mode with
255 imaginary frequency.

256 All the calculations were performed using computational chemistry package
257 Gaussian 16 (Frisch et al. 2016). The atomic charge distributions were calculated
258 by Mulliken analysis.

259 Comparison of our results with previously published data for the reaction catalysed
260 by TBAB gave noticeable discrepancies which source was analysed in detail. Test
261 calculations (reported in Supplementary Information) indicated that small
262 numerical differences were due to different versions of the computational program
263 used and to the solvent considered, but the most significant discrepancy came from
264 the solvent model used, PCM (Polarizable Continuum Model) in previous
265 calculations *vs* the more recent SMD one used in this work.

266 For cellulose/TBAB and lignin/TBAB reactions, TBAB was represented only by
267 the bromide anion, as done in previous works (Hu et al. 2018). Preliminary test
268 calculations performed by our group showed that the presence of the cation in the
269 computational system did not noticeably modify the energy profile. So, to avoid

270 increasing the computational cost, the cation was not included in these model
271 systems.

272 **Results and discussion**

273 **Catalytic studies**

274 The catalytic activity of the vegetal wastes in the fixation of CO₂ into epoxides was
275 first explored in the reaction of CO₂ with 1,2-epoxyhexane as a benchmark substrate
276 at mild conditions (3 % w/w vegetal waste, 0.93 mol% nucleophile, 65 °C, 20 bar
277 CO₂ and 6 h) using previously reported sugarcane bagasse (**1**) as catalyst (Chen et
278 al. 2015). Initially, different nucleophiles were explored including halide salts (KI),
279 amines 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) and dimethylaminopyridine
280 (DMAP), and the quaternary ammonium salts tetrabutylammonium bromide
281 (TBAB) and tetrabutylammonium iodide (TBAI). The results are summarized in
282 Table 1. At these mild conditions, sugarcane bagasse activity depends strongly on
283 the nature of the nucleophile. While no activity was detected with the organic bases
284 DMAP and DBU, a moderate conversion was obtained with ammonium salts.
285 Under these conditions, TBAI and TBAB provided the best conversion in the
286 cycloaddition product (15 and 17 % respectively, entries 1 and 2, Table 1), which
287 in all cases, was the only product detected (>99 % according to ¹H NMR). When
288 the reaction was carried out using TBAB alone, the conversion was only 11% (entry
289 3, Table 1), indicating a synergetic effect between **1** and TBAB when both were
290 combined (entry 2, Table 1). Under these mild conditions, the previously reported
291 system **1**/KI (Chen et al. 2015) was not active what evidenced the importance of the
292 right combination of catalyst and nucleophile. The tetrabutylammonium salts are
293 probably more soluble in the epoxide at these conditions and, therefore, are more
294 active.

295 The effect of temperature and reaction time using TBAB as co-catalyst in the
296 cycloaddition of CO₂ to 1,2-epoxyhexane was then studied. The results are listed in
297 Table 1 (entries 4-7). Increasing the temperature from 65°C to 75°C, the conversion
298 reached 33 % after 16 h (entry 7, Table 1). Under the same conditions, the
299 conversion obtained with ground olive bones (**2**) was higher (38% in entry 5, Table
300 1) and reached a 67 % conversion when the temperature was increased up to 95 °C
301 (entry 6, Table 1). A conversion of 82 % at >99% selectivity in the cyclic carbonate

302 was obtained increasing the amount of catalyst (up to 6% w/w) and nucleophile
303 (up to 1.87 mol%) as shown in entry 7 (Table 1).

304 Table 1. Cycloaddition of CO₂ to 1,2-epoxyhexane using catalysts **1-2**/nucleophile (Nu).^a

Entry	Cat	Nu	T (°C) ^b	t (h)	Conv (%) ^c
1	1	TBAI	65	6	15
2	1	TBAB	65	6	17
3	-	TBAB	65	6	11
4	1	TBAB	75	6 (16)	20 (33)
5	2	TBAB	75	16	38
6	2	TBAB	95	16	67
7 ^d	2	TBAB	95	16	82

305 ^a Reaction conditions: substrate: 4.8 g (0.048 mol), catalyst: 150 mg (3 % w/w respect to the substrate), Nu:
306 nucleophile: 0.45 mmol (0.94 mol % respect to the substrate), 3h, 20 bar CO₂.

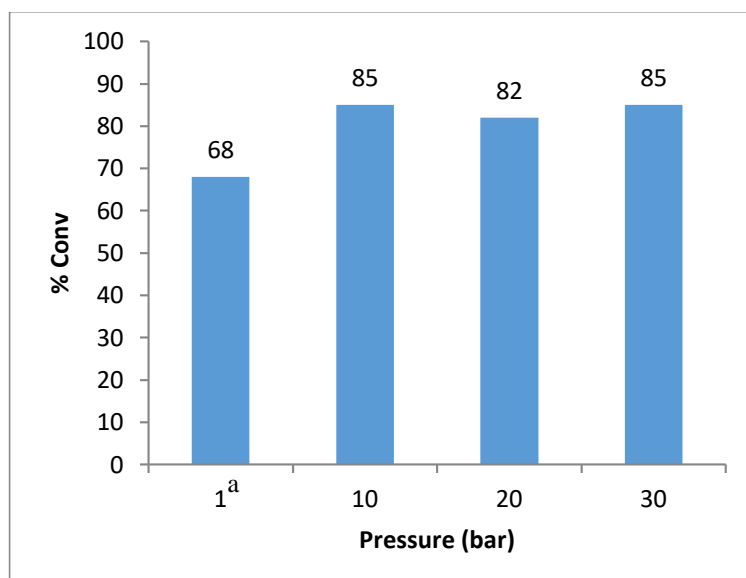
307 ^b internal temperature

308 ^c Conversion determined by NMR

309 ^d catalyst: 6 % w/w respect to the substrate, TBAB: 1.87 mol% respect to the substrate

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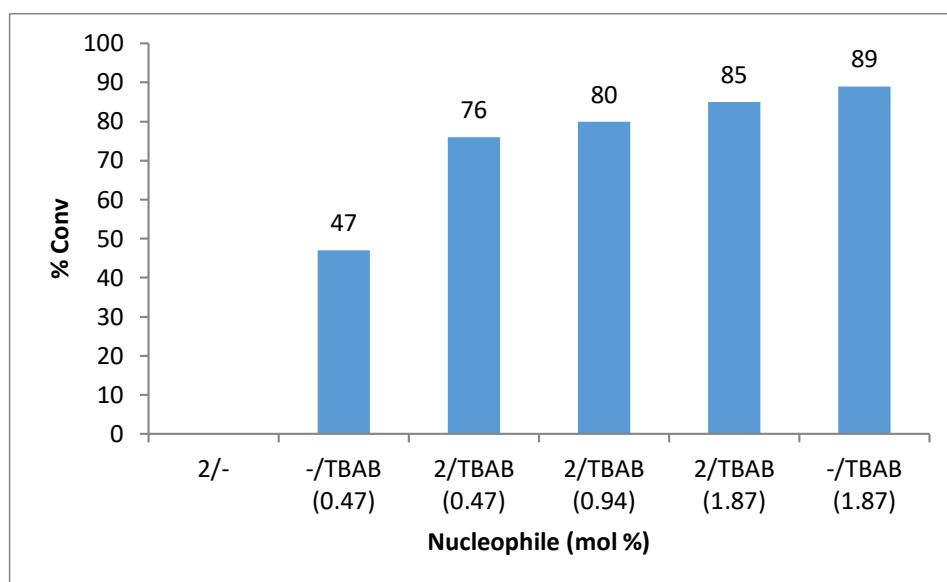
311 Subsequently, we investigated the effect of the reaction pressure in the
312 cycloaddition of CO₂ to 1,2-epoxyhexane with catalytic system **2**/TBAB under the
313 conditions of 6 % catalyst and 1.87 mol % TBAB at 95 °C (Fig. 2). The effect of
314 the CO₂ pressure in the conversion in the range of 10-30 bar is low. At lower
315 pressure (1 bar) the conversion dropped although the system was still active and
316 produced 68 % conversion in the cycloaddition product after 48 h. Therefore, a
317 pressure of 10 bar was used for the following experiments.



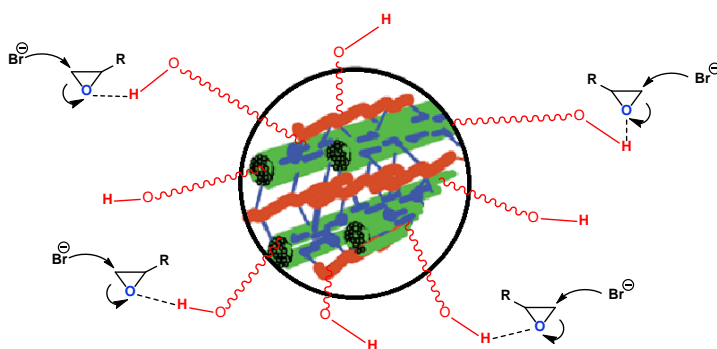
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319 Fig. 2. Effect of P(CO₂) on % conversion. Reaction conditions: epoxyhexane (0.024 mol), catalyst
320 **2**: 150 mg (6 % w/w respect the substrate), TBAB: 0.45 mmol (1.87 mol% respect to the
321 substrate), T= 95 °C, t= 16 h. Conversion determined by ¹H NMR. Yield isolated. ^at= 48 h
322

323 Next, the amount of TBAB was optimized using a catalyst **2** loading of 6% (Fig.
324 3). It was found that the conversion was still high (76%) at a very low concentration
325 of TBAB (0.47 mol% respect to the substrate, Fig. 3). At 0.47 mol% of TBAB, the
326 blank experiments using **2** or TBAB alone confirmed the cooperative effect of the
327 two components in the catalytic reaction. Such catalytic activity of
328 tetraalkylammonium salts bearing halides as counterions has been reported earlier
329 (Caló et al. 2002). The combination of lignocellulosic waste **2** and TBAB resulted
330 in a considerable increase in the conversion (up to 76%) that is probably due to a
331 synergetic effect. Activation of the epoxide by hydrogen bond formation with the
332 abundant hydroxyl groups of lignocellulosic waste **2** may facilitate the nucleophilic
333 attack of the bromide anion of TBAB, by which the ring of epoxide is opened easily
334 and therefore the reaction with CO₂ is accelerated (Shaikh et al. 2018) (Fig. 4) as it
335 will be discussed below. Nevertheless, when higher loading of TBAB was used
336 (1.87 mol %) the vegetal catalyst did not affect the conversion. Then, with the right
337 combination of catalyst and nucleophile, the amount of TBAB can be reduced to
338 less than 0.5 mol% by using instead cheap, disposable and harmless materials.



339
340 Fig. 3. Effect of molar ratio of TBAB. Reaction conditions: 1,2-epoxyhexane (0.024 mol), catalyst
341 **2**: 150 mg (6% w/w respect the substrate), T= 95 °C, P(CO₂)= 10 bar, t= 16 h. Conversion
342 determined by ¹H NMR.
343

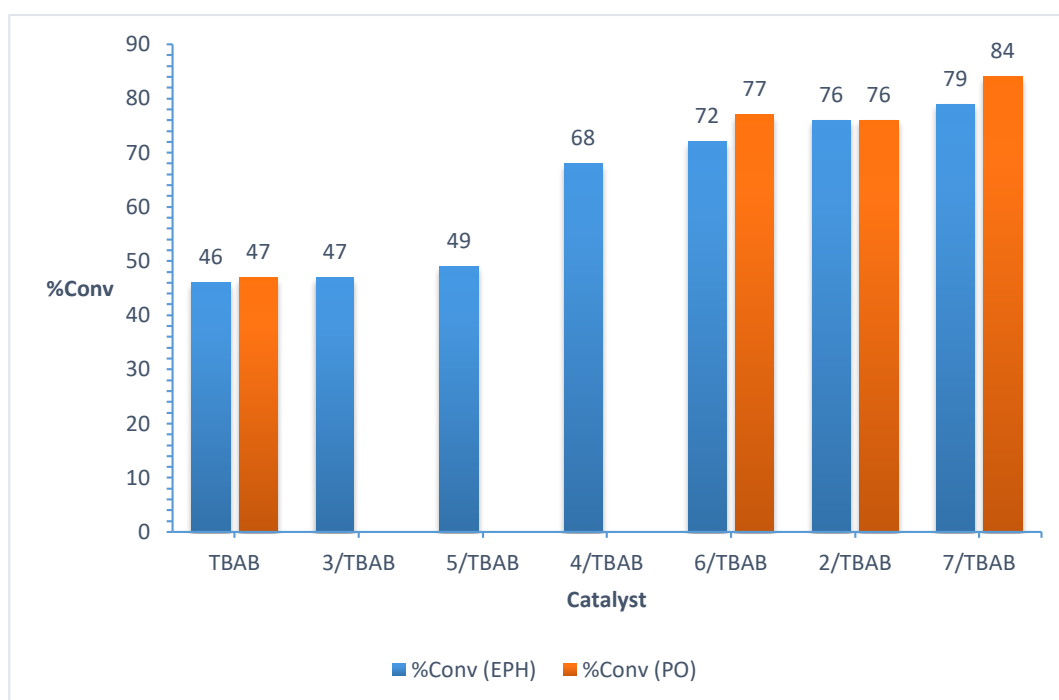


344

345 Fig. 4. Proposal for the activation of the epoxide by hydrogen bond formation.

346

347 These preliminary experiments allowed to set the reaction conditions at 6 % w/w
 348 catalyst, 0.47 mol% TBAB, 95 °C, 10 bar and 16 h. Under these conditions, the
 349 catalytic activity of a series of lignin-containing wastes **3-7**, largely produced from
 350 processed vegetal industries, was studied using TBAB as a nucleophile (Fig. 5).
 351 Corn leaves (**7**), olive bones (**2**), date pit (**6**) and grape waste (**4**) residues based
 352 catalytic systems had high activity and selectivity in the formation of 1,2-hexyl
 353 carbonate (>70%) and propylen carbonate (76-84%). The blank experiments using
 354 TBAB as catalyst confirmed the synergic effect of the use of this binary catalytic
 355 systems increasing the conversion by 40-80%.



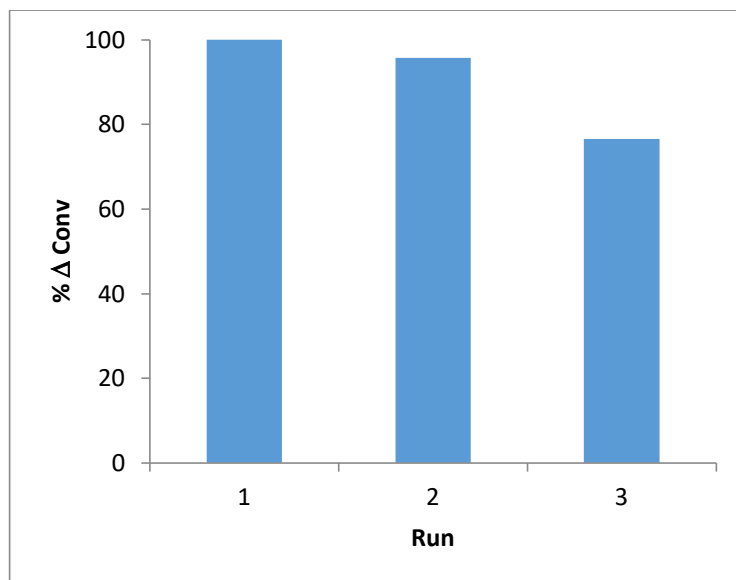
356

357 Fig. 5. Substrate conversion by various lignocellulosic residues in addition to TBAB. Reaction
358 conditions: substrate: 0.024 mol (EPH=1,2-epoxyhexane; PO= propylene oxide), cat: 150 mg (6 %
359 w/w), co-cat: 0.112 mmol (0.47 mol%) respect to the substrate. T=95 °C, t = 16 h, P=10 bar CO₂.
360 Conversion determined by ¹H NMR.
361

362 **Catalyst stability and recycling**

363 The stability of the vegetal residues during the catalytic reaction was analysed by
364 comparative the Scanning Electronic Microscopy (SEM), Energy-dispersive X-ray
365 spectroscopy (EDX) and Fourier-transform Infrared spectroscopy (FTIR) of the
366 fresh vegetal residues and those after the reaction (see Supplementary Information).
367 The fresh materials exhibited characteristic peaks in the FTIR at 3303-3200 cm⁻¹ (-
368 OH), 2930-2900 cm⁻¹ (C-H), 1640-1600 cm⁻¹ (C=C) and 1029-1000 cm⁻¹ (C-O)
369 (Caulfield 2005). In the samples of the more active materials **2**, **4**, **6** and **7**, after the
370 catalytic run, a new peak at 1781-1788 cm⁻¹ appeared which was attributed to -C=O
371 carboxylic groups formed by carboxylation with CO₂ of the -OH groups (Chen et
372 al. 2015). The interaction of CO₂ with the -OH functionalities to form carboxylic
373 groups may also favour the insertion of CO₂ to the epoxides. The SEM images (see
374 Supplementary Information) showed that the morphology of the surfaces of the bulk
375 materials did not change after catalysis except for the samples of the less active
376 systems, hemp fibre **3**, which increased its fibrous appearance (Fig. S3), and barley
377 bran **5**, which reduced the size of the particles (Fig. S7). The EDX analysis of the
378 samples did not detect nitrogen after the catalytic reaction, suggesting that the
379 ammonium salt, TBAB, was not retained by the vegetal material after the separation
380 of the carbonate. To optimize the retention of the nucleophile on the solid support,
381 TBAB was anchored in silica gel by impregnation of the support with a solution of
382 the ammonium salt in MeOH (TBAB@SiO₂), as reported previously (Tundo and
383 Selva 2005). The recycling experiments using catalyst **2** in combination with
384 supported TBAB (**2**/TBAB@SiO₂) were done for the cycloaddition of CO₂, as
385 limiting reactant, to propylene oxide in excess in a batch reactor (maximum %
386 conversion < 100 %). The propylene carbonate and remaining substrate were
387 separated by distillation after the reaction time and the dried catalyst was reused
388 without further purification and without the addition of fresh TBAB. The
389 conversion was maintained during two runs, indicating that the silica-gel retained
390 the ammonium salt supported. Nevertheless, the conversion dropped in the third run

391 probably due to some TBAB leaching (Fig. 7). Since the recyclability of TBAB
392 supported on SiO₂ has been previously reported (Tundo and Selva 2005) this system
393 was not further optimised.
394



395

396 Fig. 6. Recycling of cycloaddition of CO₂ to propylene oxide using catalysts **2**/TBAB@SiO₂. % Δ
397 conversion defined as the relative percentage of conversion respect to the first run. Reaction
398 conditions: substrate: 0.08 mol, **2**: 300 mg, TBAB@SiO₂: 348 mg (0.47 mol %), T=95 °C, P=10
399 bar CO₂, 16 h. Conversion determined by ¹H NMR.

400

401

402 **Mechanistic considerations**

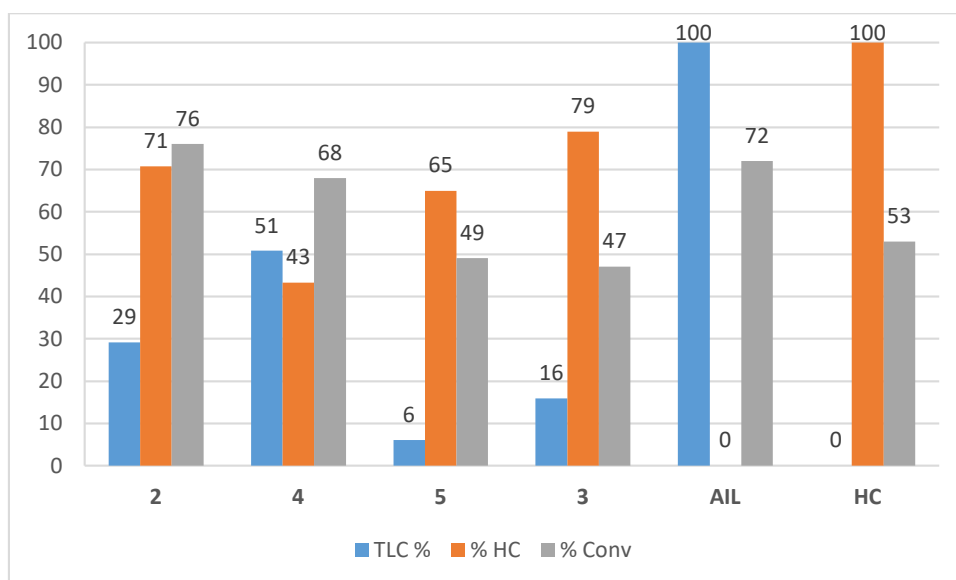
403 *Lignin and hollocellulose content of the vegetal residues*

404 To determine the effect on the conversion of the relative content of lignin and
405 cellulose of the vegetal samples, (the main -OH containing components of the
406 lignocellulosic residues) we analysed the total lignin content (TLC) and
407 hollocellulose content (HC) in the vegetal wastes **2**, **3**, **4** and **5** using described
408 methods (Hatfield and Fukushima 2005; Ioelovich 2015). The TLC included the
409 acid-insoluble lignin (AIL) and the acid-soluble lignin content (ASL) obtained by
410 treatment with diluted sulfuric acid. The hollocellulose comprises the cellulose and
411 hemicellulose insoluble content of the samples obtained by treatment with sodium
412 chlorite. The results (Fig. 8) did not show a direct correlation between lignin or
413 hollocellulose content and conversion although the samples with higher TLC
414 presented the higher conversion. Thus, catalytic systems **2**/TBAB and **4**/TBAB

415 with 29 and 51% of TLC respectively provided higher conversion (76 and 68%
416 conversion respectively) than **5**/TBAB and **3**/TBAB with a lignin content 6% and
417 16% (49 and 47% conversion respectively). When the isolated lignin (AIL) and
418 holocellulose (HC) were checked as catalysts under the same conditions the
419 conversion obtained with lignin/TBAB catalytic system was higher (72%) than the
420 conversion obtained with holocellulose/TBAB and (38%). The Brønsted acidity of
421 the hydroxyl groups (expressed as pK_a) of hydrogen bond donor catalysts has been
422 related to the catalytic activity in the cycloaddition of CO₂ to epoxides
423 (Yingcharoen et al. 2019). Thus, an ideal range of 9 <pK_a<11 has been identified
424 in which fall phenolic derivatives, such as the ones contained in lignin structure.
425 Nevertheless, there can be other factors, suggested by the computational results (see
426 discussion further down), that could also increment the catalytic activity of lignin
427 relative to holocellulose.

428 Moreover, high or low holocellulose content does not seem to be related
429 with high conversion since **2**/TBAB with 71% of holocellulose gives a 76%
430 conversion while the conversion obtained using **3**/TBAB with 79% holocellulose
431 was 47%. Then, it may be the combination of both components with the nucleophile
432 TBAB what determines the catalytic activity.

433



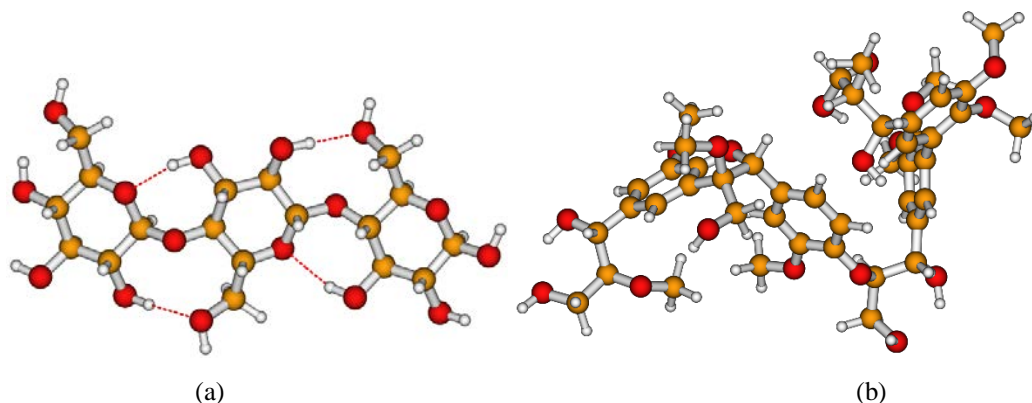
434

435 Fig. 7. Total lignin content (TLC) (%) and holocellulose content (HC) (%) of the residues **2,3, 4** and
436 **5** and conversion (%) obtained in the cycloaddition of CO₂ to 1,2-epoxyhexane. Reaction conditions:
437 substrate: 1,2-epoxyhexane 2.4 g (0.02 mol), cat: 150 mg (6% w/w), co-cat: 0.112 mmol (0.47
438 mol%) respect to the substrate. T = 95 °C, t = 16 h, P = 10 bar CO₂. Conversion determined by ¹H
439 NMR.

440

441 *DFT calculations*

442 To get more information about how the two components of lignocellulose, namely
443 cellulose and lignin, may act as catalysts for this reaction, the mechanism of the
444 reaction was studied with DFT model calculations, by exploring the potential
445 energy surface (PES) of the ground states of these systems along the most plausible
446 paths. Cellutriose (CtS) consisting of three β -D-glucose units connected through β -
447 1,4-glycosidic linkages (Fig. 9a), was chosen as the model of cellulose in the basis
448 of previous studies (Watts et al. 2014). The lignin of the lignocellulosic residues
449 was modeled by four monomeric coniferyl alcohol motifs linked via β -O-4 ether
450 bonds (LiG, Fig. 9b), also in the basis of previous studies (Yang et al. 2019). The
451 profiles of the reactions of PO and CO₂ with a) CtS + bromide and b) LiG + bromide
452 were obtained. We also modelled the reaction only with TBAB as a catalyst to
453 compare with previous studies (Hu et al. 2018; Li et al. 2019; Yang et al. 2019) (see
454 details in Supplementary Information). Test calculations showed no interaction
455 between TBA⁺ and PO. Since the cation TBA⁺ does not play any role, only the Br⁻
456 anion was included in the computed system (see Supplementary Information).
457

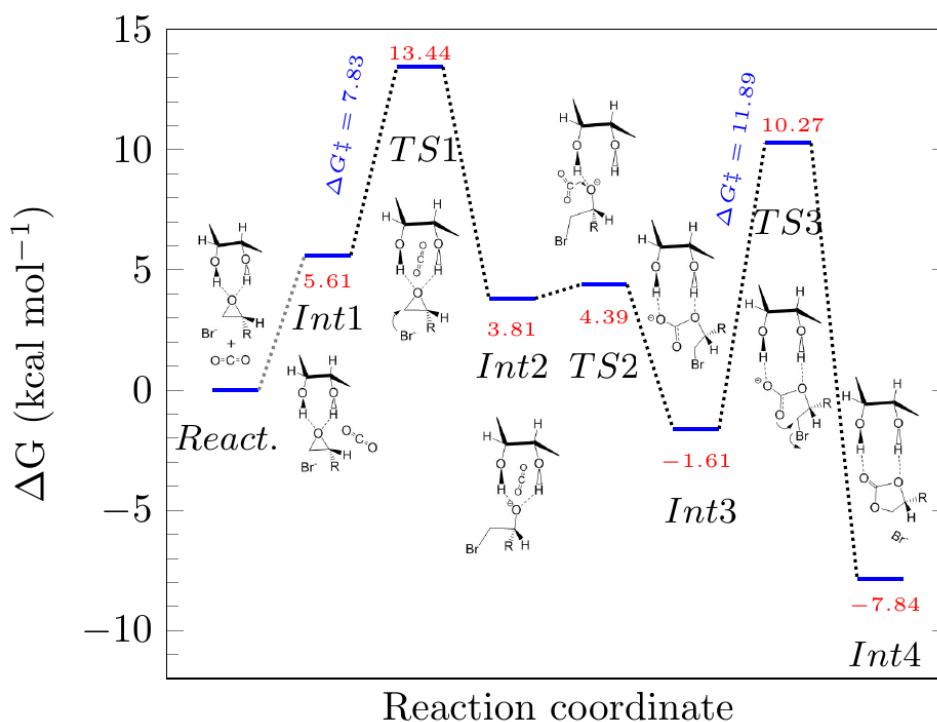


460 Fig. 8. Models for a) cellulose (cellutriose, CtS) and b) lignin (coniferyl alcohol derivative, LiG)

461

462 Based on reported studies (Li et al. 2019), the assumed reaction pathway using
463 TBAB as catalyst includes the following steps: PO ring-opening by the nucleophile
464 Br⁻, CO₂ insertion and the ring closure to form the cyclic carbonate. In substituted
465 epoxides ring-opening may take place at C_α, the more substituted, or C_β, being the
466 nucleophile attack to the less hindered non-substituted carbon C_β the favoured in
467 this case (Foltran et al. 2014; Hu et al. 2018). The rate-determining step for TBAB

468 catalyst is the initial ring-opening of the epoxide by the nucleophilic attack of Br⁻
 469 with an activation energy $\Delta G^\ddagger = 16.09 \text{ kcal mol}^{-1}$ (see Supplementary Information).
 470 We then studied the CtS/TBAB and LiG/TBAB catalysed reactions. The models
 471 were selected considering the presence of -OH groups in close proximity (Wang
 472 2015; Liu et al. 2019). To analyse the interaction between the catalyst (CtS or LiG)
 473 and the substrate (PO), the last one was located in different positions around the
 474 biopolymer, always close to the -OH groups. In this way, we identified the active
 475 sites that showed the strongest interaction with the substrate to select the most
 476 appropriate reaction path to follow. Both catalysts differ in that CtS is a 1,2-diol
 477 (with two vicinal -OH groups) whereas the active sites of LiG contain two -OH
 478 groups in a 1,3- relative positions. Figures 10 and 11 show the reaction profiles
 479 found for reactions with CtS and LiG respectively, together with schematic
 480 representations of the geometries of the critical points located. More detailed
 481 geometries can be found in Figures S2 and S3 of the Supplementary Information.
 482



483 Fig. 10. Gibbs free energy profile in the CtS/TBAB-catalyzed CO₂ cycloaddition to PO. Only the
 484 active site of the biopolymer (CtS) is represented in the models for clarity.

485

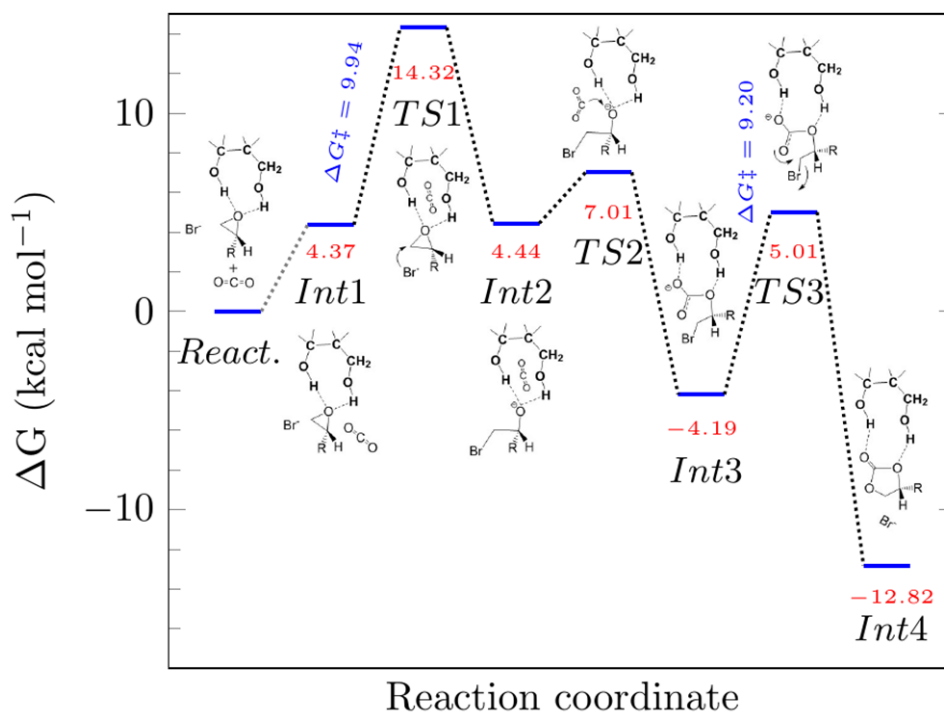
486 Given that in the experimental setup the epoxide is the solvent, the interaction
 487 between the vegetal material and the epoxide is considered to exist before the actual
 488 reaction begins, so the reactants are modelled with a biopolymer-PO adduct plus

489 Br⁻ and CO₂. In both CtS and LiG cases, the catalytic cycle initiates with the
490 interaction of the epoxide with two consecutive hydroxyl groups of the vegetal
491 material through two H-bond (Int1, Fig 10 and 11). This activates the epoxide and
492 decreases the ring-opening energy barrier to 7.83 and 9.94 kcal/mol for CtS/TBAB
493 and LiG/TBAB respectively, in comparison to that of the reaction catalysed by
494 TBAB (16.09 kcal mol⁻¹). The intermediate Int1 formed with LiG is more stable
495 than the one formed with CtS by 1.24 kcal/mol which suggests a slightly more
496 efficient interaction of the epoxide with the LiG.

497 Next step, the insertion of CO₂ to Int2 to form Int3, (Figure 10 and 11) takes place
498 with a very low barrier (0.58 and 2.57 kcal/mol for CtS/TBAB and LiG/TBAB
499 respectively). The insertion occurs through a CO₂-adduct with the electron-rich
500 alkoxide species (TS2, Figures 10 and 11) that breaks the linearity of CO₂, given
501 the gradual change of the C atom hybridization from sp to sp². The O-C-O angle,
502 ~161° at TS2, changes to ~129° at Int3 for both models and it makes CO₂ a C-
503 electrophile leading to cyclic carbonate (Aresta et al. 2016). Bromide leaving and
504 ring-closing of the carbonate is the highest energy barrier for the CtS/TBAB
505 catalytic system ($\Delta G^\ddagger = 11.89$ kcal/mol). Despite TS2 being more energetic than
506 TS3, the height of the latter barrier is larger due to the stability of the precedent
507 intermediate, Int3, relative to that on Int2. On the other hand, for the LiG/TBAB
508 system the last barrier of the mechanism is comparable ($\Delta G^\ddagger = 9.20$ kcal/mol) with
509 the barrier of the ring-opening step. In both cases, the intermediate reached (Int4),
510 is the most stable species of the profile (-7.84 and -12.82 kcal mol⁻¹ for CtS/TBAB
511 and LiG/TBAB respectively).

512 To close the catalytic cycle, the product must be released, replaced by a new
513 substrate molecule (PO) at the active site. To model this step, another PO and CO₂
514 molecules should be included in the model, which makes the simulation unpractical.
515 The global comparison of the profiles obtained for the cellulose and lignin models
516 catalysed reaction shows that the initial part of the reaction is very similar in both
517 systems (from reactants to Int2), from the energetic (Figures 10 and 11) as well as
518 from the geometrical point of view (Figures S2 and S3). The average energy
519 difference in this part of the reaction costs less than 1 kcal mol⁻¹, and the main
520 distances of the reactive species differ less than 0.05 Å between systems. On the
521 other hand, larger differences are found between the energies and geometries
522 involved in the last steps of the reaction. The averaged energy difference between

523 the barriers at this step (TS3) is almost 4 kcal mol⁻¹. Regarding geometries, Int3
 524 shows a non-negligible difference between systems: the O_{CO2}...C_{PO} distance is 0.4
 525 Å larger in the cellulose system than in the lignin one.
 526 This variation can be due to the nature of the H-bond interactions of the catalyst
 527 and substrate in the different parts of the reaction. In the initial species (from
 528 reactants to Int2), the two hydrogen bonds generated between the catalyst and the
 529 substrate are formed with only one oxygen atom, that of the epoxide. On the other
 530 hand, from Int3 to products, the two hydrogen bonds are established with two
 531 different oxygen atoms, making a more stable species when the lignin is the
 532 catalyst. It seems to indicate that the 1,3-relative position of the hydroxyl groups in
 533 lignin is more adequate than the 1,2-relative position of these groups in cellulose to
 534 facilitate the ring closure of the cyclic carbonate.



535 Fig. 11. Gibbs free energy profile for LiG/TBAB-catalyzed CO₂ cycloaddition to PO. Only the
 536 active site of the biopolymer (LiG) is represented in the models for clarity.

537

538 This hypothesis is supported by the comparison of the energy barrier and catalytic
 539 activities of the reactions studied, as is shown in Table 2. Thus, the relative order
 540 of activation energies for the model catalytic systems TBAB > CtS/TBAB >
 541 LiG/TBAB agrees with the relative order of activity observed experimentally
 542 (Table 2). Nevertheless, the conversion obtained with the crude residues **1-7**/TBAB
 543 are in the range of 47-79%. These values indicate that not only both elements,

544 cellulosic and lignin fragments, contribute to the activity of the whole material, but
545 also that there can be a synergic catalytic effect due to the interaction between both
546 biopolymers.

547

548 Table 2. Conversion to PC and energy barriers calculated by DFT using different catalytic
549 systems.

Catalytic system	Energy barrier (kcal/mol)		% Conv ^a
	Ring-opening	Ring-closing	
TBAB	16.1	10.9	47
CtS/TBAB	7.8	11.9	53
LIG/TBAB	9.9	9.2	72

550 ^a Reaction conditions: substrate: 1,2-epoxyhexane 2.4 g (0.02 mol), cat **2**: 150 mg (6% w/w),
551 TBAB: 0.112 mmol (0.47 mol%) respect to the substrate. T = 95 °C, t = 16 h, P = 10 bar CO₂.
552 Conversion determined by ¹H NMR.

553

554 To sum up, the DFT study shows that the interaction of the –OH groups of the
555 lignocellulosic materials with the reactant system is crucial for the activity of these
556 catalysts. This interaction decreases the energy barrier for the ring-opening of the
557 epoxide by the Br⁻ and explain why the combination of the lignocellulosic wastes
558 with TBAB is a more active catalyst than TBAB in most of the cases. The
559 interaction of CO₂ with the activated epoxide is the key point for the second step of
560 the reaction. Like in the case of the H-bonds, this is a noncovalent interaction that
561 could be described as a trel bond, established between the C atom of CO₂, a region
562 of positive electrostatic potential (σ -hole), and the negatively charged oxygen of
563 the epoxide. This is another example of the crucial role that noncovalent
564 interactions have in the mechanisms of catalysed reactions, as pointed out lately by
565 several authors (Mahmudov et al. 2019). Regarding the question about which
566 component contributes more to the total activity, although the lignin model in
567 combination with TBAB has the lowest energy barrier and lignin/TBAB is a more
568 active catalyst, other factors such as the diffusivity of the reactants in the solid
569 materials or the interconnection of the lignocellulosic biopolymers in the specific
570 waste may account for the final activity observed.

571 **Conclusion**

572 Cheap and accessible lignocellulosic vegetal wastes in combination with a
573 nucleophile form active catalysts for the cycloaddition of CO₂ to epoxides without
574 the use of added solvents. The adequate combination of the vegetal residue and the
575 nucleophile allowed the use very low nucleophile loading (<0.5 mol%) to obtain
576 alkyl acyclic carbonates such as propylene carbonate and 4-butyl-1,3-dioxolan-2-
577 one selectively. Although the conversions are in general lower than the ones
578 obtained with metal-based catalysts, it has the advantages of very low cost,
579 sustainability (Shaikh et al. 2018) and very simple treatment of the materials. Even
580 more, the vegetal residues were stable under reaction conditions and could be
581 recycled after adequate support of the nucleophile. The mechanistic DFT studies
582 together with the analysis of the lignin and hollocellulose content of the materials
583 let to the conclusion that the 1,2- and 1,3- diol of the cellulose and lignin fragments
584 activate the epoxide by H-bond. The -OH groups present in the hollocellulose and
585 lignin contribute to their activity as catalysts although other factors such as the
586 diffusivity of reactants or the interconnection of the lignocellulosic biopolymers
587 may also contribute.

588

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592 *d'Economia i Coneixement* (2017 SGR 1472 and 2017 SGR 629) and *Xarxa*
593 *d'R+D+I en Química Computacional (XRQTC)*.

594

595 **Appendix A. Supplementary data**

596 The xyz coordinates of the DFT calculations of this article can be found in a figshare
597 data repository (See at doi: <https://figshare.com/s/84bc57f3018e66bf3618>).

598

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