

1 **Numerical investigation of a pair of in-line bubbles rising in Newtonian and**  
 2 **non-Newtonian fluids with interfacial passive scalar transfer**

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We employ three-dimensional, fully-resolved numerical simulations using the Volume-of-Fluid (VOF) method to study the motion and interaction of two in-line bubbles ascending in both Newtonian and shear-thinning fluids. Additionally, we explore passive scalar transfer between the fluid phases across a variety of fluidic conditions, modeling shear-thinning behavior in non-Newtonian fluids through the Carreau model. The impact of the Galilei ( $Ga$ ) and Bond ( $Bo$ ) numbers, bubble pair radius ratio, inelastic time constant ( $\lambda$ ), and flow index ( $n$ ) on the bubbles dynamics and transient Sherwood number ( $Sh_t$ ) and surface-averaged Sherwood number ( $\langle Sh \rangle$ ) are reported. Using the well-known  $Ga - Bo$  regime phase diagram for a single rising bubble in a Newtonian ambient fluid, the present numerical experiments are used to study the departure from this reference case due to the presence and characteristics of a second bubble and the non-Newtonian nature of the ambient fluid. When categorized based on the single bubble phase diagram, we found that in Regimes I (axisymmetric) and III (oscillatory), a pair of bubbles doesn't break up or merge during our simulations. However, their behaviors vary due to the second bubble and changes in non-Newtonian fluid parameters like the inelastic time constant and flow index. Likewise, we explored this parameter space for Regime II (skirted), where the two bubbles eventually merge, and Regimes IV (peripheral breakup) and V (central breakup), known for multiple bubble breakups. Additionally, we present results on differently sized bubbles, showing that their merging tendency depends on their arrangement as leading or trailing positions in the pair.

7 **Keywords:** Bubble rising; Newtonian fluid; Shear-thinning fluid; Mass transfer

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## 8 I. INTRODUCTION

9 Fluid systems containing bubbles are widely observed in natural phenomena such as  
 10 breaking waves<sup>1</sup> and in a wide range of engineering applications including bubble column  
 11 reactors<sup>2</sup> and heat exchangers<sup>3</sup>. Momentum and heat/mass transfer between the bubbles and  
 12 the surrounding fluids are common phenomena in many industrial processes including chem-  
 13 ical reactors based on bubbly flow<sup>4</sup>, multiphase cooling systems<sup>5</sup>, wastewater treatment<sup>6</sup>,  
 14 metal refining<sup>7</sup> and also in nature such as bubbly plumes under the oceans<sup>8</sup>.

15 Buoyancy-driven bubbly flows are widely used in industrial applications to enhance heat/-  
 16 mass transfer. The effectiveness of this heat/mass transfer depends on the complex interplay  
 17 of factors such as flow behavior, bubble distributions, interactions, and interfacial transport  
 18 mechanisms. To accurately predict heat/mass transfer rates, it is essential to consider advec-  
 19 tion, diffusion, and transfer across bubble interfaces. However, predicting heat/mass transfer  
 20 is challenging due to complex interactions between bubbles, deformable bubble interfaces,  
 21 and significant differences in diffusion coefficients between the phases. One of the primary  
 22 motivations of this study is to gain a deeper understanding of bubble interactions in bubbly  
 23 flows. These interactions can lead to important physical processes such as coalescence and  
 24 breakup, which can significantly impact the heat/mass transfer rate by altering interfacial  
 25 area. Studying the evolution, flow dynamics, and scalar transport in a simplified system of  
 26 two bubbles provides a valuable platform for understanding the fundamental mechanisms  
 27 governing bubbly flows. The insights gained from this study will be crucial for designing  
 28 gas-liquid equipment that optimizes heat/mass transfer efficiency. By developing a compre-  
 29 hensive understanding of bubble dynamics, especially interactions between bubbles, we can  
 30 develop more accurate models for predicting heat/mass transfer rates in bubbly flows and  
 31 enhance the performance of industrial processes.

32 The dynamics of a pair of bubbles rising has been experimentally studied under different  
 33 conditions. Bhaga and Weber<sup>9</sup> performed experiments on two bubbles rising in line in a  
 34 viscous liquid measuring the velocity in the wake of the bubbles and presenting a correla-  
 35 tion for the wake velocity over a range of Reynolds number ( $10 < Re < 100$ ). Katz and  
 36 Meneveau<sup>10</sup> experimentally measured the rising velocity of the bubble pairs rise in water  
 37 with different initial separations and different bubble sizes at the Reynolds number ranging  
 38 between 0.2 and 35 and Bond numbers ( $Bo$ ) of less than 0.3. Watanabe and Sanada<sup>11</sup> inves-

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39 tigated the motion of a pair of bubbles both numerically and experimentally showing that  
 40 at moderate Reynolds numbers ( $5 < Re < 150$ ) there is an equilibrium distance between  
 41 bubbles although it is unstable due to 3D effects. Sanada et al.<sup>12</sup> experimentally studied the  
 42 coalescence of a pair of bubbles rising in silicone oil and water side by side investigating the  
 43 critical Reynolds number and Weber number for bouncing of the bubbles. They also showed  
 44 that the rising velocity of the bubbles decreases after coalescence. Kusuno and Sanada<sup>13</sup>  
 45 experimentally investigated a pair of bubbles rising in line in ultrapure water at interme-  
 46 diate Reynolds number ( $50 < Re < 300$ ) introducing a correlation for drag coefficient of a  
 47 solitary bubble for different  $Re$ . They also studied the effects of the bubble radius on the  
 48 bubbles dynamics showing that there are four different types of motion including separat-  
 49 ing, approaching, coalescing, and overtaking. Kusuno et al.<sup>14</sup> experimentally investigated  
 50 the dynamics of two clean air bubbles rising in line in silicone oil estimating the drag and  
 51 lift coefficients for the Reynolds number ranged from 20 to 60.

52 With rapid growth and development of numerical methods, and due to the limitations  
 53 and restrictions of the experiments, numerical simulation has become a powerful tool to  
 54 reach in-demand characteristics and behavior of the bubble rising and bubbles interaction  
 55 mechanism in different surrounding fluids. Yuan and Prosperetti<sup>15</sup> performed a numerical  
 56 investigation on an undeformable axisymmetric pair of bubbles rising in line in a viscous  
 57 fluid at Reynolds number up to 200 using a mixed spectral/finite-difference scheme. They  
 58 showed that there is a stable equilibrium distance between the bubbles due to a balance  
 59 between the wake effect and inertial repulsion. Chen et al.<sup>16</sup> used a modified Volume-of-  
 60 Fluid (VOF) method to simulate the motion of a pair of initially spherical bubbles rising  
 61 at Reynolds number up to 200 and two different Bond numbers (50 and 420) studying the  
 62 effect of initial separation on the bubbles dynamics. They found that the bubbles merge for  
 63 small values of initial separation while for large values the bubbles do not merge. Hasan  
 64 and Zakaria<sup>17</sup> simulated the coalescence process of two in-line bubbles using VOF with  
 65 two different Reynolds numbers (8.5 and 10) and four different Bond numbers (4.25, 5,  
 66 42.5, and 50) showing that the high surface tension force postpones the coalescence for  
 67 a fixed value of density and viscosity ratios. Chen et al.<sup>18</sup> carried out a two-dimensional  
 68 numerical simulation of a pair of bubbles rising in line and also side by side in a liquid  
 69 pool using the moving particle semi-implicit (MPS) method. They studied the effects of  
 70 the bubble radius on the bubbles dynamics and coalescence showing that the coalesced

71 bubble rises with volume and velocity oscillations and the time of the volume oscillations  
 72 increase by increasing the bubble radius. Tripathi et al.<sup>19</sup> numerically studied two bubbles  
 73 rising side by side in quiescent liquid considering six different  $Ga - Bo$  sets as  $(Ga, Bo) =$   
 74  $(22.4, 4)$ ,  $(32, 4)$ ,  $(60, 4)$ ,  $(25, 1)$ ,  $(100, 2)$ , and  $(25, 4)$ . They investigated the effects of  $Ga$ ,  $Bo$ ,  
 75 and initial separation on the bubbles dynamics and showed that there is a mirror symmetry in  
 76 the trajectories of the bubbles even in a high-inertia regime (high  $Ga$ ). Zhang et al.<sup>20</sup> used  
 77 axisymmetric computations to investigate the coalescence and interaction of two bubbles  
 78 rising in line in viscous liquids. They studied the effects of surrounding fluid viscosity  
 79 on the coalescence proposing a bifurcation diagram that shows four different coalescence  
 80 regimes. Cao and Macián-Juan<sup>21</sup> performed a numerical simulation of two in-line bubbles  
 81 rising in quiescent liquid to study the effects of initial separation on the bubbles dynamics.  
 82 They noted that at a small initial separation, the trailing bubble collides with the leading  
 83 bubble and a central breakup of the trailing bubble due to the elongation is observed. They  
 84 also showed that at larger initial separation, the trailing bubble has lateral motion due to  
 85 the leading bubble wake. The coalescence and interaction of two in-line bubbles rising in  
 86 quiescent liquid were also numerically studied by Kumar et al.<sup>22</sup>. They investigated the  
 87 effects of initial separation and ratio of the bubbles radius on the coalescence showing that  
 88 the coalescence time increases by increasing the initial separation.

89 A significant part of studies in the literature focused on the bubble rising in Newtonian  
 90 fluids while many materials encountered in both nature and industry are non-Newtonian  
 91 fluids such as blood, polymers and carboxymethyl cellulose (CMC) solutions. Bubble rising  
 92 behavior and interactions in non-Newtonian fluids are more complex compared to Newtonian  
 93 fluids and also relevant research is quite rare. Rodrigo Vélez-Cordero et al.<sup>23</sup> carried out  
 94 experiments on a pair of bubbles rising in Xanthan gum with flow indexes ( $n$ ) of 0.85 and 0.55  
 95 showing that with decreasing the flow index, the wake formed behind the leading bubble  
 96 attracts the trailing bubble faster. Fan and Yin<sup>24</sup> performed a numerical simulation to  
 97 study the interaction of two bubbles rising in shear-thinning fluids, presented by the power-  
 98 law model, using VOF method coupled with the Continuous Surface Force (CSF) method.  
 99 They considered different bubbles configurations (side-by-side and oblique) and different  
 100 initial separations showing that for side-by-side bubbles, the repulsive effect decreases with  
 101 the initial separation, and for two oblique bubbles, there might exist an equilibrium angle  
 102 at which the repulsive and attractive interactions are balanced. Oblique and side-by-side

103 configurations for a pair of bubbles rising in shear-thinning fluids modeled by the power-law  
 104 also were numerically studied by Tariqul Islam et al.<sup>25</sup> using VOF method. They pointed  
 105 out that by decreasing the flow index, the shape of the bubbles changes from spherical to  
 106 irregular and also considerable oscillation happens between the bubbles. Liu et al.<sup>26</sup> applied  
 107 VOF simulations to study the coalescence and interaction of multiple horizontal bubbles  
 108 rising in shear-thinning fluids with different arrangements and initial separations obtaining  
 109 the critical bubble separation for coalescence under various conditions. Sun et al.<sup>27</sup> studied  
 110 the dynamical behavior of multiple bubbles rising in shear-thinning fluids with equilateral  
 111 triangle arrangement at Reynolds number ranged from 5 to 300 introducing the correlation  
 112 of the interaction coefficient among the bubbles as the ratio of the bubble drag coefficient for  
 113 multiple systems and a single bubble rising under same conditions. They<sup>28</sup> also used VOF  
 114 method to simulate three horizontal bubbles with different sizes in shear-thinning fluids  
 115 proposing a correlation for the drag coefficient of the bubbles.

116 The literature provides complete research on heat/mass transfer across a single bubble  
 117 interface<sup>29</sup>. However, in industrial applications, multiple bubbles are more commonly en-  
 118 countered than a single bubble and the interactions between the bubbles affect the heat/mass  
 119 transfer remarkably. As the bubbles rise in gas-liquid systems, the coalescence and breakup  
 120 occur repeatedly since the bubbles contact each other. Thus, the interfacial area of the  
 121 bubbles alters as well as the rising velocity which leads to a change in heat/mass transfer  
 122 rate.

123 In this paper, we conduct a numerical study on the motion, interaction and passive scalar  
 124 transport for a pair of in-line bubbles rising in Newtonian and shear-thinning fluids with  
 125 different sets of  $(Ga, Bo)$  investigating the effects of  $Ga$ ,  $Bo$ , the bubble pair radius ratio,  
 126 the flow index ( $n$ ), and the inelastic time constant ( $\lambda$ ).

## 127 II. PHYSICAL MODEL

128 Fig. 1 shows a diagram of the numerical domain consisting of a cubic box filled with a  
 129 Newtonian or non-Newtonian fluid with a non-dimensional length of 120 while the length  
 130 scale of the problem is  $d = 2R$  where  $R$  is the radius of the spherical leading bubble (LB) and  
 131 trailing bubble (TB). In the simulation domain, defined as a cubic box with  $-60 < x < 60$ ,  
 132  $0 < y < 120$ , and  $-60 < z < 60$ , the initial positions of the center of leading bubble (LB)

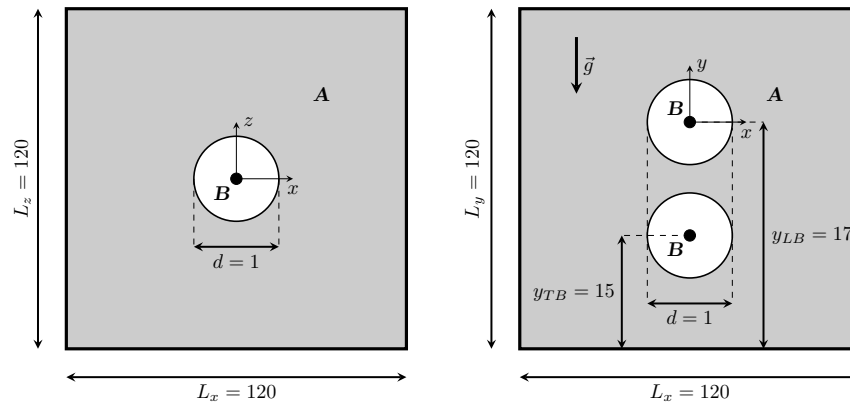


FIG. 1. Top and side views of the computational domain (not to scale) showing the flow configuration with initially spherical bubbles of fluid B and non-dimensional diameter  $d = 1$ ; one placed at  $y_{TB} = 15$  and another placed at  $y_{LB} = 17$  in a  $L_x = L_y = L_z = 120$  cubical box filled with fluid A.

133 and trailing bubble (TB) are  $(x_{LB}, y_{LB}, z_{LB}) = (0, 17, 0)$  and  $(x_{TB}, y_{TB}, z_{TB}) = (0, 15, 0)$ ,  
 134 respectively. Both bubbles start with zero velocity. The large box dimensions ensure that  
 135 the wall effects on the bubble dynamics are minimized. The initial separation between the  
 136 center of the bubbles,  $s$ , for all cases is  $4R$ , and the Peclet number ( $Pe = \frac{u^* l^*}{\mathcal{D}}$ ) of the gas  
 137 bubbles is fixed at 1000 while for the surrounding fluid, it is fixed at  $10^7$ . In this context,  $\mathcal{D}$   
 138 represents the scalar diffusion coefficient of fluid B and the scales for length and velocity are  
 139 denoted as  $l^* = R$  and  $u^* = \sqrt{gR}$ , respectively. The values of  $\lambda$  and  $n$  for the shear thinning  
 140 fluids used in this paper are taken from the experiments of Zhang et al.<sup>30</sup> and also numerical  
 141 simulations of Premlata et al.<sup>31</sup> and Cano-Lozano and Martínez-Bazán<sup>32</sup> and their ranges  
 142 are  $2 < \lambda < 10$  and  $0 < n < 1$ .

### 143 III. MATHEMATICAL AND NUMERICAL MODEL

144 Non-dimensional equations of mass and momentum conservation for incompressible bi-  
 145 nary and immiscible flows can be written as:

$$\nabla \cdot \mathbf{u} = 0, \quad (1)$$

$$\frac{D\mathbf{u}}{Dt} = \frac{1}{\alpha} \left[ -\nabla p + \frac{1}{Ga^0} \nabla \cdot (\beta \nabla \mathbf{u}) + \frac{1}{Bo} \delta \kappa \vec{\mathbf{n}} \right] - \mathbf{j}, \quad (2)$$

146 where  $\alpha = \frac{\rho}{\rho_A}$ , and  $\beta = \frac{\mu}{\mu_A}$ . Here,  $\mathbf{u} = (u, v, w)$ ,  $p$  and  $t$  denote the non-dimensional velocity  
 147 vector, pressure and time, respectively; wherein  $u, v$  and  $w$  represent the velocity components  
 148 in the  $x, y$  and  $z$  directions, respectively.  $\delta$  is the Dirac delta function,  $\sigma$  and  $g$  denote surface  
 149 tension and gravitational acceleration, respectively.  $Ga^0 = \frac{\rho_A g^{1/2} R^{3/2}}{\mu_A^0}$  and  $Bo = \frac{\rho_A g R^2}{\sigma}$  denote  
 150 initial Galilei number and Bond number, respectively, where  $R$  represents the radius of the  
 151 initially spherical leading bubble. Here,  $A$  refers to the surrounding fluid phase and  $B$   
 152 represents the gas bubble phase.  $\vec{\mathbf{n}}$  represents the outward-pointing unit normal to the  
 153 surrounding fluid (fluid  $A$ ) at the interface,  $\kappa \vec{\mathbf{n}}$  denotes interfacial curvature and  $\mathbf{j}$  is the  
 154 unit vector in the vertical direction (along gravity- negative  $y$  direction). Here, the surface  
 155 tension force is considered as a body force term using the continuum method suggested by  
 156 Brackbill et al.<sup>33</sup>. For two-phase flows, the density,  $\rho$ , and dynamic viscosity,  $\mu$ , can be  
 157 written as:

$$\rho \equiv \rho(f) = \rho_A f + \rho_B (1 - f), \quad (3)$$

$$\mu \equiv \mu(f) = \mu_A f + \mu_B (1 - f). \quad (4)$$

158 Here,  $f$  is the volume fraction of fluid ranging from 0 (phase  $B$ ) to 1 (phase  $A$ ) and it is  
 159 used to track the interface between two phases. Specifically, the interface of the bubble is  
 160 considered when the volume fraction reaches 0.5. The gas phase (fluid  $B$ ) is considered to  
 161 be Newtonian with a constant value of dynamic viscosity,  $\mu_B$ , while the surrounding fluid  
 162 (fluid  $A$ ) can be Newtonian or shear-thinning fluid. For non-Newtonian fluids, the Carreau  
 163 rheological model can be written as<sup>34</sup>:

$$\mu_A = \mu_A^0 \eta = \mu_A^0 [1 + (\lambda \Pi)^2]^{(n-1)/2}, \quad (5)$$

164 where  $\mu_A^0$  represents the dynamic viscosity of fluid  $A$  corresponding to the zero shear rate.  
 165  $\lambda$  and  $n$  are the inelastic time constant and the flow index, respectively.  $\Pi = (E_{ij} E_{ij})^{0.5}$  is  
 166 the second invariant of the strain rate tensor, wherein  $E_{ij} = \frac{1}{2} (\frac{\partial u_i}{\partial x_j} + \frac{\partial u_j}{\partial x_i})$ . In this study, the  
 167 values of density ratio,  $\rho^* (\equiv \frac{\rho_B}{\rho_A})$ , and viscosity ratio,  $\mu^* (\equiv \frac{\mu_B}{\mu_A})$ , are set to 0.001 and 0.01,  
 168 respectively.

169 The non-dimensional equation for the transport of a passive scalar,  $\phi$ , can be written as:

$$\frac{\partial \phi}{\partial t} + \nabla \cdot \mathbf{u}\phi = \frac{1}{Pe} \nabla^2 \phi. \quad (6)$$

170 Here,  $Pe = \frac{u^* L^*}{D}$  is Peclet number. The initial value of  $\phi$  inside the bubbles is 1 and  
 171 everywhere else is zero.

172 To simulate the problem numerically, we used the Volume-of-Fluid (VOF) open-source  
 173 solver *Basilisk*<sup>35</sup>, which is a powerful multiphase CFD code<sup>36,37</sup> able to minimize parasitic  
 174 currents at the interface<sup>38</sup>. Within the oct-tree mesh hierarchy of the solver, the background  
 175 mesh resolution was set at 32 cells in each direction. Employing mesh refinement caused a  
 176 notable surge in the total cell count, occasionally exceeding  $5.5 \times 10^7$  cells, notably observed  
 177 in regime V during later evolutionary phases. Examining the temporal progression of the  
 178 dimensionless velocity magnitude  $\|V\|$  and the transient Sherwood number  $Sh_t = \frac{q_\phi}{\phi_0}$ , where  
 179  $q_\phi$  signifies the density flux and  $\phi_0$  denotes the initial value of the passive scalar, Fig. 2  
 180 illustrates the outcomes of mesh-independence investigations for a pair of bubbles rising  
 181 with  $Ga = 100$ ,  $Bo = 100$ , and  $n = 0.5$ . The variations observed among three distinct  
 182 mesh levels ( $m = 10, 11, 12$ ) imply that a mesh level of  $m = 11$  achieves a satisfactory  
 183 resolution. The parameter  $m$  represents the refinement level applied to the initial mesh  
 184 resolution, determined by local values of velocity magnitude, passive scalar concentration,  
 185 and bubble interface position.

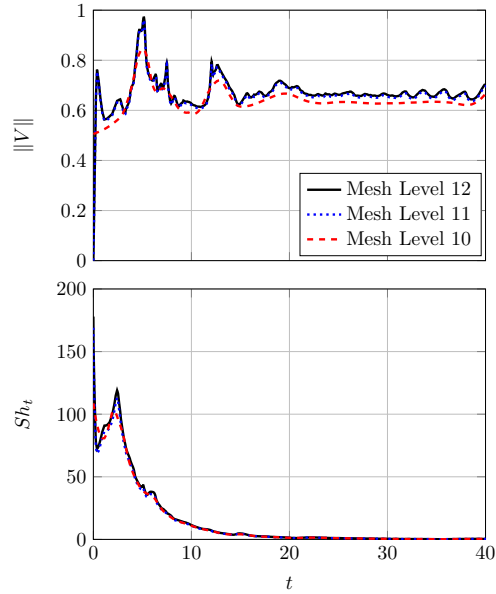


FIG. 2. Evolution of velocity magnitude (top) and transient Sherwood number (bottom) for a pair of bubbles rising in the shear-thinning fluid under conditions of  $(Ga, Bo)=(100,100)$  for different mesh levels.

186 The mass conservation error is quantified by examining the variation in the bubble volume  
 187 through the following expression:

$$\mathcal{E} = 100 \frac{\mathcal{V}(t) - \mathcal{V}_0}{\mathcal{V}_0} \quad (7)$$

188 Here,  $\mathcal{V}_0$  denotes the initial volume of the bubble, and  $\mathcal{V}(t) = (1 - f) \int_V dV(t)$ . The results  
 189 depicted in Fig. 3 indicate that, even in scenarios characterized by numerous breakups and  
 190 the formation of satellites ( $(Ga, Bo)=(100,100)$ ,  $n = 0.5$ ), the error remains below 0.05%.

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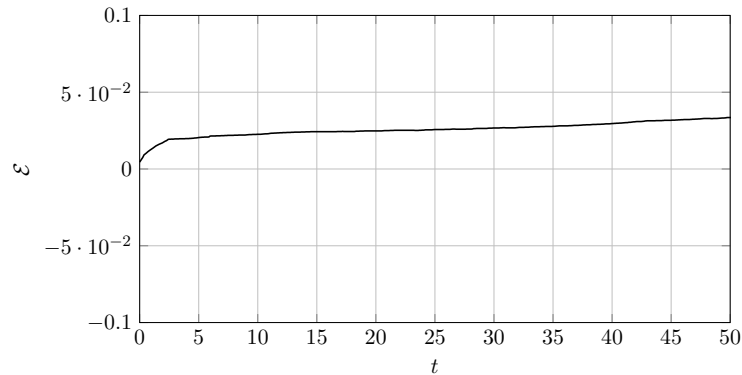


FIG. 3. The mass conservation error versus time.

191 In the Basilisk solver, the time-step independence is inherently managed through the  
 192 Courant-Friedrichs-Lewy (CFL) condition, which dynamically adjusts the time step to en-  
 193 sure numerical stability. This adaptive time-stepping mechanism contributes to the relia-  
 194 bility of our simulations, as it optimally aligns with the evolving dynamics of two in-line  
 195 bubbles in diverse fluidic conditions.

196 Details of the non-dimensional analysis, derivations of the equations, and numerical  
 197 method can be found in Kazemi et al.<sup>39</sup>.

#### 198 IV. VALIDATION OF NUMERICAL APPROACH

199 The methodology previously used to investigate the passive scalar transfer across the  
 200 interface of a single bubble rising in Newtonian and non-Newtonian fluids<sup>39</sup> is validated here  
 201 for the case of two in-line bubbles rising in a quiescent liquid with an initial separation  
 202 of  $S = 3R$ . The present results are compared to experiments and numerical simulations  
 203 previously reported in the literature. The Galilei, Bond and density and dynamic viscosity  
 204 ratios are identical to those used in the experiments by Brereton and Korotney<sup>40</sup> who used  
 205  $Ga = 23.78$ ,  $Bo = 4$ , and  $\rho^* = \mu^* = 0.01$ . Fig. 4 shows the coalescence process of the bubbles  
 206 compared with experimental observations of Brereton and Korotney<sup>40</sup> and numerical results  
 207 of Chakraborty et al.<sup>41</sup>.

208 Although numerical and experimental results agree fairly well, the lag existing between

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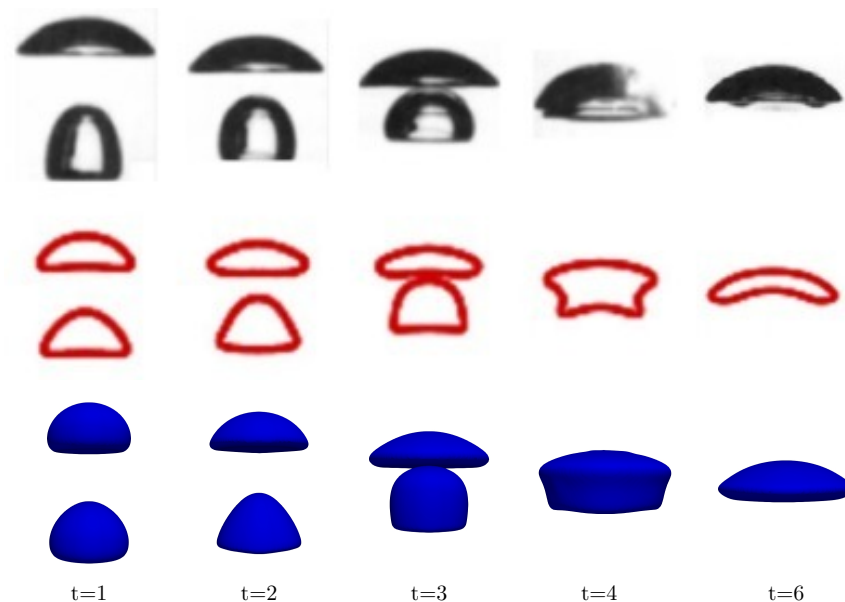


FIG. 4. The evolution of bubble shapes and the coalescence process. Top: Experimental observations of Brereton and Korotney<sup>40</sup>; Middle: Numerical results of Chakraborty et al.<sup>41</sup>; Bottom: Present work.

209 the two bubbles release times in the experiments along with minor departures from the  
 210 spherical shape lead to distinct wake characteristics in comparison to the numerical simu-  
 211 lations where bubbles are perfectly spherical and simultaneously released in a totally quies-  
 212 cent ambient fluid. Our results are also compared with those of Chakraborty et al.<sup>41</sup> who  
 213 used coupled level-set and volume of fluid (CLSVOF) to simulate the same case in a two-  
 214 dimensional domain. Using the instantaneous Reynolds number  $Re$  for the leading (LB)  
 215 and trailing (TB) bubbles (based on the initial diameter and instantaneous rising veloc-  
 216 ity,  $Re = \frac{\rho_A u_b R}{\mu_A}$ ), Fig.5 shows the comparison between the present and the Chakraborty et  
 217 al.<sup>41</sup> methodologies. Results suggest that, despite the differences between the two numerical  
 218 approaches, both simulations predict similar evolution of the  $Re$  number up to the quasi  
 219 terminal conditions when this parameter plateaus at  $Re = 49.1$ , a value very close to the  
 220 experimental value of  $Re = 50$  obtained from the bubble diagram of Bhaga and Weber<sup>42</sup>  
 221 and Clift et al.<sup>43</sup>. Regarding the interface scalar transport, validation results were presented

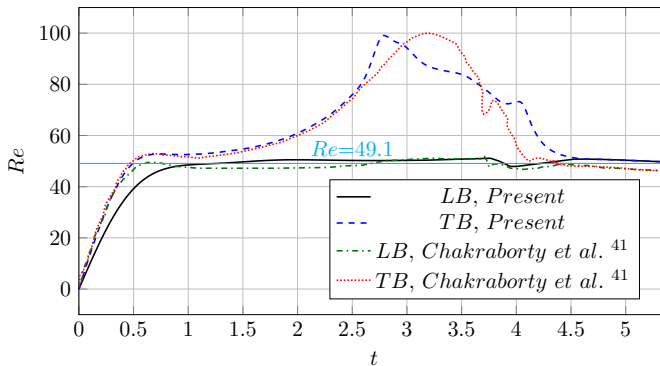


FIG. 5. Evolution of the instantaneous  $Re$  for the trailing and leading bubbles; Present work and numerical results of Chakraborty et al.<sup>41</sup>.

and discussed in Kazemi et al.<sup>39</sup>.

## V. RESULTS AND DISCUSSION

We have simulated a pair of bubbles rising in line in a large tank containing either a Newtonian or a shear-thinning ambient fluid and studied the effects of different parameters on the dynamics of the bubbles and the passive scalar transfer across the interface of the bubbles. Specifically, we investigated the effects of the  $Ga$  and  $Bo$  numbers, the bubble pair radius ratio, the inelastic time constant  $\lambda$ , and the flow index  $n$ .

Depending on the flow set-up configuration and conditions, the dynamics of the pair of in-line bubbles is known to exhibit a few distinct motion patterns including: (i) side escape, (ii) Drafting-Kissing-Tumbling (DKT), and (iii) coalescence. In the side escape scenario, the sheltering effect induced by the LB results in an initial increase in the rising velocity of the TB, which eventually deviates from its vertical trajectory and escapes laterally from the wake of the LB. In DKT scenario, similarly to the side escape, the TB rising velocity exceeds that of the LB (drafting). However, instead of a sideways displacement with respect to the vertical path, the TB eventually touches (kissing) the LB and then rotates (tumbling) so that both bubbles keep rising in a side-by-side configuration. In the coalescence scenario, the sheltering effect of the LB again causes an increase in the rising velocity of the TB that eventually catches up with the LB so that both bubbles merge into a single body that

240 continues to rise.

### 241 A. Effects of $Ga$ and $Bo$

242 The regime and trajectory of a single spherical air bubble rising in water are shown in a  
 243  $Ga - Bo$  phase plot in Fig. 6. As can be seen, there are five different regimes including I.  
 244 axisymmetric, II. skirted, III. oscillatory, IV. peripheral breakup, and V. central breakup.

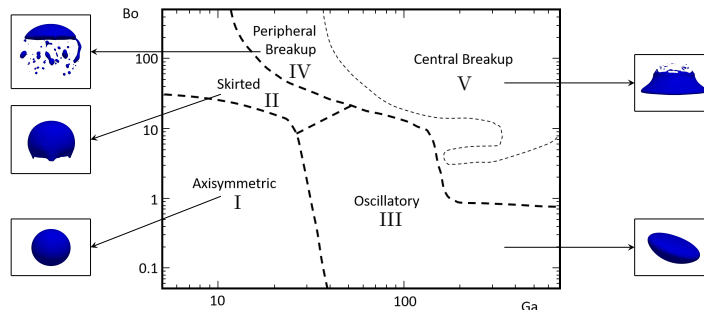


FIG. 6.  $Ga - Bo$  phase plot of an air bubble rising in water. This figure is adapted from Tripathi et al.<sup>44</sup>.

245 In this section, we have studied the effects of  $Ga$  and  $Bo$  numbers on the dynamical  
 246 behavior of two in-line bubbles rising in Newtonian ( $n = 1.0$ ) and shear thinning ( $n =$   
 247  $0.5, \lambda = 6$ ) fluids and on the passive scalar transfer from the bubbles into the surrounding  
 248 fluid. To this end, five different sets of  $(Ga, Bo)$  corresponding to different regimes have  
 249 been considered: I. (10, 1), II. (10, 100), III. (50, 2), IV. (30, 100), and V. (100, 100).

#### 250 1. Dynamics of the bubbles

251 In regime I, since the buoyant force is dominant, a single bubble (SB) in a Newtonian  
 252 fluid rises vertically with little deformation, preserving its axisymmetry, while in regime  
 253 III, the SB displays oscillatory behavior, following a zigzag or spiral path during its ascent.  
 254 In Regime III, the Galilei number is relatively high ( $Ga > 30$ ), and the Bond number is  
 255 relatively small ( $Bo < 5$ ). This indicates a notable influence of gravitational forces compared

256 to viscous forces, and importantly, the surface tension forces are on a comparable scale to  
 257 gravitational forces. These conditions uphold the drop shape, and the coming forces result in  
 258 significant fluid acceleration and drag fluctuations around the bubble, leading to observable  
 259 oscillatory behavior. A pair of bubbles, depending on the initial vertical separation between  
 260 them, might exhibit much richer dynamics as a result of the sheltering effects interactions.  
 261 These effects can be quantified by computing the instantaneous relative position of the  
 262 bubbles in  $y$ -direction as  $di_y = y_{LB} - y_{TB}$ .

263 Figs. 7(a) and 7(b) present a series of instantaneous snapshots illustrating the bubble  
 264 interfaces and accompanying streamlines of the background flow in regime I and regime III,  
 265 respectively. The top row in each figure corresponds to the shear-thinning case, while the  
 266 bottom row represents the Newtonian case.

267 In regime I, both pairs of bubbles exhibit similar initial rising behavior despite their  
 268 different rheological properties. They follow a comparable trajectory until instability in  
 269 the wake of the leading bubble causes a lateral shift. In the shear-thinning case, the faster  
 270 trailing bubble eventually escapes from the leading bubble's wake, resulting in a quasi-steady  
 271 side-by-side configuration with similar velocities, following the side escape scenario.

272 Conversely, in the Newtonian case, the drafting phase lasts until the trailing bubble  
 273 catches up and "kisses" the leading one. They then rise together in a straight line until lateral  
 274 separation occurs due to transverse flow disturbances. The trailing bubble subsequently  
 275 rotates (tumbling) and breaks free from the leading bubble's wake, establishing a side-  
 276 by-side arrangement and continuing to rise at comparable speeds, corresponding to the  
 277 DKT scenario. The shear-thinning phenomenon causes viscosity to decrease as shear rate  
 278 increases. As the faster-moving trailing bubble generates elevated shear rates around itself,  
 279 the local viscosity diminishes. TB departs from the wake of LB due to the asymmetry in  
 280 the wake flow field, creating conditions of varying viscosity for the TB. In Newtonian fluids,  
 281 where the shear-thinning effect is absent, buoyancy and drag forces play a more prominent  
 282 role. The slower movement of the trailing bubble in comparison to the shear-thinning case  
 283 leads to contact with the leading bubble, initiating the DKT scenario. Following contact,  
 284 transverse disturbances induce rotation and subsequent escaping of the trailing bubble.

285 In regime III, the shear-thinning case displays the side escape scenario, where the bub-  
 286 bles ascend in a zigzag path at nearly similar speeds after escaping. On the other hand, the  
 287 Newtonian case follows the DKT scenario, with the pair of bubbles rising vertically after

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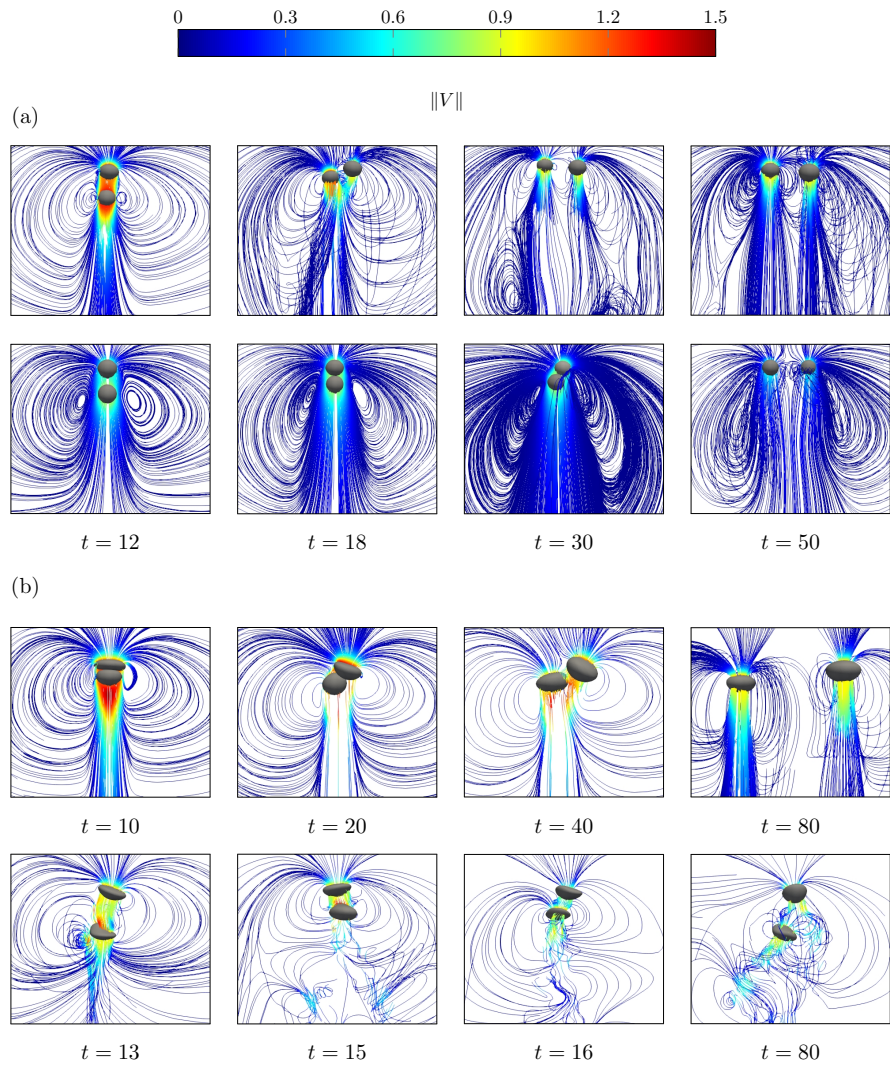


FIG. 7. Streamlines and shape of the bubbles in (a) regime I with  $(Ga, Bo) = (10, 1)$ , and (b) regime III with  $(Ga, Bo) = (50, 2)$ . In each panel: top: shear-thinning case ( $n = 0.5$ ,  $\lambda = 6$ ), and bottom: Newtonian case ( $n = 1.0$ ). The colored map represents the non-dimensional non-dimensional velocity magnitude.

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288 tumbling. Interestingly, the behavior of the pair of bubbles rising in the shear-thinning  
 289 fluid in regime III is comparable to that of a single bubble rising in a Newtonian fluid,  
 290 as both exhibit oscillatory behavior. However, in the Newtonian fluid, the pair of bubbles  
 291 eventually rises vertically after a brief transition period. In Regime III, the elevated ini-  
 292 tial Galilei number implies stronger gravitational forces, contributing to a swifter ascent  
 293 of bubbles compared to Regime I. Notably, in the shear-thinning case, the local Galilei  
 294 number surpasses that of the Newtonian case due to reduced viscosity around the bubble.  
 295 This reduction in viscosity in shear-thinning fluids results in a higher local Galilei number,  
 296 leading to increased rising velocities and a distinctive zigzag trajectory. The larger Galilei  
 297 number in shear-thinning conditions, compared to both the Newtonian case and Regime  
 298 I, stems from a combination of heightened gravitational forces (in contrast to Regime I)  
 299 and diminished viscous forces (compared to the Newtonian case). This interplay fosters  
 300 pronounced fluid acceleration and disturbances around the bubble, giving rise to oscillatory  
 301 behavior. Conversely, in the Newtonian case, the trailing bubble experiences a slower rising  
 302 velocity compared to the shear-thinning case. This results in the adoption of the DKT sce-  
 303 nario, where after escaping, the bubbles continue their ascent in a predominantly vertical  
 304 path. The smaller local Galilei number in the Newtonian case, relative to shear-thinning  
 305 conditions, contributes to this slower velocity and reduced disturbances around the bubbles.  
 306 The nuanced balance between gravitational and viscous forces elucidates the contrasting  
 307 dynamics observed between shear-thinning and Newtonian fluids in Regime III.

308 In Regime II, a single spherical bubble in a Newtonian fluid maintains a characteristic  
 309 final shape known as "skirted" primarily due to the low surface tension. The surface tension  
 310 of the fluid plays a crucial role in shaping the bubble. When surface tension is low, the  
 311 forces acting on the bubble favor the formation of a broader, skirted shape. In this regime,  
 312 the diminished surface tension allows the bubble to spread out and prevents the formation  
 313 of a compact spherical shape. Surface tension tends to minimize the surface area of a  
 314 bubble, favoring a spherical shape when it is high. However, in the case of low surface  
 315 tension, the minimizing effect is less pronounced, and the bubble is more prone to adopting  
 316 a broader and flattened configuration. The specific dynamics and equilibrium shape are a  
 317 result of the delicate balance between various forces, including buoyancy, surface tension,  
 318 and gravitational forces, and are particularly influenced by the level of surface tension in the  
 319 fluid. In this particular regime, as the gravitational force is relatively low, the occurrence of

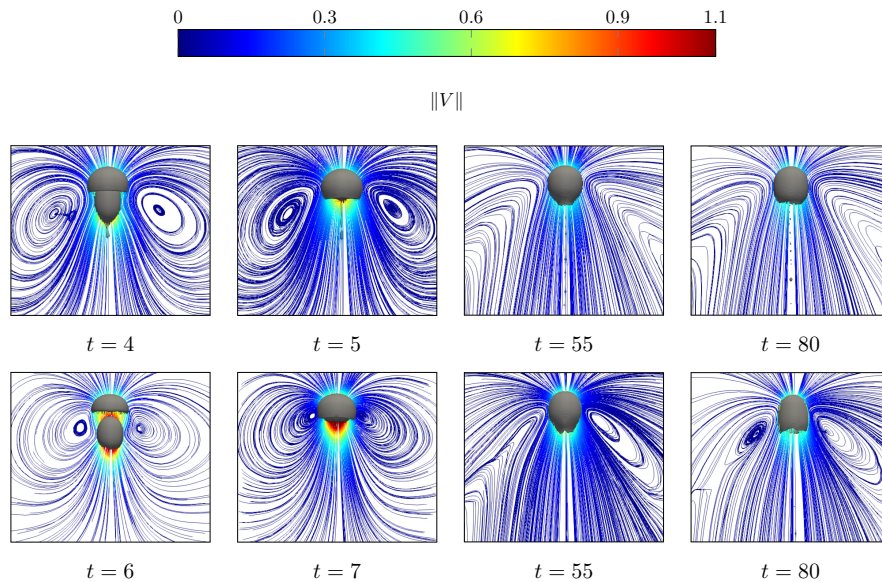


FIG. 8. Streamlines and shape of the bubbles in regime II with  $(Ga, Bo) = (10, 100)$ . Top: shear-thinning case ( $n = 0.5, \lambda = 6$ ), and bottom: Newtonian case ( $n = 1.0$ ). The colored map represents the non-dimensional velocity magnitude.

320 bubble breakup is minimized. Remarkably, as shown in Fig. 8, the bubble pair, regardless of  
 321 rheology, also exhibits the same "skirted" topology as shown in Fig. 6 for a single bubble. At  
 322  $(Ga, Bo) = (10, 100)$ , the bubble pair coalesces into a single merged bubble (MB), continuing  
 323 to evolve as expected based on Fig. 6.

324 When considering the influence of rheology, the time to coalescence decreases in the shear-  
 325 thinning case compared to the Newtonian case. This discrepancy arises from the impact of  
 326 shear-thinning rheology on the interaction between the leading and trailing bubbles. The  
 327 sheltering effects generated by the wake of the leading bubble prompt accelerated motion  
 328 of the trailing bubble in the shear-thinning case, causing quicker coalescence compared to  
 329 the Newtonian case. Consequently, at a specific point in time, approximately  $t \approx 5$  for  
 330 shear-thinning and  $t \approx 7$  for Newtonian, the two bubbles merge into a single entity. In the  
 331 shear-thinning case, the merged bubble exhibits Galilei and Bond numbers of approximately  
 332  $Ga \approx 14$  and  $Bo \approx 160$ , respectively, aligning with Regime II observed in a single bubble

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333 rising in a Newtonian fluid.

334 The occurrence of peripheral breakup in a single bubble within Regime IV, characterized  
 335 by a relatively high Bond number and a moderate Galilei number, can be attributed to  
 336 the complex interplay of gravitational, inertial, and surface tension forces. In this regime,  
 337 the balance between these forces leads to distinctive bubble behaviors. A relatively high  
 338 Bond number implies that gravitational forces dominate over surface tension forces and  
 339 the moderate Galilei number representing the ratio of inertial forces to gravitational forces,  
 340 indicates a moderate influence of inertial forces on the bubble dynamics. Under these con-  
 341 ditions, the gravitational forces acting on the bubble are strong enough to cause significant  
 342 elongation, but not strong enough to overcome the stabilizing effects of surface tension en-  
 343 tirely. Consequently, the bubble undergoes peripheral breakup, where the elongated portion  
 344 of the bubble's periphery experiences instabilities leading to the formation of smaller satel-  
 345 lite droplets. This phenomenon is a result of the delicate balance between gravitational  
 346 and surface tension forces. The higher Bond number implies a stronger gravitational pull,  
 347 causing the bubble to stretch and deform. However, surface tension acts to minimize the  
 348 surface area, resisting excessive stretching. The combination of these effects results in the  
 349 formation of smaller droplets at the periphery, a characteristic feature of peripheral breakup  
 350 in Regime IV. Fig. 9 illustrates the shape of the pair of bubbles rising in the shear-thinning  
 351 fluid in regime IV, revealing a peripheral breakup for both the LB and TB at the initial  
 352 stage of rising before their merging at  $t = 5$ . Subsequently, the bubbles experience repeated  
 353 merging and breakup events, giving rise to the formation of larger bubbles and numerous  
 354 satellites. The unique dynamic behavior of bubbles in regime IV can be distinguished, and  
 355 a new scenario can be defined as the Coalescence-Breakup (CB) scenario, which is marked  
 356 by frequent mergings and breakups. The repeated merging and breakup of bubbles create  
 357 intricate interactions between them, leading to the formation of many satellites. This sce-  
 358 nario's behavior is more intricate than the three other scenarios (side escape, DKT, and  
 359 coalescence). The primary cause of this behavior can be attributed to the high values of  
 360  $Ga$  and  $Bo$  numbers, which result in instability in the dynamics of the bubbles. When the  
 361 surrounding fluid is shear-thinning, the instability in the bubble dynamics increases due to  
 362 the reduced viscosity with increasing shear rate. This intricate behavior can be explained  
 363 by the interplay of various physical factors. The primary drivers of this complex behavior  
 364 are the elevated values of the Galilei and Bond numbers. In regime IV, where Bond num-

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ber is high, the bubble dynamics become susceptible to instability. In the shear-thinning  
 fluid, the reduced viscosity accompanying an increase in shear rate further amplifies this  
 instability by increasing the local Galilei number. The elevated Galilei number indicates a  
 significant influence of inertial forces, promoting dynamic instabilities, while the high Bond  
 number implies substantial gravitational effects. As the bubbles rise, the interplay of these  
 forces leads to peripheral breakup at the initial stage and subsequently results in repeated  
 mergings and breakup events. The Coalescence-Breakup scenario unfolds due to the dy-  
 namic competition between the tendency of bubbles to coalesce under gravitational forces  
 and the opposing influence of surface tension, causing breakup. The reduced viscosity in the  
 shear-thinning fluid intensifies these dynamics, giving rise to intricate interactions, frequent  
 mergings, and the formation of numerous satellite bubbles. In essence, the high  $Ga$  and  $Bo$   
 numbers, compounded by the shear-thinning nature of the fluid, create a scenario where  
 the delicate balance between gravitational, inertial, and surface tension forces results in the  
 observed Coalescence-Breakup dynamics, setting it apart as a distinctive regime within the  
 broader study of bubble behaviors.

Fig. 10 presents the shape of bubbles rising in the Newtonian fluid in regime IV. In  
 contrast to the shear-thinning case, these bubbles have enough time to coalesce before ex-  
 perencing any breakup. At  $t = 5.05$ , the bubbles merge, forming a larger bubble (MB)  
 that subsequently rises vertically. As the MB ascends, its shape transforms into a skirted  
 bubble, indicating a shift in the dynamics behavior from regime IV to regime II. Unlike the  
 bubbles in the shear-thinning case, the bubbles in the Newtonian case follow the coalescence  
 scenario. This behavior is due to the absence of the shear-thinning effect, resulting in a more  
 stable and less complex dynamic pattern. In the case of  $n = 1.0$ , the local  $Ga$  number of  
 the merged bubble is smaller than the initial  $Ga$  number, resulting from the reduced rising  
 velocity of the MB compared to the initial bubbles. This decrease in local  $Ga$  number leads  
 to the shift in the dynamics behavior of the MB from regime IV to regime II. However,  
 for  $n = 0.5$ , where the surrounding fluid is shear-thinning, the local  $Ga$  number increases,  
 causing the bubbles to break before merging.

In regime V, where both Bond and Galilei numbers are relatively high, the central breakup  
 observed in a single bubble can be attributed to the interplay of buoyancy, surface tension,  
 and fluid dynamics. The central breakup observed in regime V is likely a consequence  
 of the balance between the gravitational forces and the opposing surface tension. Since

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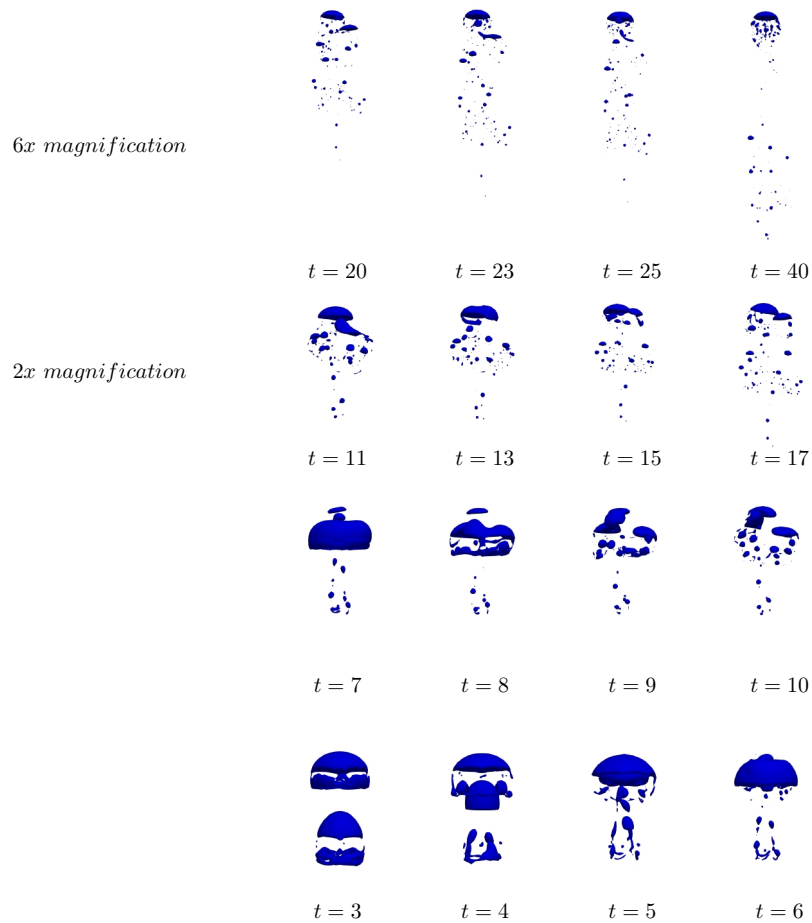


FIG. 9. Shape of the bubbles rising in the shear-thinning fluid ( $n = 0.5$ ,  $\lambda = 6$ ); regime IV with  $(Ga, Bo) = (30, 100)$ .

<sup>397</sup>  $Bo$  is relatively high, gravitational forces begin to overpower surface tension, leading to  
<sup>398</sup> the emergence of intricate patterns in bubble breakup. The balance between buoyancy,  
<sup>399</sup> gravitational forces, and surface tension in this specific regime leads to a distinctive breakup  
<sup>400</sup> pattern, characterized by a central rupture rather than peripheral or other types of breakup.  
<sup>401</sup> Figs. 11 and 12 illustrate the morphology of bubbles in regime V in the shear-thinning fluid

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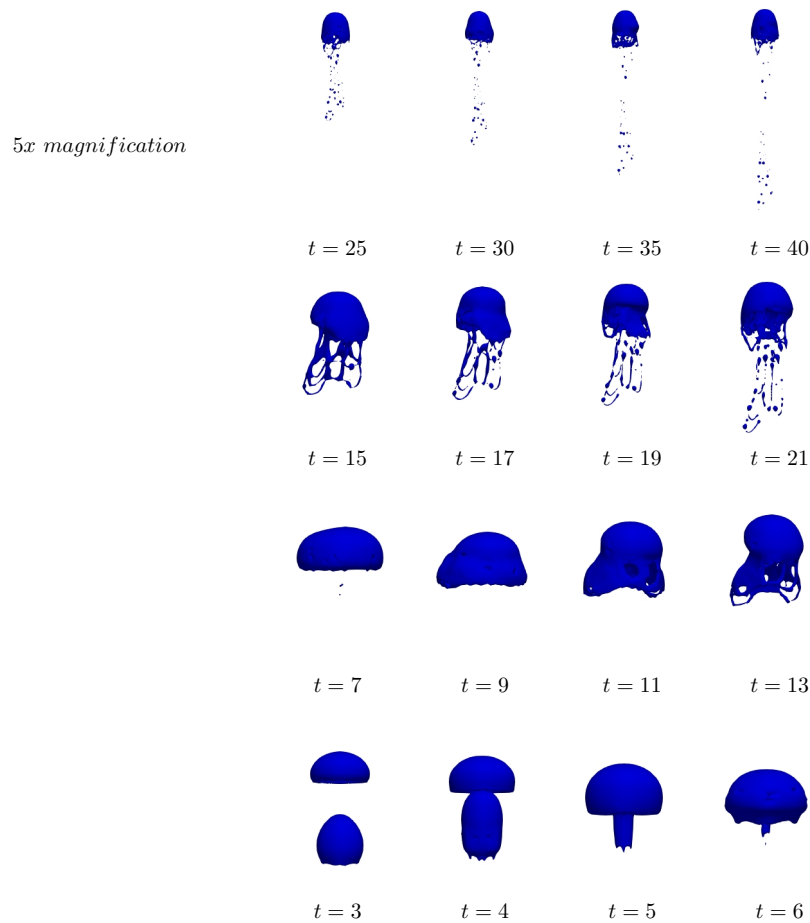


FIG. 10. Shape of the bubbles rising in the Newtonian fluid ( $n = 1.0$ ); regime IV with  $(Ga, Bo) = (30, 100)$ .

402 and the Newtonian fluid, respectively. In the shear-thinning case, both the LB and TB  
 403 undergo central breakup initially before any merging occurs. The initial peripheral breakups  
 404 observed in Newtonian fluids are attributed to the increasing dominance of inertial forces,  
 405 which overcome the surface tension forces and cause the bubble to rupture at its edges.  
 406 Subsequently, the bubbles undergo repeated cycles of merging and breaking, leading to the

407 formation of larger bubbles and numerous satellites. In the Newtonian case, peripheral  
 408 breakups occur initially for both TB and LB, followed by an initial merging and subsequent  
 409 central breakup, resulting in the formation of larger bubbles and numerous satellites. The  
 410 initial peripheral breakups in the Newtonian fluid suggest that surface tension plays a more  
 411 prominent role, causing rupture at the outer edges of the bubbles. In both cases, the behavior  
 412 aligns with the CB scenario, where the coalescence and breakup events play a significant  
 413 role in shaping the dynamics of the bubbles.

414 In Figs. 9-12, the region of interest for the bubbles dynamically changes over time. This  
 415 phenomenon is rooted in the temporal evolution of the system, where occurrences such as  
 416 breakups and the formation of satellites unfold. Notably, these satellites exhibit slower travel  
 417 velocities compared to the main bubble. Consequently, the region of interest expands as time  
 418 progresses. It's essential to note that the scaling of the bubbles in these figures deviates from  
 419 a uniform scale, reflecting the dynamic nature of the evolving phenomena. Magnification  
 420 indicators have been implemented for enhanced clarity in each case. For instance, in Fig. 9,  
 421 the cases at  $t = 3$  to 10 have been established as the reference magnification. Specifically,  
 422 for  $t = 11 - 17$ , a  $2x$  magnification has been applied, and for  $t = 20 - 40$ , a  $6x$  magnification  
 423 has been utilized.

424 In this comprehensive investigation, the dynamic behavior of the bubble pair across the  
 425 five different regimes is systematically analyzed, yielding three distinct patterns: 1. Regimes  
 426 I and III follow either the side-escape scenario or the DKT scenario, exhibiting synchronized  
 427 rising without any breakup or merging, regardless of the fluid's rheological properties. 2.  
 428 Regime II displays a coalescence scenario in both the shear-thinning and Newtonian cases,  
 429 where the bubbles merge without undergoing further fragmentation. 3. Regimes IV and V  
 430 present a more intricate behavior, involving multiple breakups and mergings, resulting in  
 431 the formation of satellites and showcasing evident instability.

## 432 **2. *Passive scalar transfer between the bubbles and surrounding fluid***

433 An initially spherical single bubble with an initial concentration of a passive scalar  $\phi_0$   
 434 raises under the action of density-driven buoyancy forces as it displaces the ambient fluid  
 435 that, in turn, deforms its interface according to the balance between pressure and surface  
 436 tension forces between the inner and outer fluids. When the ambient fluid has a zero

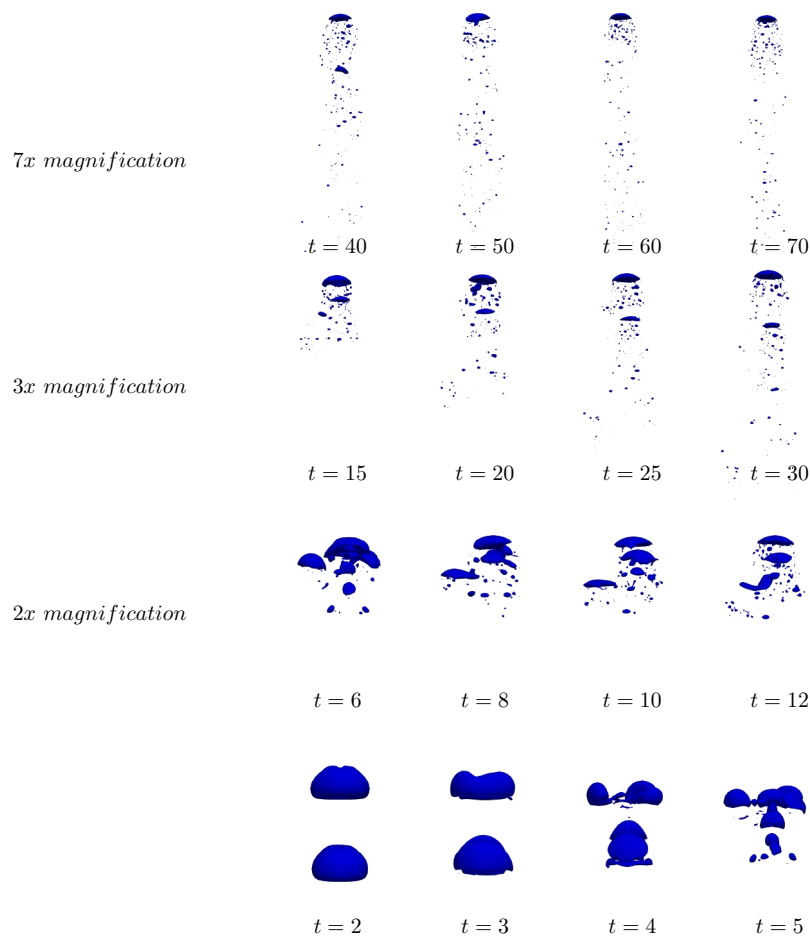


FIG. 11. Shape of the bubbles rising in the shear-thinning fluid ( $n = 0.5$ ,  $\lambda = 6$ ); regime V with  $(Ga, Bo) = (100, 100)$ .

437 concentration of  $\phi$ , this ascension is accompanied by the exchange of the scalar across the  
 438 interface. The convective flux of  $\phi$  between the phases depends on the flow hydrodynamics  
 439 (advection) and the interfacial passive scalar gradient (diffusion).

440 To quantify the impact of surface tension and rheology on the rate exchange of passive  
 441 scalar, we computed the surface-average Sherwood number  $\langle Sh \rangle$  for each pair of Galilei and

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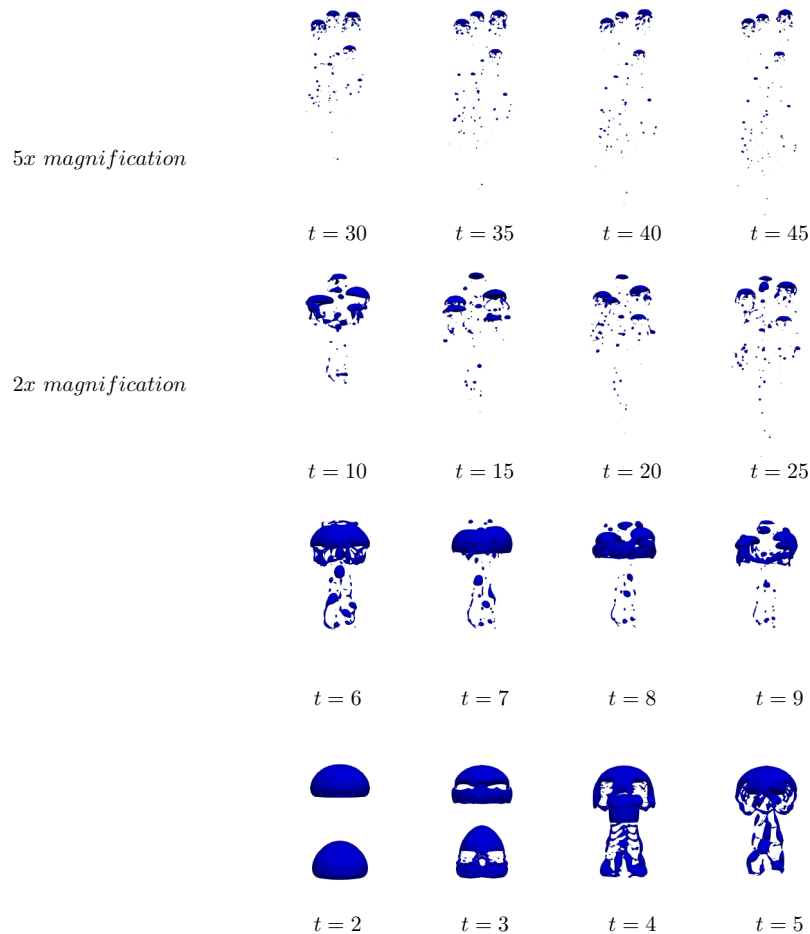


FIG. 12. Shape of the bubbles rising in the Newtonian fluid ( $n = 1.0$ ); regime V with  $(Ga, Bo) = (100, 100)$ .

442 Bond numbers for each regime discussed before.

443 In Kazemi et al.<sup>39</sup>, the definition of the surface-averaged Sherwood number was introduced  
 444 as follows (see also their Eq. 19):

$$\langle Sh \rangle = -\frac{\int_V \nabla^2 \phi dV}{\phi_{\text{ref}}} = \frac{q_\phi}{\phi_{\text{ref}}} \quad (8)$$

445 where  $q_\phi$  is the non-dimensional time evolving surface averaged scalar mass transfer rate  
 446 and  $\phi_{\text{ref}}$  is the non-dimensional reference concentration. According to Kazemi et al.<sup>39</sup>,  $\phi_{\text{ref}}$  is  
 447 defined as the non-dimensional time-evolving surface-averaged value of the scalar,  $\langle\phi_s\rangle$ , at  
 448 the bubble interface. This definition yields a quasi-steady Sherwood number, enabling the  
 449 characterization of mass transfer efficiency at each time step. This definition contributes to  
 450 the development of an empirical correlation between the Sherwood number and the Peclet  
 451 number within a quasi-steady context,  $\langle Sh \rangle \approx Pe^\alpha$ .

452 Nevertheless, for the analysis of the temporal evolution of scalar flux, it is more suitable  
 453 to set  $\phi_{\text{ref}}$  as the value of  $\phi_0$  at the initial time.

454 By adopting this alternative definition, we can derive a transient Sherwood number,  $Sh_t$ ,  
 455 that explicitly portrays the scalar flux as a transient process:

$$Sh_t = \frac{q_\phi}{\phi_0} \quad (9)$$

456 This, in turn, allows for the computation of a scaling law between  $Sh_t$  and time within a  
 457 transient scenario,  $Sh_t \approx t^\beta$ .

458 Figure 13 illustrates the surface-averaged Sherwood number for the leading bubble (black)  
 459 and the trailing bubble (red) rising in both shear-thinning (solid lines) and Newtonian  
 460 (dashed lines) fluids within regime I. Additionally, the figure includes the surface-averaged  
 461 Sherwood number evolution for a single bubble ascending in shear-thinning and Newtonian  
 462 fluids, depicted by solid and dashed blue lines, respectively, for comparison.

463 Following an initial rapid decline in the surface-averaged Sherwood number, the LB ex-  
 464 hibits a surface-averaged Sherwood number similar to that of a single bubble, irrespective  
 465 of the fluid's rheological properties. In contrast, the TB's surface-averaged Sherwood num-  
 466 ber is lower while it trails the LB during the drafting stage. As the TB moves away from  
 467 the LB's wake in scenarios like side escape or DKT and the pair transitions into a side-by-  
 468 side arrangement, the TB's surface-averaged Sherwood number increases until it reaches a  
 469 quasi-terminal value comparable to that of the LB.

470 The consistently higher surface-averaged Sherwood number in the shear-thinning case  
 471 can be attributed to a more rapid shift from being in line with the TB under the LB's  
 472 wake effect to adopting a side-by-side configuration. This results in an increased interfacial  
 473 area between the bubbles and the surrounding fluid without the influence of the wake. This  
 474 enlarged interfacial area, devoid of wake effects, leads to higher mass transfer rates and,

475 consequently, a higher surface-averaged Sherwood number.

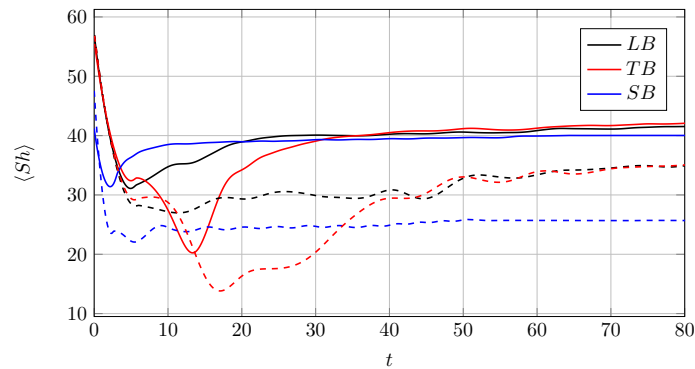


FIG. 13. Evolution of surface-averaged Sherwood number for a pair of bubbles (black and red) and a single bubble (blue) rising in regime I with  $(Ga, Bo) = (10, 1)$ . Solid lines: shear-thinning case ( $n = 0.5, \lambda = 6$ ), and dashed lines: Newtonian case.

476 Fig. 14 provides a comprehensive analysis of the instantaneous vertical distance between  
 477 the bubbles, rising velocity magnitude of the bubbles, and transient Sherwood number for  
 478 both the pair of bubbles and a single bubble ascending in regime I (left) and regime III  
 479 (right). Similarly, Fig. 15 presents the corresponding data for regime II. Additionally, Fig.  
 480 16 displays the rising velocity magnitude of the bubbles and transient Sherwood number  
 481 for both the pair of bubbles and a single bubble ascending in regime IV (left) and regime  
 482 V (right). In all three figures, the solid lines represent the shear-thinning case, while the  
 483 dashed lines represent the Newtonian case.

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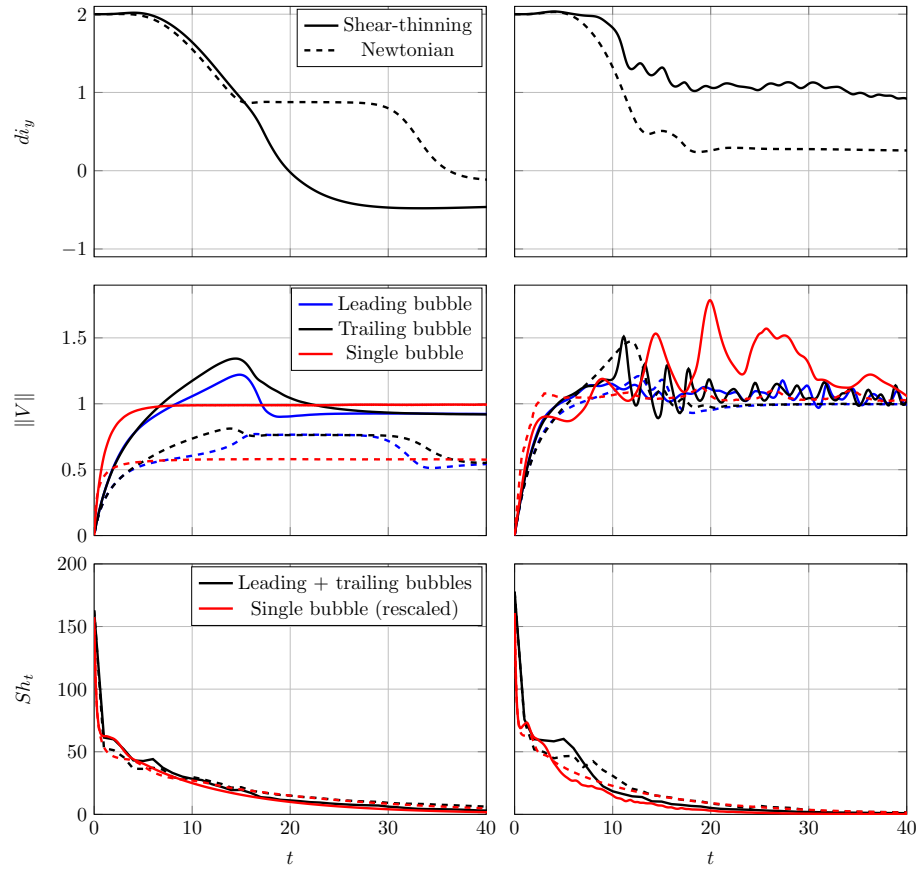


FIG. 14. Evolution of instantaneous vertical distance between the bubbles, rising velocity magnitude of the bubbles, and transient Sherwood number. Left: regime I with  $(Ga, Bo) = (10, 1)$ , and right: regime III with  $(Ga, Bo) = (50, 2)$ . Solid lines: shear-thinning case, and dashed lines: Newtonian case.

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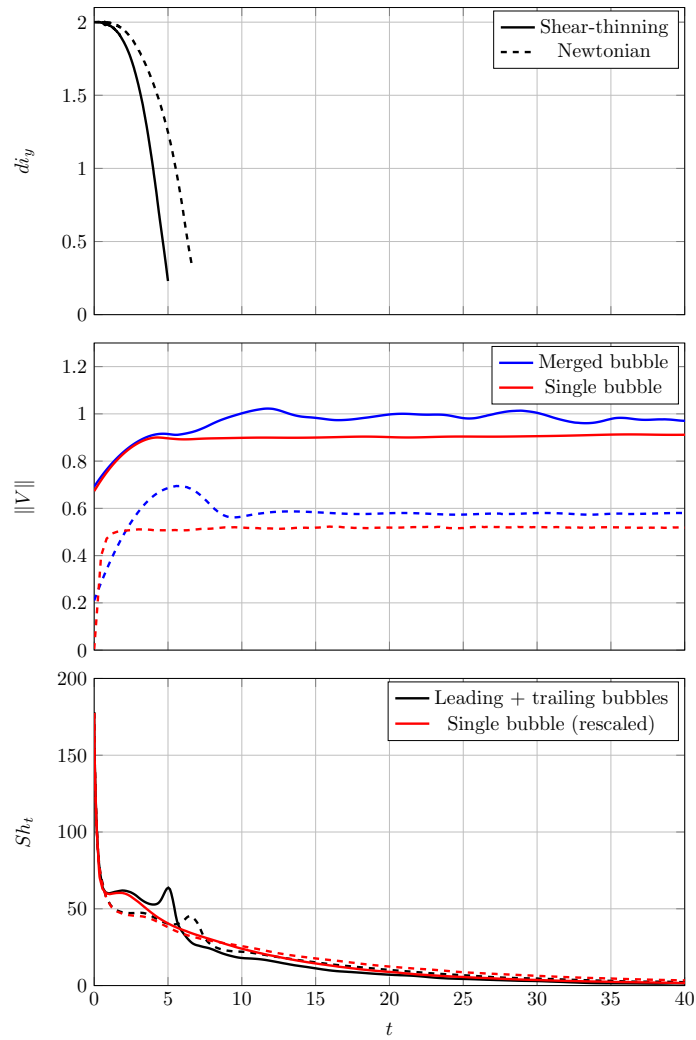


FIG. 15. Evolution of instantaneous vertical distance between the bubbles, rising velocity magnitude of the bubbles, and transient Sherwood number in regime II with  $(Ga, Bo)=(10,100)$ . Solid lines: shear-thinning case, and dashed lines: Newtonian case.

484 Given that all simulations commence with the same initial value of  $\phi$ , the area under all  
 485 curves, i.e.,

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$$\frac{1}{Pe_B V} \int_0^\infty Sh_t dt = \phi_0, \quad (10)$$

486 remains consistent and equals the initial total amount of passive scalar within the bubble.

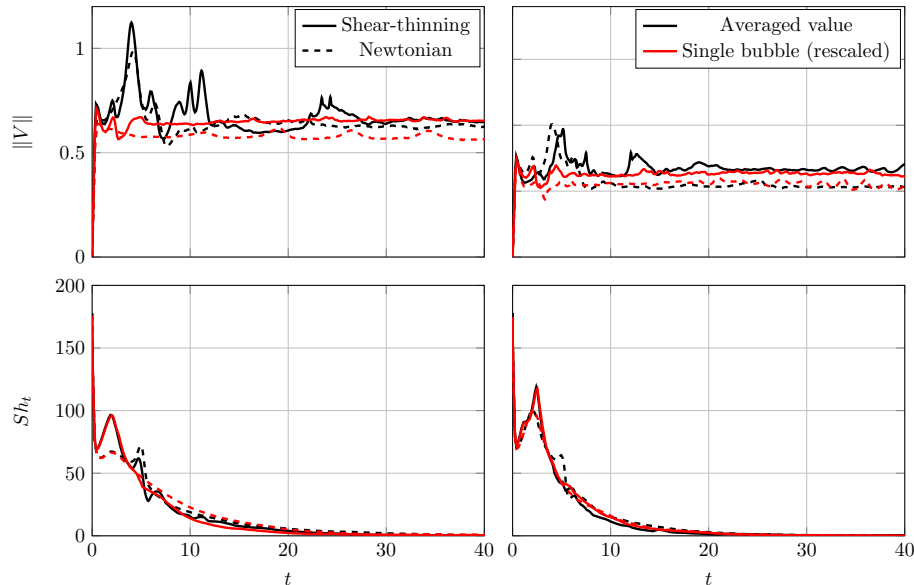


FIG. 16. Evolution of rising velocity magnitude of the bubbles and transient Sherwood number. Left: regime IV with  $(Ga, Bo) = (30, 100)$ , and right: regime V with  $(Ga, Bo) = (100, 100)$ . Solid lines: shear-thinning case, and dashed lines: Newtonian case.

487 Furthermore, it is essential to note that since the initial surface area for the pair of bubbles  
 488 is twice that of a single bubble, a rescaled  $Sh_t$  is reported for a single bubble, which is then  
 489 multiplied by two. This consideration ensures an accurate comparison between the pair of  
 490 bubbles and a single bubble during the analysis.

491 For a single bubble, the findings reveal an initial rapid decrease in the interfacial exchange  
 492 rate of  $\phi$ , represented by  $Sh_t$ , as the concentrations of the passive scalar on both sides of  
 493 the interface become equal. Notably, regimes IV and V exhibit the highest flux rate of the  
 494 passive scalar, suggesting that the increase in interface surface due to break-up enhances  
 495 transport. In contrast to regimes I and II, characterized by a monotonically decreasing  $Sh_t$ ,

496 regimes III to V, with an increasing number of daughter bubbles, display a local maximum  
497 of growing magnitude.

498 Furthermore, by definition, the integral of the difference between the transient Sherwood  
499 number of the Newtonian case,  $Sh_{tN}$ , and the shear thinning case,  $Sh_{tST}$ , tends to zero as  
500 time approaches infinity. Generally, in the shear-thinning case, the reduction in viscosity  
501 around the bubble leads to an initially faster exchange rate of the passive scalar, which  
502 eventually becomes slower compared to the Newtonian case.

503 For an in-line pair of bubbles, the trailing bubble initially remains within the wake of  
504 the leading bubble, which is enriched with  $\phi$ . Subsequently, the pair may diverge laterally  
505 from each other (regimes I and III), merge into a larger single bubble (regime II and regime  
506 IV in the Newtonian case), or rapidly break apart (regime IV in the shear-thinning case  
507 and regime V). Similar to the behavior observed for a single bubble, regimes IV and V  
508 demonstrate the most rapid transfer of passive scalar during the early stages of ascent due  
509 to multiple break-up events that rapidly increase the interface area.

510 Furthermore, in the comparison between both rheologies, the shear-thinning case exhibits  
511 a generally faster passive scalar exchange initially, compared to the Newtonian case. As  
512 the regime transitions from I to V, the pair of bubbles display more intricate dynamics  
513 characterized by oscillatory trajectories and breakup events, resulting in progressively larger  
514 fluctuations of  $Sh_t$  during the early stages of ascent, which inevitably diminish as the amount  
515 of  $\phi$  within the bubble decreases.

516 When comparing a single bubble with a pair of bubbles, in the Newtonian case, a transient  
517 stage with a higher normalized exchange rate for the pair of bubbles compared to a single  
518 bubble is observed, specifically in Regimes I and III, where the pair of bubbles align side-  
519 by-side. However, only Regime II shows an improved, quasi-terminal value of transport  
520 efficiency for the single bubble. In the shear-thinning case, the presence of a second bubble  
521 enhances the passive scalar exchange rate in Regimes I and III, which are characterized  
522 by a side-by-side terminal arrangement of the pair of bubbles. Additionally, Regime IV  
523 also exhibits a larger normalized exchange rate than that for a single bubble. However,  
524 the normalized exchange efficiency in Regime II is hindered by the early merging of the  
525 pair of bubbles. Similarly, in Regime V, characterized by the rapid breakup of the bubbles,  
526 which significantly enhances the transport of  $\phi$ , the single bubble case also exhibits a larger  
527 normalized exchange rate.

528 Noticeably, specific plots depicting the transient Sherwood number over time reveal dis-  
 529 tinct oscillations. These fluctuations, well-documented as a characteristic of mass transfer  
 530 within a fluid sphere in prior studies<sup>45,46</sup>, are a consequence of the existence of an internal  
 531 Hill's vortex<sup>47</sup>. These vortices maintain a continuous supply of fresh and enriched fluid from  
 532 the bubble's core to its interface. The intensity of this internal vortex is controlled by the  
 533 alignment of velocity and the shear stress of viscosity at the interface.

#### 534 B. Effects of the bubble pair radius ratio $R_r$

535 In the context of bubbly flows, bubbles often exhibit different sizes. In this section, the  
 536 influence of bubble size on both bubble interactions and mass transfer rates is explored.  
 537 The bubble pair radius ratio, denoted as  $R_r$ , is defined as the ratio of the leading bubble's  
 538 radius ( $R_{LB}$ ) to the trailing bubble's radius ( $R_{TB}$ ). Specifically, the focus is on the case of  
 539  $Ga = 50$  and  $Bo = 2$ , corresponding to regime III. Three distinct bubble pair radius ratios  
 540 are investigated: 2, 1, and 0.5, with  $Ga = 50$  and  $Bo = 2$  being based on the smaller bubble  
 541 in each case.

542 Fig. 17 presents the shapes of bubbles ascending in the shear-thinning fluid ( $n = 0.5$ ,  
 543  $\lambda = 6$ ) with varying bubble pair radius ratios ( $R_r$ ). When  $R_r = 0.5$ , meaning the trailing  
 544 bubble (TB) has a larger radius than the leading bubble (LB), a fascinating interplay occurs.  
 545 The sheltering effect, which usually facilitates merging, is not strong enough to induce  
 546 immediate coalescence. However, it still plays a crucial role by increasing the local Galilei and  
 547 Bond numbers of TB. These elevated  $Ga$  and  $Bo$  numbers lead to significant deformations  
 548 and instability in TB's trajectory, eventually culminating in its breakup around  $t = 17$ . The  
 549 resulting three bubbles then ascend in a zigzag pattern, characteristic of regime III. This  
 550 zigzag behavior is indicative of lateral oscillations, often associated with the interaction of  
 551 bubbles in shear-thinning fluids. The sheltering effect, while not directly causing immediate  
 552 merging, introduces complexities that contribute to the unique trajectory observed post-  
 553 breakup. The influence of  $Ga$  and  $Bo$  numbers on the ensuing dynamics underscores the  
 554 nuanced interplay of forces in shear-thinning conditions. This scenario showcases how the  
 555 sheltering effect, although not causing immediate merging, can substantially influence the  
 556 local dynamics and lead to breakup due to increased  $Ga$  and  $Bo$ .

557 Conversely, for  $R_r = 2$ , where the trailing bubble has a smaller radius, the sheltering

558 effect of the larger leading bubble becomes particularly influential. At  $t = 3$ , the bubbles  
 559 come into contact, and due to the substantial sheltering, TB is rapidly engulfed by LB.  
 560 This rapid coalescence results in the formation of a merged bubble (MB). The sheltering  
 561 effect is a consequence of the interaction between LB and TB, where LB shields TB from  
 562 the surrounding fluid, creating conditions conducive to quick merging. The merged bubble  
 563 exhibits a Galilei number of approximately 70 and a Bond number of about 5. These values  
 564 align with conditions characteristic of regime III, as previously depicted in Fig. 6. These val-  
 565 ues suggest that, despite the rapid merging, the resulting MB still experiences gravitational  
 566 forces that contribute to its distinctive behavior. Post-merging, the MB continues its ascent  
 567 in a spiral trajectory. This spiral motion indicates a complex interplay of forces, including  
 568 gravitational and viscous forces, as well as the effects of shear-thinning on viscosity. The  
 569 substantial deformations observed in the spiral trajectory highlight the dynamic nature of  
 570 the bubble in shear-thinning conditions. The influence of the initial geometric configuration,  
 571 along with the inherent characteristics of shear-thinning fluids, contributes to the nuanced  
 572 behavior observed during the ascent of the merged bubble. The behavior of the bubbles  
 573 with  $R_r = 1$  has been previously discussed in the preceding subsection.

574 Fig. 18 shows the shapes of bubbles ascending in the Newtonian fluid ( $n = 1.0$ ) with  
 575 different  $R_r$  values. When  $R_r = 0.5$ , the sheltering effect of the leading bubble is not potent  
 576 enough to induce significant interaction or merging between the bubbles. Consequently,  
 577 both LB and TB continue to rise vertically while maintaining their initial separation. De-  
 578 spite undergoing some deformation, TB in the Newtonian fluid does not undergo breakup,  
 579 contrasting with its counterpart in the shear-thinning fluid. The lower local Galilei number  
 580 for TB in the Newtonian fluid contributes to reduced deformations and a lower likelihood  
 581 of breakup compared to the shear-thinning case. The observed behavior in the Newtonian  
 582 fluid contrasts with the corresponding case in the shear-thinning fluid. In the shear-thinning  
 583 fluid, the reduced viscosity around TB due to shear-thinning effects could contribute to a  
 584 more dynamic interaction with LB, leading to breakup. However, in the Newtonian fluid, the  
 585 lower local  $Ga$  values for TB result in a more stable ascent without breakup. The behavior of  
 586 the bubbles in the Newtonian fluid emphasizes the influence of fluid properties, specifically  
 587 the absence of shear-thinning effects. Without the variations in viscosity associated with  
 588 shear-thinning, the dynamics are primarily governed by gravitational and viscous forces.  
 589 The bubbles maintain a more straightforward vertical ascent, highlighting the importance

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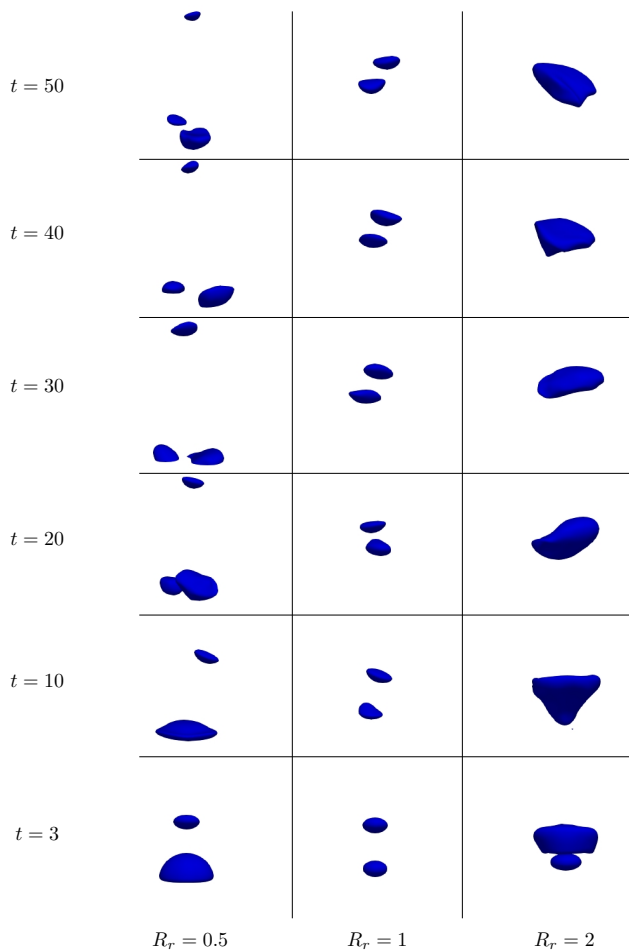


FIG. 17. Shape of the bubbles rising in the shear-thinning fluid ( $n = 0.5, \lambda = 6$ ) for different  $R_r$ ; regime III with  $(Ga, Bo) = (50, 2)$ .

590 of considering fluid rheology in understanding bubble dynamics.

591 In contrast, when  $R_r = 2$ , the sheltering effect of the leading bubble becomes more  
 592 pronounced. The larger LB accelerates the rise of TB as they come into contact, leading to  
 593 a merger. The sheltering effect refers to the influence of the larger bubble on the motion of  
 594 the smaller one, and in this case, it results in a more rapid ascent of TB. The accelerated

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595 rise due to the sheltering effect culminates in the merging of TB with LB, forming a merged  
 596 bubble (MB). This merging event is a consequence of the dynamics of the two bubbles  
 597 interacting in a way that leads to their coalescence. The specific conditions in this scenario,  
 598 including the radius ratio between the bubbles, create an environment where the sheltering  
 599 effect plays a decisive role in inducing merging. In the Newtonian fluid, the merged bubble  
 600 (MB) experiences fewer deformations compared to the case of shear-thinning fluid. In the  
 601 shear-thinning case, the reduced viscosity around the trailing bubble due to shear-thinning  
 602 effects could contribute to more substantial deformations and a different dynamic interaction  
 603 with the leading bubble. In the Newtonian fluid, the sheltering effect and the influence of  
 604 fluid properties, especially viscosity, result in the formation of a merged bubble with less  
 605 pronounced deformations. The behavior of the bubbles with  $R_r = 1$  has been discussed in  
 606 the previous subsection.

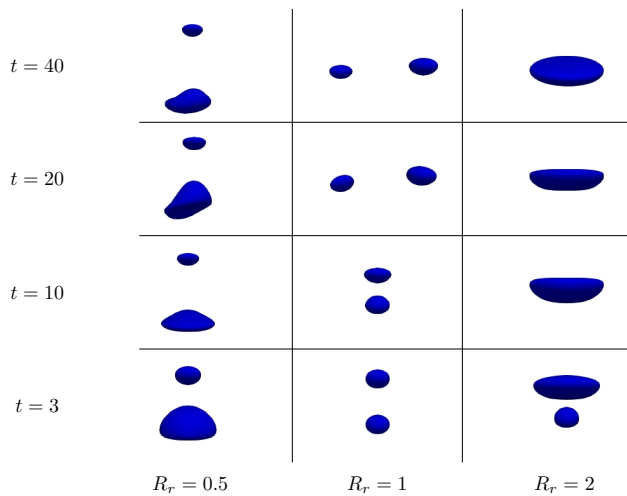


FIG. 18. Shape of the bubbles rising in the Newtonian fluid ( $n = 1.0$ ) for different  $R_r$ ; regime III with  $(Ga, Bo) = (50, 2)$ .

607 Fig. 19 presents the instantaneous vertical distance between the bubbles and the rising  
 608 velocity magnitude of the bubbles for different values of  $R_r$ . In the Newtonian case, the  
 609 velocity magnitude exhibits an oscillatory behavior for  $R_r = 0.5$ , indicating a zigzag path  
 610 during the bubble's ascent. In contrast, the oscillations are less pronounced for  $R_r = 2$ , and

611 the merged bubble (MB) rises in a spiral path with a smaller domain. The rising velocities  
 612 for  $R_r = 0.5$  and  $R_r = 1$  are comparable, while the MB for  $R_r = 2$  rises slightly faster due  
 613 to its larger radius, resulting in a higher local  $Ga$ .

614 Similarly, in the shear-thinning case, the magnitude of the rising velocity of the MB  
 615 ( $R_r = 2$ ) is greater than that of the other cases. The higher magnitude of the MB's rising  
 616 velocity for  $R_r = 2$  is attributed to the sheltering effect induced by LB, causing TB to  
 617 merge with LB, resulting in a larger bubble with a higher rising velocity. This effect is also  
 618 observed in the shear-thinning case, where MB exhibits the highest rising velocity magnitude.  
 619 However, the oscillatory behavior observed in the shear-thinning case is less pronounced in  
 620 the Newtonian case due to the constant viscosity of the fluid.

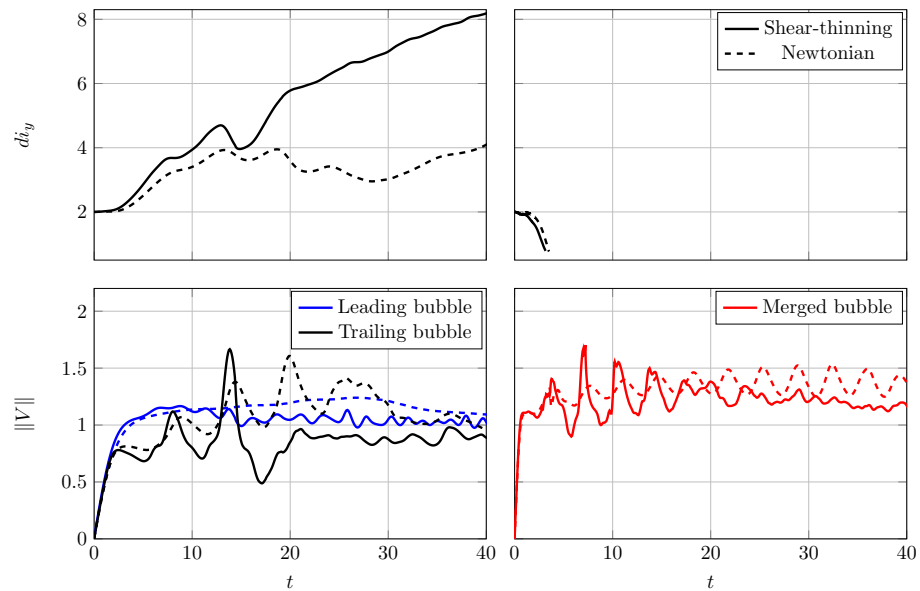


FIG. 19. Evolution of instantaneous vertical distance between the bubbles and rising velocity magnitude of the bubbles. Left:  $R_r = 0.5$ , and right:  $R_r = 2$ . Solid lines: shear-thinning case, and dashed lines: Newtonian case; regime III with  $(Ga, Bo) = (50, 2)$ .

621 The transient Sherwood number evolution for different  $R_r$  values is depicted in Fig. 20.  
 622 It is important to mention that the reported  $Sh_t$  includes the combined Sherwood numbers  
 623 of both LB and TB. Moreover, for the  $R_r = 1$  case, the reported  $Sh_t$  is scaled by a factor of

624 2.5 to account for the smaller initial surface area of the bubbles compared to the other two  
 625 cases, which is 2.5 times smaller. The analysis of the data reveals that when the two bubbles  
 626 have equal radii, the exchange efficiency is relatively slower in the initial stages compared to  
 627 other scenarios. This might be attributed to the fact that the two bubbles are of the same  
 628 size, leading to less efficient transport of passive scalar at the interface between them. As  
 629 the bubble radius ratio increases, the exchange efficiency is hindered by the early merging of  
 630 the pair of bubbles. Generally, in the shear-thinning scenario, the reduced viscosity around  
 631 the bubble results in a faster initial exchange rate of the passive scalar. However, over time,  
 632 this rate diminishes and becomes slower compared to the Newtonian case.

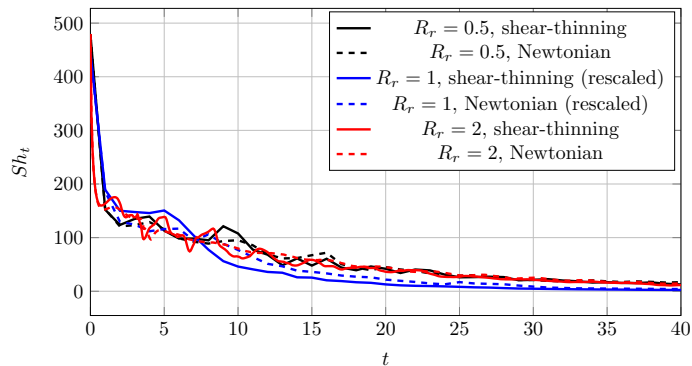


FIG. 20. Evolution of transient Sherwood number for different values of  $R_r$  for both the shear-thinning and Newtonian cases; regime III with  $(Ga, Bo)=(50,2)$ .

633 **C. Effects of the inelastic time constant  $\lambda$**

634 In the Carreau model for the viscosity field of non-Newtonian fluids, the inelastic time  
 635 constant is an important parameter that affects the rheological behavior of the fluid. Zero  
 636 inelastic time constant means that the fluid is Newtonian while for large values of  $\lambda$ , the  
 637 Carreau model reduced to power-law model<sup>48</sup>. To explore the impact of  $\lambda$  on both bubble  
 638 dynamics and mass transfer rates, we have chosen a specific set of conditions denoted as  
 639  $(Ga, Bo)=(50,2)$ , situating us within regime III of the  $Ga - Bo$  phase diagram. Within this  
 640 regime, we have investigated four distinct values of  $\lambda$ : 0 (representing a Newtonian fluid),  
 641 3, 6, and 9.

642 Fig. 21 illustrates the progression of bubble shapes under varying  $\lambda$  values. As previously  
 643 discussed, the dynamic characteristics of the  $\lambda=0$  case have been detailed in earlier sections.  
 644 In this instance, the behavior aligns with the DKT scenario, with bubbles persistently as-  
 645 cending in a vertical, side-by-side manner following an initial transient phase. Conversely,  
 646 for the other three cases ( $\lambda=3, 6,$  and  $9$ ), the bubbles adopt an alternative path recognized  
 647 as the side escape scenario. Initially, the rising velocity of TB increases due to the sheltering  
 648 effect caused by LB. Subsequently, TB manages to escape from the wake of LB, ultimately  
 649 continuing its ascent characterized by a distinctive zigzag pattern.

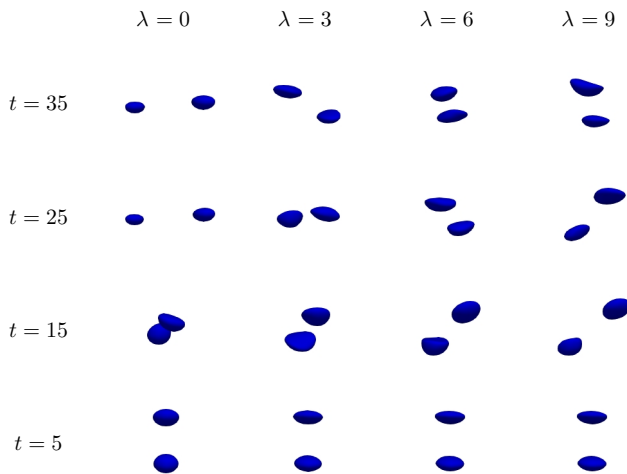


FIG. 21. Shape of the bubbles for different values of  $\lambda$  at different times; regime III with  
 $(Ga, Bo)=(50, 2)$ .

650 Fig. 22 displays several key parameters, including the instantaneous vertical separa-  
 651 tion between the bubbles, the magnitude of the rising velocity for both the leading bubble  
 652 ( $\|V\|_{LB}$ ) and trailing bubble ( $\|V\|_{TB}$ ), as well as the transient Sherwood number. It's no-  
 653 table that with an increase in  $\lambda$ , the oscillatory behavior of the bubbles becomes more  
 654 pronounced. This heightened oscillation is also clearly evident in the rising velocity magni-  
 655 tude. Nonetheless, it is noticeable that in all three cases exhibiting shear-thinning behavior,  
 656 the rising velocity magnitude demonstrates periodic fluctuations around a consistent value.  
 657 This constant value closely approximates the magnitude of the rising velocity observed when

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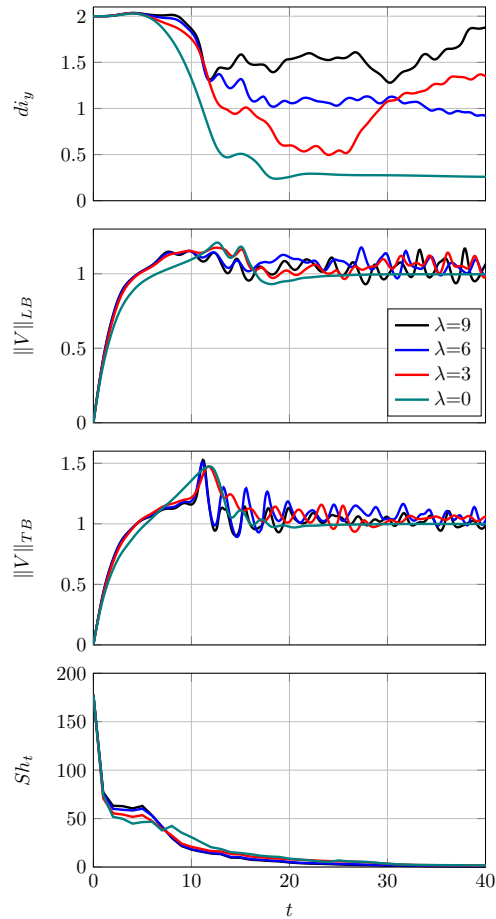


FIG. 22. Evolution of instantaneous vertical distance between the bubbles, rising velocity magnitude of LB ( $\|V\|_{LB}$ ), rising velocity magnitude of TB ( $\|V\|_{TB}$ ), and transient Sherwood number in regime III with  $(Ga, Bo)=(50, 2)$ .

658  $\lambda=0$ . Furthermore, we observe that the initial rate of passive scalar exchange is more rapid  
 659 for smaller  $\lambda$  values, gradually slowing down in comparison to cases with higher  $\lambda$  values.  
 660 To gain further insight into these dynamics, we conducted a fast Fourier transform (FFT)  
 661 of the rising velocity magnitude over time, revealing the primary frequencies for  $\lambda=3, 6,$  and  
 662  $9$  as  $0.4, 0.44,$  and  $0.48,$  respectively.

#### 663 D. Effects of the flow index $n$

664 The flow index indicates the degree of non-Newtonian characteristics of the fluid. As a  
 665 fluid becomes more shear thinning,  $n$  decreases while for Newtonian fluids it is equal to 1.  
 666 To study the effects of the flow index, we have used the parameters taken from Cano-Lozano  
 667 and Martínez-Bazán<sup>32</sup> (Bubble25) as the following:  $Ga = 88.74$  and  $Bo = 8.5$  (regime III),  
 668 with four different flow indexes:  $n = 0.3, 0.5, 0.7,$  and  $1.0$  with  $\lambda = 6$ .

669 Fig. 23 illustrates the evolution of bubble shapes within fluids characterized by different  
 670 values of  $n$ . As observed, there is a distinct alteration in bubble morphology associated  
 671 with changes in the  $n$  parameter. In the context of shear-thinning fluids with  $n < 1$ , the  
 672 bubbles ascend following a zigzag trajectory, indicative of the presence of shear-thinning  
 673 and viscoelastic influences that result in substantial bubble deformation. When  $n$  increases  
 674 within shear-thinning fluids ( $n = 0.3, 0.5,$  and  $0.7$ ), the extent of this zigzag path diminishes.  
 675 This behavior finds its origin in the fluid's viscosity characteristics. Shear-thinning fluids  
 676 exhibit intricate rheological properties, where viscosity adjusts with changes in shear rate.  
 677 Consequently, as bubbles rise in such fluids, they generate a flow field that alters the local  
 678 shear rate, contributing to complex and erratic bubble motion. Hence, a reduction in  $n$   
 679 corresponds to an expanded domain of the zigzag path, signifying a more pronounced impact  
 680 of the fluid's rheology on the bubble's trajectory. Furthermore, it is evident that a reduction  
 681 in the flow index leads to an earlier occurrence of bubble merging.

682 In contrast, for Newtonian fluids characterized by  $n = 1$ , the bubbles initially follow a  
 683 zigzag course. However, as they continue to ascend, the domain of this zigzag path dimin-  
 684 ishes, eventually transitioning into a vertical trajectory. This phenomenon is rationalized  
 685 by the fact that the vertical path minimizes drag force, offering the lowest drag coefficient.  
 686 Consequently, the bubbles strive to adopt this path to mitigate the drag force acting upon  
 687 them.

688 The progression of the rising velocity magnitude of the bubbles and the transient Sher-  
 689 wood number is displayed in Fig. 24 across varying values of  $n$ . It is observable that in the  
 690 case of Newtonian fluid ( $n = 1$ ), the bubbles initially exhibit fluctuating velocities. However,  
 691 as the bubbles ascend, these fluctuations gradually subside, leading to a nearly constant ve-  
 692 locity. This transition is a result of the dominating influence of fluid viscosity over other  
 693 fluid-related effects.

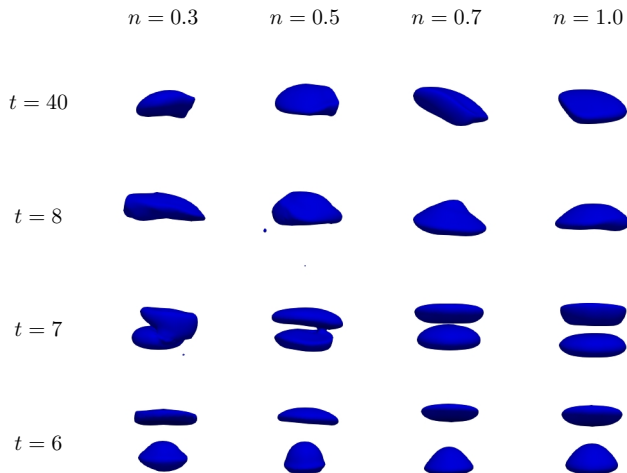


FIG. 23. Shape of the bubbles for different values of  $n$  with  $\lambda = 6$  at different times; regime III with  $(Ga, Bo) = (88.74, 8.5)$ .

694 Conversely, in shear-thinning fluids characterized by  $n = 0.3, 0.5,$  and  $0.7,$  the bubbles  
 695 consistently maintain an oscillatory pattern in their rising velocity magnitude. This per-  
 696 sistence underscores the continued impact of non-Newtonian effects on the trajectory of  
 697 the bubbles. This oscillatory behavior is also mirrored in the transient Sherwood number,  
 698 although it is worth noting that the influence of  $n$  on  $Sh_t$  is relatively small in these cases.

#### 699 E. Scaling laws for Sherwood number

700 Fig. 25 illustrates the correlation between the surface-averaged Sherwood number and the  
 701 Peclet number. In this representation, the blue line corresponds to experimental data sourced  
 702 from Roudet et al.<sup>49</sup>, the red line depicts simulations of a single bubble in a Newtonian fluid,  
 703 as found in Kazemi et al.<sup>39</sup>, and the green line reflects simulations of a single bubble in a  
 704 shear-thinning fluid, also derived from Kazemi et al.<sup>39</sup>. Additionally, data points on the  
 705 graph indicate the behavior of leading and trailing bubbles in regimes I and III.

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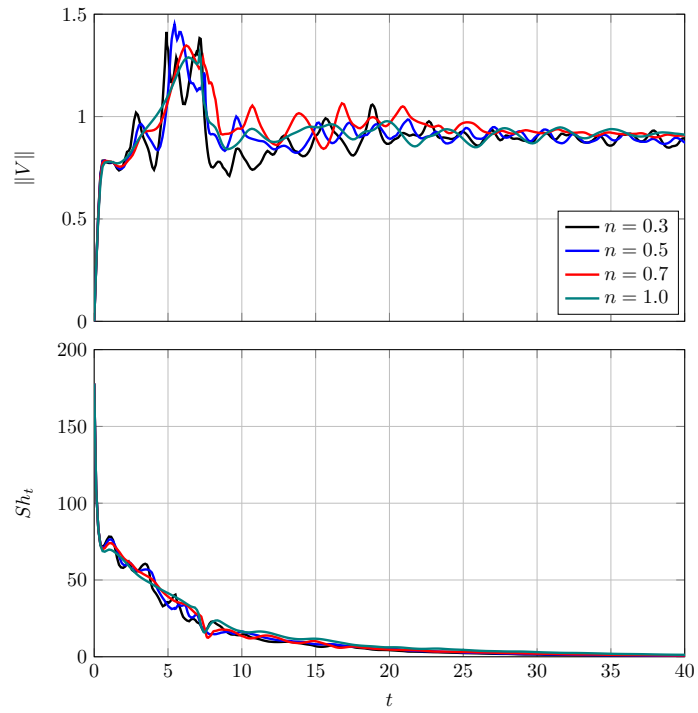


FIG. 24. The evolution of rising velocity magnitude of the bubbles and transient Sherwood number for different values of  $n$  with  $\lambda = 6$ ; regime III with  $(Ga, Bo) = (88.74, 8.5)$ .

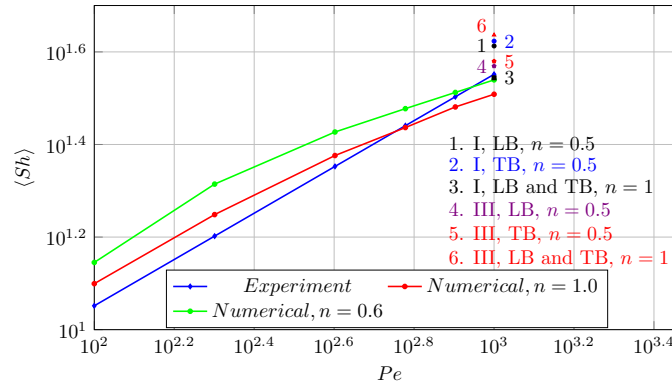


FIG. 25. The logarithmic relationship between the surface-averaged Sherwood number and the Peclet number. The blue line represents experimental data from Roudet et al.<sup>49</sup>, the red line represents simulations of a single bubble in a Newtonian fluid<sup>39</sup>, and the green line represents simulations of a single bubble in a shear-thinning fluid<sup>39</sup>. Data points on the graph correspond to the leading and trailing bubbles in regimes I and III.

706 Notably, in regimes I and III, where the bubbles undergo side escape or DKT scenarios,  
 707 the surface-averaged Sherwood number closely aligns with experimental values for a single  
 708 bubble. When we apply the quasi-steady definition of the surface-averaged Sherwood num-  
 709 ber, it becomes apparent that  $\langle Sh \rangle$  exhibits a proportional relationship to  $Pe$  raised to the  
 710 power of  $c_1$ . Specifically,  $c_1$  assumes a value of 0.5 for a single bubble rising in a Newtonian  
 711 fluid and 0.46 for a single bubble in a shear-thinning fluid. This correlation can be broadened  
 712 to account for the influence of multiple parameters, including  $n$ ,  $Bo$ , and  $Ga$ , as indicated  
 713 by the following expression:  $\langle Sh \rangle \approx Pe^{c_1}$ .

714 In Fig. 26, the logarithmic progression of the transient Sherwood number for both a single  
 715 bubble and a pair of bubbles (referred to as LB and TB) ascending in a shear-thinning fluid  
 716 with specified parameters ( $n = 0.5$ ,  $\lambda = 6$ ) is illustrated. This analysis pertains to regime I  
 717 with characteristic dimensionless numbers  $(Ga, Bo) = (10, 1)$ .

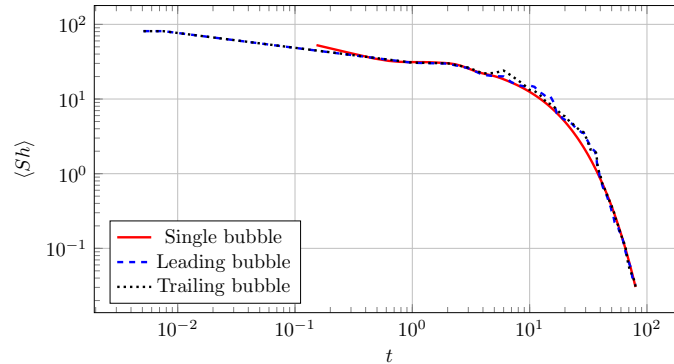


FIG. 26. The logarithmic evolution of the transient Sherwood number for a single bubble and a pair of bubbles rising in the shear-thinning fluid ( $n = 0.5$ ,  $\lambda = 6$ ); regime I with  $(Ga, Bo) = (10, 1)$ .

718 It is evident that the transient Sherwood number exhibits a proportionality to time raised  
 719 to the power of  $c_2$ . In the context of Fig. 26, it becomes evident that during the initial  
 720 period,  $t < 10$ , the exponent  $c_2$  exhibits values of approximately -0.34, -0.36, and -0.28 for  
 721 the single bubble, LB, and TB, respectively. As time progresses beyond  $t > 10$ , these values  
 722 undergo a significant shift, converging to approximately -2.8, -2.96, and -2.94 for the single  
 723 bubble, LB, and TB, respectively. Notably, the transient Sherwood numbers of LB and  
 724 TB remain quite similar, with a noticeable difference occurring within the time interval of  
 725 approximately  $6 < t < 16$ , where TB approaches LB before ultimately escaping from its  
 726 wake.

727 This correlation can be extended to encompass the influence of various parameters such  
 728 as  $n$ ,  $Bo$ , and  $Ga$  through the following expression:  $Sh_t \approx t^{c_2}$

## 729 VI. CONCLUSIONS

730 This research embarked on a meticulous exploration of the behavior of a pair of in-  
 731 line rising bubbles in diverse fluid environments, ranging from Newtonian to shear-thinning  
 732 fluids. We delved into the intricate interplay of multiple parameters, including Galilei and  
 733 Bond numbers ( $Ga$  and  $Bo$ ), bubble pair radius ratios ( $R_r$ ), the inelastic time constant  
 734 ( $\lambda$ ), and the flow index ( $n$ ). In particular, our exploration ventured into both the realm of  
 735 hydrodynamics and passive scalar transport, unraveling remarkable patterns and behaviors.

736 To this end, we used the CFD code *Basilisk* that implements the VOF method with adaptive  
737 mesh refinement. Here are the key findings:

738 In the realm of hydrodynamics, our examination of Galilei and Bond numbers ( $Ga$  and  
739  $Bo$ ) unveiled five distinct regimes that encapsulate the diverse behaviors of single spher-  
740 ical bubbles. These regimes acted as the backdrop against which the interactions of two  
741 bubbles, as they traversed this phase space together, played out. From the coalescence of  
742 bubbles to the side escapes and the Drafting-Kissing-Tumbling (DKT) phenomena, the role  
743 of initial conditions and fluid properties became undeniable. We also defined a new scenario  
744 that exhibits the dynamics of a pair of bubbles called the coalescence-breakup scenario. We  
745 delved even deeper by exploring the effects of the bubble pair radius ratio ( $R_r$ ), reveal-  
746 ing that this parameter profoundly influences the interactions between bubbles. Smaller  
747  $R_r$  values induced pronounced deformations and eventual breakups, while larger  $R_r$  values  
748 facilitated merging, leading to intriguing variations in rising velocities and passive scalar  
749 transfer. Our study further extended to the investigation of  $\lambda$  and  $n$ . We revealed that  $\lambda$   
750 played a pivotal role in shaping bubble dynamics. High  $\lambda$  values triggered more pronounced  
751 oscillations in bubble behavior, shedding light on the intricate dynamics within these com-  
752 plex fluids. The exploration of  $n$  revealed intriguing bubble trajectories. Smaller  $n$  values  
753 caused more pronounced zigzag paths and earlier bubble merging. In contrast, the highest  
754  $n$  value (Newtonian fluid) resulted in bubbles transitioning to a vertical path.

755 In the realm of passive scalar transfer between the bubbles and the surrounding fluid,  
756 we departed from conventional assumptions of constant interface concentration, instead  
757 embracing the transient nature of scalar exchange. This nuanced perspective uncovered a  
758 wealth of information. Across the varied parameters and scenarios, we observed intriguing  
759 trends. In shear-thinning fluids, the initial rate of passive scalar transfer was generally swift  
760 due to the reduced viscosity around the bubbles. However, this rate gradually converged  
761 with that of Newtonian fluids over time, revealing the temporal intricacies of scalar exchange.  
762 Additionally, we conducted detailed analyses comparing the exchange efficiency between  
763 single bubbles and pairs of bubbles. This comparison revealed that the presence of a second  
764 bubble in a pair often enhanced the passive scalar exchange rate, particularly when the  
765 bubbles adopted side-by-side trajectories.

766 In summary, our comprehensive study has not only enriched our understanding of bubble  
767 dynamics in diverse fluid environments but has also unearthed critical insights into passive

768 scalar transport. This newfound knowledge carries implications across a spectrum of dis-  
 769 ciplines, from chemical engineering to environmental sciences, with the potential to drive  
 770 innovation and progress in these fields. As we continue to unlock the mysteries of these in-  
 771 tricate systems, we set the stage for further discoveries and advancements in fluid dynamics.

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## 779 DATA AVAILABILITY STATEMENT

780 The data that support the findings of this study are available from the corresponding  
 781 author upon reasonable request.

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